

REPORT of SURVEY for REPAIRS, &c.

Date of writing Report 1-10-1930 When handed in at Local Office 1-10-1930 Port of Barry

No. in Reg. Book Survey held at Barry Date, First Survey 4-9-30 Last Survey 23-9-1930

76212 on the Wood, Iron or Steel LA CRESCENTA Master

TONNAGE:- GROSS 5880. NET 3531. Built at Haverton Hill on Tees By whom Furness S.B. Co. Ltd. When 1923. 6.

Owners Crescent Navigation Co. Ltd. Port belonging to London.

MANAGERS Owners' Address Harris & Dixon Ltd. (if not already recorded in Appendix to Register Book).

Surveyed Afloat or in Dry Dock? Dry Dock Name of Dock Barry Graving. Destined Voyage

WB=CeILD BorDBa feet; uE&B feet; f feet; total capacity tons. FPT tons; APT tons; MT feet tons.

Particulars of Classification (which must be inserted precisely as in Register Book & Supplements).

CHARACTER, Date of last Survey and of Periodical Surveys. Machinery and Boiler Surveys (including date of N.B., if any).

1000R1. 6.30. 92 SHL. N°1 - 27. LMC 9.27. BS 11.29. TS. CL. 11.29.

CARRYING PETROLEUM IN BULK FITTED FOR OR FUEL T. 23. P. ABOVE 150° F. Society's Freeboard (if assigned) as painted on Ship and now verified

Periodical Surveys, when held, must be reported in detail and seriatim in the terms of the Rules. State clearly the cause of Repairs, if any, and, in detail, the nature and extent of Examinations and subsequent repairs.

In damage cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose and to whom and why they were declined? YES. NOT REQUIRED. Was a damage report made by anyone else? If so, by whom? YES. SALVAGE ASSOCIATION.

REPAIRS, OR EXAMINATION AS PER RULE, FOR DOCKING, DAMAGE AND PART SPECIAL SURVEY N°2.

DAMAGE N°1: Alleged to have been sustained through heavy weather, whilst on a voyage from Havre to New Orleans, returning to the UK, commencing 18th July 1930 until 23rd August 1930.

DAMAGE N°2: Alleged to have been sustained through vessel grounding at the Kilpatrick Installation, Glasgow on August 26th 1930.

For further particulars see log books.

Vessel placed in dry dock. bottom and rudder cleaned examined and coated.

Ventilators and coamings examined and found in good condition.

P.T.O.

SUMMARY OF DAMAGE REPAIRS:-	Plates.	Frames.	E. Frames.	Floors.	Beams.	Str. Plates.	Dk. Plates.	Other Items:-
Renewed								As per report.
Removed and Faired or Repaired								
Faired or Repaired in place								

PRESENT CONDITION OF THE	State if Tanks have been examined inside	Dblg. Plates under Sounding Pipes	Copper, or Y.M. of Wood Vessels
Decks	As per report	Good	(State if on Full.)
Caulking of Decks	As per report		When put on, Month Year
Waterways			Boats
Coamings			Good
Beams & Fastenings			Masts, Yards, &c.
Outside Plating			Condition, how ascertained
Caulking of ditto			From Deck.
Rivets			(State if wedges removed)
Breasthooks & Crutches			No
Transoms			Sails
Frames			Equipment letter
Reverse Frames			Z
Floors			Anchors, No. of
Keelsons			3, 1.
Stringers			Cables (State if now ranged)
Inner Bottom Plating			YES.
			length (on board)
			270 ft. size 2 3/16
			Rule length
			270 ft. size 2 3/16
			Hawser & Warps
			Good
			Standing & Running Rigging

General Observations, Opinion as to Class, Recommendation, &c.:-

State clearly whether any and, if so, what alteration is suggested to be made in the existing classification and notification of the vessel in the Register Book consequent upon this survey, thus, for example: "to remain as now classed in the Register Book without fresh record of Survey," "to remain as classed and to have record of survey, 1,15," or "to remain as classed and to have record of survey, 1,15, and the notations of ss No. 1-15 and ptND15, &c."

This vessel so far as seen is eligible in my opinion to remain as classed with fresh record of survey 9.30, and notation S.S. BRYN°2-30 when the survey is completed; subject to stem plate F1 portside (EW 9.28, 6.30) and shell plate E 4 from aft portside (EW 6.30, 9.30) being specially examined at the next dry docking.

Survey Fee (per Section 29) £

Special Damage or Repair Fee (if any) (per Sec. 29) £

Travelling Expenses (if chargeable) £

Second Surveyor's Fee (if any) £

Fees applied for, Received by me, 19.

Committee's Minute Character Assigned

Surveyor to Lloyd's Register of Shipping. D. E. Munro

Lloyd's Register Foundation

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S/S LA CRESCENTA.

DAMAGE REPAIRS NO 1: All cargo tanks (except summer tanks) examined and tested by water pressure as per rule requirements, a number of shell rivets in side stringer lugs, particularly in the lower stringer were found loose and leaking.

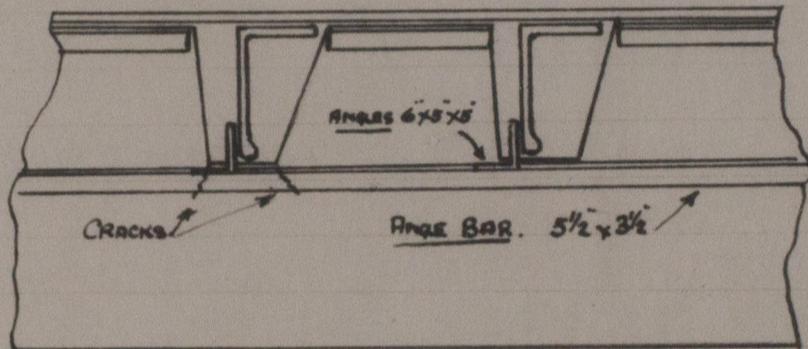
Repairs effected as detailed below, and tanks re-examined under water pressure on completion, and found tight & satisfactory.

Number of odd shell rivets, in bottom and side plating, in way of all tanks renewed, seams re-caulked as found necessary.

INTERNAL: -

On testing, a number of rivets in the vertical stiffeners of the centre line, and transverse bulk heads, also in the lugs connecting the horizontal stiffeners were found leaking, and have now been renewed. Lugs removed for access and refitted as found necessary.

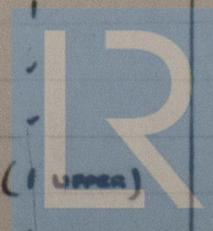
In N° 8 tank on port and starboard sides, the lower side stringer plates were found to be slightly fractured where plotted out for the frames; as compensation inner stringer angles $5\frac{1}{2} \times 3\frac{1}{2}$ have been fitted on the face of the frames, connected to same by lugs and riveted to the stringer plates.



LOWER

A SIDE STRINGER SHELL LUGS RENEWED, OR REMOVED & RE-RIVETED AS FOLLOWS.

N° OF. TANK.	RENEWED $6 \times 6 \times DR.$ IN LIEU OF $3\frac{1}{2} \times 3\frac{1}{2}$ SR.	RENEWED ORIGINAL SIZE	RE-RIVETED.
1. PORT	✓	✓	✓
1. STAR	1.	1.	✓
2. PORT	5.	✓	2
2. STAR	3	✓	2
3. PORT	5.	2	1
3. STAR	✓	✓	(4 UPPER)
4. PORT	4.	2.	✓
4. STAR	5.	4.	✓
5. PORT	2.	1.	2.
5. STAR	6.	✓	✓
6. PORT	4.	✓	3
6. STAR	5.	✓	1
7. PORT	2.	3.	✓
7. STAR	6.	2.	✓
8. PORT	6.	✓	(1 UPPER)
8. STAR	6.	✓	1



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S/S LA CRESCENTA

DAMAGE REPAIRS N°1: - The following temporary repairs have now been effected:-

- 18 defective shell rivets in port oil fuel cross bunker and also 20 shell rivets in starboard oil fuel cross bunker removed; owing to the presence of fuel oil in the cross bunkers, tap rivets have now been fitted as a temporary repair. Gams caulked as found necessary.
- Bridge space port and starboard sides N°3 web frame lug connected to deck renewed.

DAMAGE REPAIRS N°2: - The double bottom tank in way of fore hold cleaned and examined, afterwards examined under water pressure as per rule requirements.

- Broken cement renewed as found necessary.
N°1 keel plate aft end and sides re-caulked.

PART SPECIAL SURVEY N°2: -

NOW DONE: Vessel placed in dry dock, bottom and rudder cleaned examined and coated.

Forepeak, chain locker, fore hold, pump room, engine and boiler room spaces examined, sealed and coated as found necessary.

Fore hold double bottom tank, all cargo tanks (except summer tanks) and engine room double bottom tank examined internally and tested by water pressure respectively as per rule requirements found or placed in good condition. Seiling and limber boards lifted in fore hold and replaced.

Decks, ventilators and coamings, hold and tank hatches (except summer tank hatches) battering arrangements, boats, anchors, cables ranged, general equipment, air and sounding pipes examined.

REPAIRS: -

6 tank covers repaired, angle bars renewed.

Number of rivets renewed in aft parting beam to stringers port & star sides.

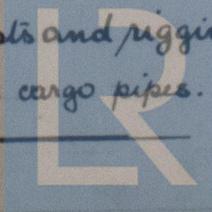
Port star anchor shackle pins renewed

3 Cast iron cargo pipes renewed, one repaired with electric welding.

TO COMPLETE THE SPECIAL SURVEY N°2: - The following requirements remain to be carried out.

Summer tanks, after cofferdam, cross bunkers, boiler room double bottom tank, and the after peak tank to be examined and tested.

Steering gear and its connections, windlass, masts and rigging, freeboard, permanent repairs to cross bunkers, and cargo pipes.



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Barry

LA CRESCENTA

SPECIAL REASONS LIST:- Stem plate "F" No 1 on port side electric welding examined and found in good condition.

Shell plate "E" No 4 from aft on port side electric welding examined and found cracked, defective parts cut away and re-built up with electric welding now in good condition.

It is understood that prior to the alleged damage, the vessel proceeded from France to the USA in ballast conditions, and returned to the UK fully loaded with light spirit, encountering heavy weather during the voyage.

Hand riveting has been employed throughout the aforesaid repairs, and all work dealt with was found to be previously hand riveted.

A E Munro.

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