



S<sup>S</sup> LA CRESCENTA.CONTINUED.

DAMAGE REPAIRS: Top halves of all main bearings dressed up and oil ways deepened.  
 Crack in bedplate after HP bearing on starboard side, weed out and built up solid with electric welding. (see sketch below).  
 Thrust shoes dressed up and oil ways deepened.  
 MP and LP guide shoes retimated. and refitted in place.  
 All holding down bolts of main engine tested and hardened up as found necessary, 2 bolts renewed.

PART. MS.

HP cylinder and piston, HP and MP valves and chests, crankshaft journals and main bearings, thrust and intermediate shafts examined and found in good condition.

BS Complete.

Boilers examined internally and externally with their mountings doors and fastenings found or placed in good condition; afterwards examined under steam and their safety valves adjusted to working pressure as stated.

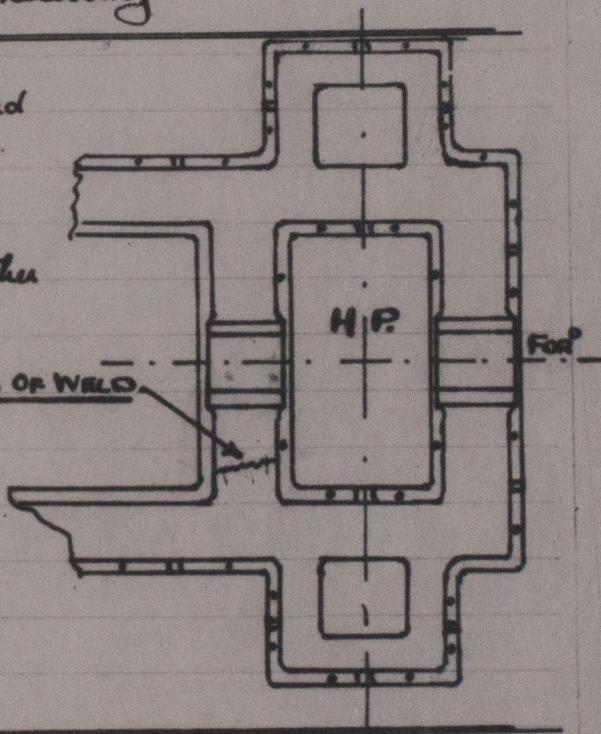
REPAIRS: WIT

Starboard forward boiler main and aux<sup>y</sup> stop valve seats renewed.  
 After boiler aux<sup>y</sup> stop valve seat renewed.  
 All mountings adjusted as found necessary

LIMIT:- Crack in bedplate, after HP bearing on starboard side, weed out and built up solid with electric welding.

It is recommended that this repair be further examined before the end of March 1931.

POSITION OF WELD



A. Edmundo