

## REPORT ON BOILERS.

No. 2294

Received at London Office

TUE. 29 OCT. 1918

Writing Report 21 Aug. 1918 When handed in at Local Office

Port of Kobe

Survey held at

Osaka

Date, First Survey

14 Jan.

Last Survey

27 July

1918

Book.

on the Steel Twin Scr. Stmr. "Altai Maru"

(Number of Visits 11)

Gross 477 2

Net 484 7

Builder

Built at

Osaka

By whom built

The Osaka Iron Works Ltd

When built

1918

Furnaces made at

Osaka

By whom made

Osaka

When made

1918

Boilers made at

do

By whom made

do

When made

do

Indicated Horse Power

655

Owners

The Osaka Shosen Kaisha

Port belonging to

Osaka

TUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.

Manufacturers of Steel

Jno Spencer &amp; Sons Ltd, Brighton, Eng.

Enter for record

S.

Total Heating Surface of Boilers

1403 0

Is forced draft fitted

Yes

No. and Description of

Boilers

One Single Ended

Working Pressure

200 lb

Tested by hydraulic pressure to

400 lb

Date of test

7/3/18

of Certificate

Can each boiler be worked separately

Yes

Area of fire grate in each boiler

39.4 0

No. and Description of

Safety valves to each boiler

Two, direct spring

Area of each valve

2 1/2 dia

Pressure to which they are adjusted

205 lb

they fitted with easing gear

Yes

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Least distance between boilers or uptakes and bunkers or woodwork

15

Mean dia. of boilers

12 0

Length

11 6

Material of shell plates

Steel

Thickness

1 1/8

Range of tensile strength

28-32 000

Are the shell plates welded or flanged

No

Pitch of riveting: cir. seams

Double riv. long. seams

Double riv. straps

Diameter of rivet holes in long. seams

1 3/16

Pitch of rivets

8 1/4 x 4 1/8

Pitch of plates or width of butt straps

17 1/4

Per centages of strength of longitudinal joint

rivets 88.0

plate 85.7

Working pressure of shell by

rules

200 lb

Size of manhole in shell

12 1/2 x 16

Size of compensating ring

34 x 38 x 1 1/8

No. and Description of Furnaces in each

Description of longitudinal joint

Weld.

No. of strengthening rings

Working pressure of furnace by the rules

212 lb

Combustion chamber

Material

Steel

Material

Steel

Thickness: Sides

2 1/32

Back

2 1/32

Top

Bottom

Pitch of stays to ditto: Sides

Pitch of stays to ditto: Back

8 1/4 x 8 1/2

Back

9 x 8

If stays are fitted with nuts or riveted heads

Nuts

Working pressure by rules

206 lb

Material of stays

Area at

smallest part

Area supported by each stay

Working pressure by rules

212 lb

End plates in steam space: Material

Steel

Thickness

How are stays secured

Double nuts

Working pressure by rules

212 lb

Material of stays

Steel

Area at smallest part

5.9 0

Material of

Area supported by each stay

17 x 17 1/2

Working pressure by rules

207 lb

Material of Front plates at bottom

Steel

Thickness

13/16

Material of

Flower back plate

Steel

Thickness

13/16

Greatest pitch of stays

14 3/4

Working pressure of plate by rules

200

Diameter of tubes

Pitch of tubes

4 1/2 x 4 1/2

Material of tube plates

Steel

Thickness: Front

13/16

Back

Mean pitch of stays

10 3/4

Pitch across wide

spaces

Working pressures by rules

200 lb

Girders to Chamber tops: Material

Steel

Depth and thickness of

Boiler at centre

10 1/2 x 7 (two)

Length as per rule

34 1/2

Distance apart

9

Number and pitch of Stays in each

3 @ 8

Working pressure by rules

238 lb

Steam dome: description of joint to shell

%

of strength of joint

Diameter

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet holes

Pitch of rivets

Working pressure of shell by rules

Crown plates

Thickness

How stayed

SUPERHEATER. Type

Date of Approval of Plan

Tested by Hydraulic Pressure to

Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler

Pressure to which each is adjusted

Is Easing Gear fitted

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The foregoing is a correct description

AUG 26 1918

Manufacturer.

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