



21/5/10

APR
21.5.10

RIVETS IN FURNACES &
COMB. CHAMBERS TO BE
FINISHED THUS.

19/5/10

UNDER SURVEY OF BOARD OF TRADE & LLOYDS.

SCALE 1" = ONE FOOT.

TEST 430

	PARTICULARS OF RIVETING.									
SHELL	LONGITUDINAL SEAMS. DOUBLE BUTT STRAPS. RIVETED AS SHEWN.									
	STRENGTH OF PLATE 85 %.					STRENGTH OF RIVET 87.5 %.				
END PLATES	CIRCUMFERENTIAL SEAMS. DOUBLE RIVETED AS SHEWN.									
	LAPPED. DOUBLE RIVETED 1½" RIVETS. 3½" PITCH.									
FURNACES & COMB. CHAMBERS	DOUBLE RIVETED ¾" RIVETS 3" PITCH. SINGLE RIVETED ¾" RIVETS 2½" PITCH.									
	ALL PLATES & RIVETS STEEL. ALL HOLES DRILLED IN PLACE.									
	MINIMUM TENSILE STRENGTH OF SHELL PLATES. 29 TONS PER SQ. INCH.									
	MAXIMUM	"	"	"	"	"	"	"	"	"
	MINIMUM	"	"	"	"	"	"	"	"	"
						BUTT STRAPS	28	"	"	"
	MAXIMUM	"	"	"	"	"	32	"	"	"
	MINIMUM	"	"	"	"	"	ENDS & CORNERS	26	"	"
	MAXIMUM	"	"	"	"	"	30	"	"	"

Belfast

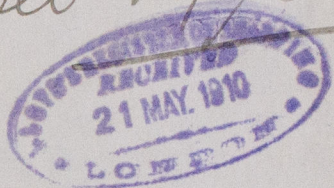
~~Harland & Wolff~~

418

Mr. Thomas Jones

Single End Baiters

Bel 6973



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Lloyd's Register
Foundation

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