

W656-0202

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office,

19

# Lloyd's Register of Shipping.

(Report on Vessel No.

Port Chicago, Ill.)

No.

ENGINE

~~SHIP FORGINGS OR CASTINGS.~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by The Falk Co. Milwaukee, Wis., being built for U.S. Shipbuilding Board E.F. for the Vessel No.                     , by Submarine Boat Corp., of Newark, N.J. have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Gear Unit S/O 5573 Set 104 1 G

Mark on  or Castings.

Lloyd's

Lloyd's

No. W-72 W-78

X68 X72

9-1-20

J.F.

Gears.

~~RUDDER FRAME.~~

Chicago, Ill.  
January 28, 1920

J. Flockhart.

Material\*

Open Hearth Steel

How made

Cast

Dimensions

Progress on Inspection

Rough Casting & Finishing

Date when Inspected

CASTINGS.

Tests on Standard Test Pieces.

Tensile Test—

Tons per square inch

85000 78850 80200 85600

Extension per cent.

22.50 24.50 21.00 19.50

Cold Bending Test—

Angle before fracture

90 90 90 90

14-11-19. 14-11-19. 21-10-19. 28-10-19.

9-1-20

9-1-20

9-1-20

If made according to Rules and found satisfactory.

POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

\* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



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