

NAME Steel S.S. "ANDES MARU" 1st October 1918.

Messrs. The Sumitomo Steel Works, Limited, Osaka,

6th Nov. 17 to 20th Sep. 1918

SEVEN BUILT CRANK SHAFTS 12 3/4" diam. (journal).

Forged from 8, 10, 13 and 14 tons ingots.

XXXXXXXXXX

Examined when forged rough turned and finished.

Crank Journals			
H six forgings	28.2 to 31.7	32% to 36%	Good.
Crank Pins H & I			
four forgings	28.9 to 31.4	33% to 36%	"
Crank Arms A			
seven forgings	28.6 to 32.3	31% to 35%	"

These Crank shafts are

The Osaka Iron Works, Ltd.

Yard No. 880 SS "Andes Maru"

	Starbd.	Port	Spare
	LLOYD'S	LLOYD'S	LLOYD'S
	3.7.18	29.7.18	20.9.18
245.00	ALJ. LR	ALJ. LR	YJ. LR

Y. Jo.
Assist. Surveyor to Lloyd's Register.



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brdth. & thickness
WEB FRAMES, In After Body, No. and spacing
brdth. & thickness

PARTITION
LONGITUDINAL

880

Anders Marn

Shapting

Make Rpt 2359



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