

Nos. 1591-3

PROFILE & DECK.

STEEL SCREW MOTOR TANK BARGE

SCALE  $\frac{1}{4}" = 1 \text{ FOOT}$

DIMENSIONS:- 68'-0" x 14'-0" x 5'-3" MLD

TO CLASS A1 AT LLOYDS FOR RIVER & HARBOUR SERVICE.

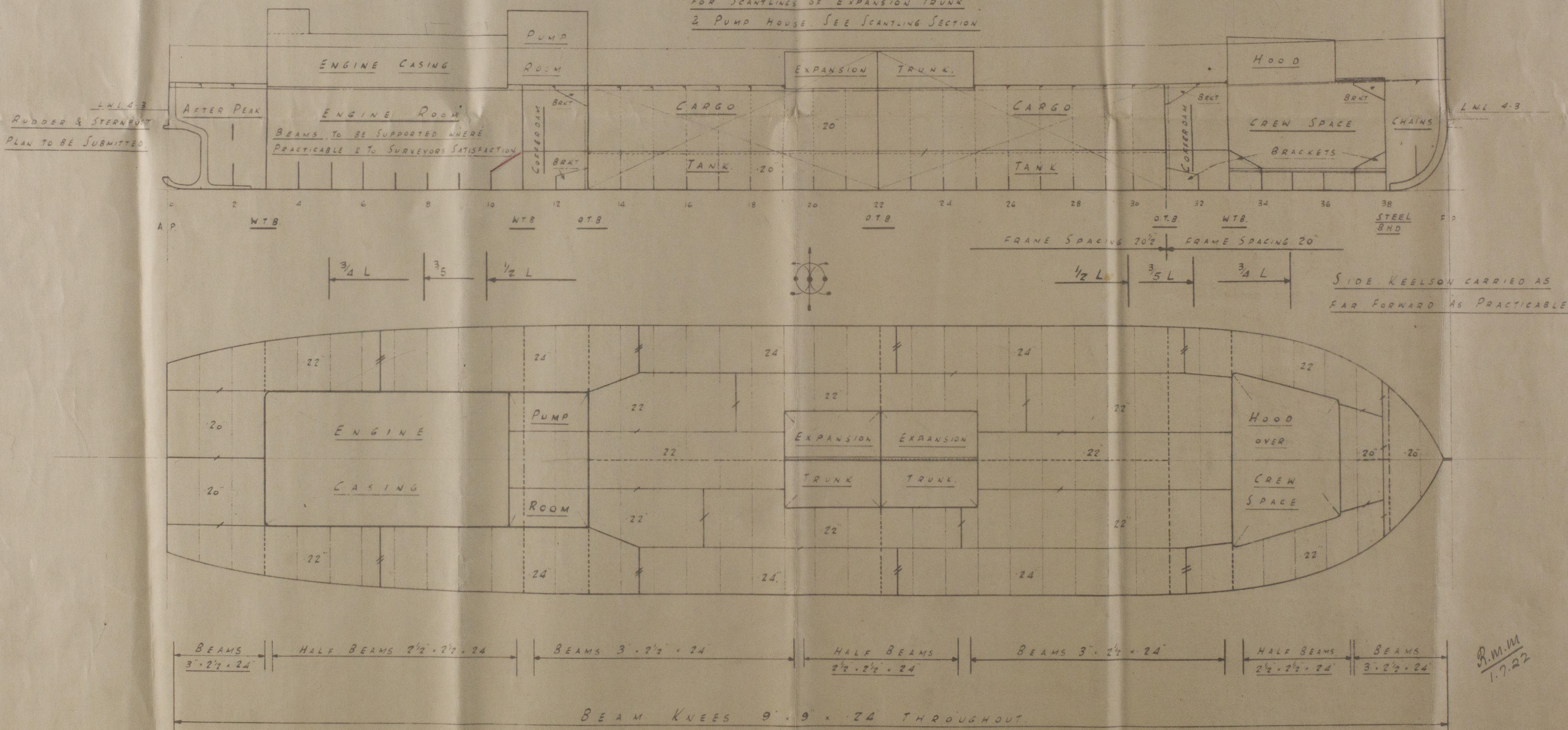
BULKHEAD SCANTLINGS.

No	NUMBER OF PLATES	OTHER PLATING	STIFFENERS	SPACING	BRACKETS	BOUNDARY BAR TO SHELL
3 WT.	22	20	2 1/2 x 2 1/2 x 28	24	LUGS 2 x 5/8 RIVETS	2 1/2 x 2 1/2 x 25 SINGLE
11 WT.	22	22	3 1/2 x 2 1/2 x 28	24	LUGS 2 x 5/8 RIVETS	2 1/2 x 2 1/2 x 25 SINGLE
13 OT.	22	22	3 1/2 x 2 1/2 x 28	21	22 BKT x 13 DEEP	4" x 4" x 32 SINGLE
22 OT.	22	22	3 1/2 x 2 1/2 x 28	21	22 BKT x 13 DEEP	4" x 4" x 32 SINGLE
31 OT.	22	22	3 1/2 x 2 1/2 x 28	21	22 BKT x 13 DEEP	4" x 4" x 32 SINGLE
33 WT.	22	22	3 1/2 x 2 1/2 x 28	24	LUGS 2 x 5/8 RIVETS	2 1/2 x 2 1/2 x 25 SINGLE
38	22	20	2 1/2 x 2 1/2 x 28	24	LUGS 2 x 5/8 RIVETS	2 1/2 x 2 1/2 x 25 SINGLE

X STIFFENERS 3 x 2 1/2 x 26 IN WAY OF SIDE KEELSON.

X BOUNDARY BARS TO DECK 2 1/2 x 2 1/2 x 25" SINGLE.

FOR SCANTLINGS OF EXPANSION TRUNK  
& PUMP HOUSE. SEE SCANTLING SECTION



R.M.M.  
1.7.22

DRAWING No 1.



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W623-0052



Measures of 5 white  
etc

Yard N<sup>o</sup> 1591 1/2/3

Motor Tank Barges

Profile & Deck

"BRITISH SPARK.

SOV. 11429.

"BRITISH TORCH."

SOV. 11430.

"BRITISH LUSTRE"

SOV. 11431.

Wreck 98

RECEIVED



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