

Girders
2-13/16 plate
9" deep

C.C. to be renewed Stays 3/4" diam

ALL DOG STAYS TO BE REMOVED & RENEWED

NEW TOP PLATES

TWO TOP ROWS OF C.C. STAYS
IN ALL THREE FURNACES TO BE
REMOVED & RENEWED WITH SCREWED STAYS

REMOVE 4 TOP ROWS
OF TUBES, FAIR TUBE PLATE
IN PLACE, STAR & LOW FURNACES
ONLY, PORT TUBE PLATE NOT DISTORTED

As made
J.D.B.

3" DIA. STAYS

9"

15" HOLES
24" PITCH

REMOVE TWO
TOP ROWS OF SCREWED
STAYS FOR
FITTING NEW
TOP PLATES
& REPLACE
WITH NEW
SCREWED STAYS

PORT.

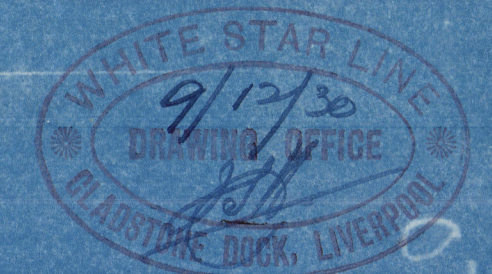
STAR:

LOW

RENEWALS TO COMBUSTION CHAMBERS (PROPOSED)
FORWARD BOILER. W.P. 215 LBS.
TO BOARD OF TRADE & LLOYDS

S.S. DEMOSTHENESE

See letter 11/12/30
Approved
11/12/30
A.B.
Lloyd's Register



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