

REPORT ON BOILERS.

Hpl. No. 12947.
No. 25522Port of *Glasgow*Received at London Office *21 MAY 1906*No. in Survey held at *Amman*

Reg. Book.

Date, first Survey *13 Oct 05* Last Survey *6th Feb 1906*(Number of Visits *4*)No. of the *Donkey Boiler for S.S. "Malacca" (Tenness Hatterley No 285)* Gross *2875.13*Master *W. Wilson* Built at *W. H. H. Pool* By whom built *Hurricanes, Withy, Hobbs* When built *1906* Net *2326.37*Engines made at *Hartlepool* By whom made *Richardsons, Westgate, Hobbs* when made *1906*Boilers made at *do* By whom made *do* when made *1906*Registered Horse Power *do* Owners *Hepburn Steam Navigation Co. Ltd.* Port belonging to *Switzerland*

MULTITUBULAR BOILERS—MAIN, AUXILIARY OR DONKEY.—Manufacturers of Steel

(Letter for record)

Total Heating Surface of Boilers

Is forced draft fitted

No. and Description of

Boilers

Working Pressure

Tested by hydraulic pressure to

Date of test

No. of Certificate

Can each boiler be worked separately

Area of fire grate in each boiler

No. and Description of

safety valves to each boiler

Area of each valve

Pressure to which they are adjusted

Are they fitted with casing gear

In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler

Smallest distance between boilers or uptakes and bunkers or woodwork

Mean dia. of boilers

Length

Material of shell plates

Thickness

Range of tensile strength

Are the shell plates welded or flanged

Descrip. of riveting: cir. seams

long. seams

Diameter of rivet holes in long. seams

Pitch of rivets

Lap of plates or width of butt straps

Per centages of strength of longitudinal joint

Working pressure of shell by

rules

Size of manhole in shell

Size of compensating ring

No. and Description of Furnaces in each

boiler

Material

Outside diameter

Length of plain part

Thickness of plates

Description of longitudinal joint

No. of strengthening rings

Working pressure of furnace by the rules

Combustion chamber

plates: Material

Thickness: Sides

Back

Top

Bottom

Pitch of stays to ditto: Sides

Back

Top

If stays are fitted with nuts or riveted heads

Working pressure by rules

Material of stays

Diameter at

smallest part

Area supported by each stay

Working pressure by rules

End plates in steam space: Material

Thickness

Pitch of stays

How are stays secured

Working pressure by rules

Material of stays

Diameter at smallest part

Area supported by each stay

Working pressure by rules

Material of Front plates at bottom

Thickness

Material of

Lower back plate

Thickness

Greatest pitch of stays

Working pressure of plate by rules

Diameter of tubes

Pitch of tubes

Material of tube plates

Thickness: Front

Back

Mean pitch of stays

Pitch across wide

water spaces

Working pressures by rules

Girders to Chamber tops: Material

Depth and thickness of

girder at centre

Length as per rule

Distance apart

Number and pitch of Stays in each

Working pressure by rules

Superheater or Steam chest: how connected to boiler

Can the superheater be shut off and the boiler worked

separately

Diameter

Length

Thickness of shell plates

Material

Description of longitudinal joint

Diam. of rivet

holes

Pitch of rivets

Working pressure of shell by rules

Diameter of flue

Material of flue plates

Thickness

If stiffened with rings

Distance between rings

Working pressure by rules

End plates: Thickness

How stayed

Working pressure of end plates

Area of safety valves to superheater

Are they fitted with casing gear

VERTICAL DONKEY BOILER—

Maker's

Description *Cochran*Manufacturers of steel *Glydebridge Coy*Made at *Amman*By whom made *Cochran & Co. Amman Ltd*When made *1906* Where fixed *Stoke New*Working pressure *100 lbs* tested by hydraulic pressure to *200 lbs*No. of Certificate *4963* Fire grate area *312 ft²*Description of safety valves: *Spring*No. of safety valves *25*Area of each *5.4*Pressure to which they are adjusted *100 lbs*If fitted with casing gear *yes* If steam from main boilers canenter the donkey boiler *no*Dia. of donkey boiler *4' 6"*Length *16' 6"*Material of shell plates *Steel*Thickness *9/16 + 3/32* Range of tensilestrength *132*Descrip. of riveting long. seams *Double*Dia. of rivet holes *29/32*Whether punched or drilled *—*Pitch of rivets *2 3/8"*Lap of plating *4' 2"*Per centage of strength of joint *Spherical*Rivets *6 x 8 0*Working pressure of shell by rules *103 lbs*Thickness of shell crown plates *8/16"*Radius of do. *3' 9"*No. of Stays to do. *none*Dia. of stays *2 1/2"*Diameter of furnace Top *3' 3"*Bottom *6' 6"*Length of furnace *3 ft*Thickness of furnace plates *23/32*Description of joint *Single lap*Working pressure of furnace by rules *110 lbs*

Thickness of furnace crown

plates *23/32*Stayed by *Spherical*Diameter of uptake *18 3/4" x 28 1/2"*Thickness of uptake plates *10/16"*Thickness of *tube plates 29/32 + 1/16"*

The foregoing is a correct description.

M. J. Bell

Manufacturer.

Dates of Survey while building

During progress of work in shops --
During erection on board vessel --
Total No. of visits *4**1905. Oct. 13. 20. 1906 Jan. 20. Feb 6*Drawing *no 3249* approved

Is the approved plan of main boiler forwarded herewith

" " " donkey " " *No**W613-0111*

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GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.)

This boiler has been built under survey to the approved Drawing. The materials & workmanship are of good description and tests satisfactory.

This boiler has been securely fitted on board & its safety valves adjusted under steam.

Certificates (if required) to be sent to

(The Surveys are requested not to dwell on or below the space for Committee's Minute.)

The amount of Entry Fee...	£	:	:	When applied for,
Special	£	:	:	19
Donkey Boiler Fee ...	£	:	:	When received,
Travelling Expenses (if any) £	:	:	:	19

Committee's Minute

Glasgow 19 FEB 1906

Assigned Transmit to London

James Hollison *James Hollison*
Engineer Surveyor to Lloyd's Register of British and Foreign Shipping

Thos. A. Thomson

FEB. 22 MAY 1906

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