

Welder Steel main Boiler No. 386. by Rankin & Blackmore
for Russell & Co's No. 605 Vessel

180 ft² Working pressure.

$$\text{Plate \% } \frac{9.45 - 1.406}{9.45} \times 100 = 85.5$$

$$\text{Rivet \% } \frac{5 \times 1.55 \times 1.45 \times 85}{9.45 \times 1.344} = 88.5$$

$$\text{Shell } \frac{22 \times 85.5 \times (21.5 - 2)}{204} = 180 \text{ tds}$$

$$\text{Furnace } \frac{1259 (8.5 - 2)}{45.28} = 181 \text{ tds}$$

$$\text{Columbus Girders } \frac{135 \times 9^2}{61} = 180 \text{ tds}$$

$$\text{Stays } \frac{1.46 \times 8000}{8 \times 7.625} = 332 \text{ tds}$$

$$\text{Back } \frac{135 \times 10^2}{72} = 184 \text{ tds}$$

$$\text{Stays } \frac{1.46 \times 8000}{7.68 \times 9.25} = 199 \text{ tds}$$

$$\text{top } \frac{135 \times 11^2}{82.5} = 198 \text{ tds}$$

$$\text{Stays } \frac{2.08 \times 9000}{7.45 \times 10.25} = 237 \text{ tds}$$

$$\text{Girders } \frac{10660 \times 10^2 \times 1.625}{(346 - 7.45) 10.25 \times 34.6} = 181 \text{ tds}$$

$$\text{Ends top } \frac{185 \times 19^2}{34.5} = 193 \text{ tds}$$

$$\text{Stays } \frac{6.9 \times 10400}{17.5 \times 19.5} = 211 \text{ tds}$$

$$\text{Front table } \frac{140 \times (12 + \frac{1}{2})^2}{13.25^2} = 214 \text{ tds}$$

$$\text{Back } \frac{140 \times 12^2}{7.98^2} = 315 \text{ tds}$$

$$\text{Boiler Back } \frac{135 \times 13^2}{121} = 189 \text{ tds}$$

$$\text{Stays } \frac{2.08 \times 9000}{10.1 \times 9.25} = 201 \text{ tds}$$

