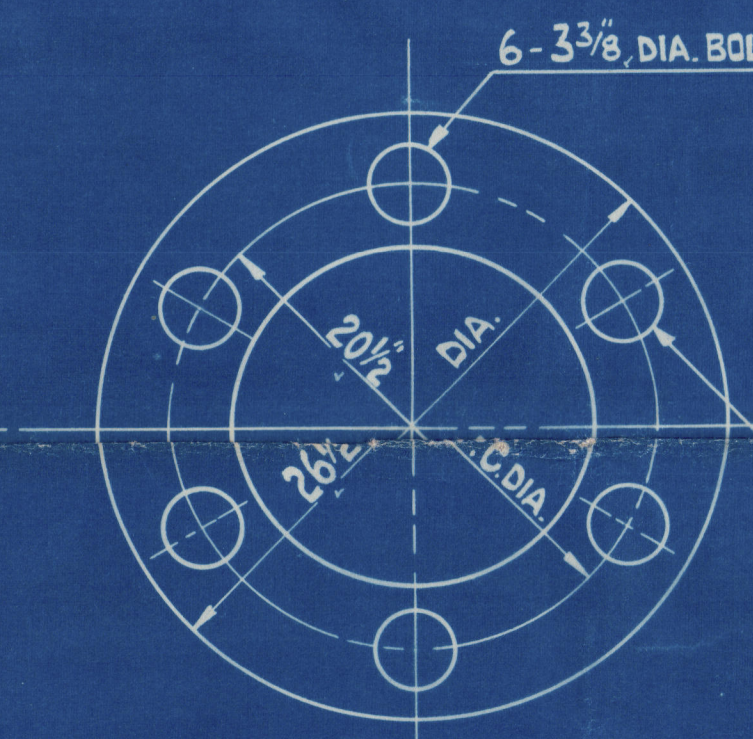


ADDITIONAL 18 BOLTS FOR THRUST 73 MM. DIA. ON 533 MM. P.C. DIA. (INBOARD TUNNELS.)



NUTS $4\frac{3}{16}$ " OVER ANGLES.
 $3\frac{5}{8}$ " " FLATS.
 SCREW $2\frac{3}{8}$ " DIA. 4 THDS./IN.



AFT COUPLING OF THRUST SHAFT

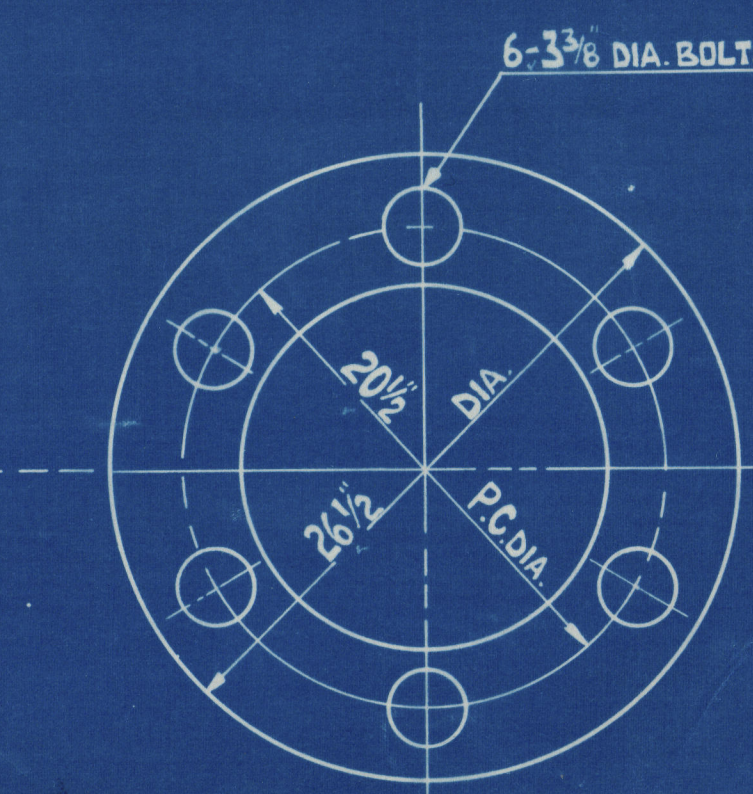
COST No. 31 - WORKING.
" " 26 - SPARE.

NO.OFF.	DESCRIPTION.	MATERIAL.	NO OFF.		REMARKS.
			WORKING	SPARE	
1.	TUNNEL SHAFING.	HYD. PRESSED INERT STEEL.	18.	—	
2.	COUPLING BOLTS.	MILD STEEL.	108.	—	TESTED BARS.
3.	NUTS	WROG IRON.	108.	—	

FOR SPARE GEAR SEE SHEET No 1.

NOTE: QUANTITIES GIVEN ABOVE ARE TOTALS REQUIRED FOR TWO INBOARD TUNNELS.
FOR DETAILS OF PROPELLER SHAFTS SEE SHEET NO. 1.

SURVEY:- "LLOYDS" & "BOARD OF TRADE" (PASSENGER CERTIFICATE)



SCALE: $\frac{1}{4}'' = 1$ FOOT.

THRUST SHAFTS
BY MESSRS. DOXFORD.
COUPLINGS DRILLED
TO TEMPLATE.

WORKMAN CLARK & CO LTD.
ENGINE DEPT BELFAST.
DRAWING No 27175 DATE 15-1-24
DRAWN BY W.H.
CHECKED BY W.H.
TRACING CHECKED BY M.D.R.

10/2/27
No. 490.
SHAFTING
FOR INBOARD TUNNELS.
 2 SHEETS. SCALE: $\frac{1}{2}'' = 1 \text{ FOOT}$. SHEET No. 2.

M.V. "BERMUDA"
 TEL. 9872.
 ROYAL CANADIAN MOUNTED POLICE
 ENGINEERING
 3 - FEB. 1927
 DEPARTMENT
 BELFAST



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