

No. 81207.

# Report of Survey for Repairs, &c., of Engines and Boilers.

5 FEB 1920

(Received at London Office SAT 7-FEB 1920)

Writing Report \_\_\_\_\_ When handed in at Local Office \_\_\_\_\_

Port of LIVERPOOL

Survey held at Birkenhead. Date, First Survey Jan 3 Last Survey Jan 30 1920  
 No. of Visits 8

on the Machinery of the Wood, Iron or Steel S. Herefordshire Master \_\_\_\_\_

Gross 7198 Vessel built at Belfast. By whom Harland & Wolff Ltd. When 1905. 11.  
 Net 4510 Engines made at \_\_\_\_\_ By whom \_\_\_\_\_ When 1905.  
 Main Boilers H Boilers, when made (Main) 1905 (Donkey) \_\_\_\_\_  
 Donkey Boilers - Owners Robby Ross & Co. Port Liverpool. Voyage \_\_\_\_\_  
 Main Boilers 215 If Surveyed Afloat or in Dry Dock Birkenhead Docks  
 Donkey Boilers - (State name of Dock.) \_\_\_\_\_

Report No. \_\_\_\_\_ Port \_\_\_\_\_

Particulars of Examination and Repairs (if any)

CHARACTER for Special Survey. Date of last Survey and of Periodical Surveys. LOCAL-5.19

Years Assigned new or renewed. 1918

Machinery and Boiler Surveys (including date of N.B., if any). Feb 19. Ind 3.18. 29.18.

Where cases where the Surveyor has not made a special damage report he is required to state whether he offered his services for this purpose, and why they were not used?  Was a damage report made by anyone else? If so, by whom?

Did the Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time?  yes.

Did the Surveyor personally go inside each Donkey Boiler?  yes.

If not done, state for what reasons?

Were parts of the Boilers could not be thus thoroughly examined?

Were special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of these parts of each Boiler?

Did the Surveyor examine the Safety Valves of the Main Boiler?  yes. To what pressure were they afterwards adjusted under steam? 2.15 lbs.

Did the Surveyor examine the Safety Valves of Donkey Boiler?  yes. To what pressure were they afterwards adjusted under steam?

Did the Surveyor examine all the manholes, doors and their fastenings of the Main Boilers?  yes. and of the Donkey Boiler?

Did the Surveyor examine the drain plugs of the Main Boilers?  yes. and of the Donkey Boiler?

Did the Surveyor examine all the mountings of the Main Boilers?  yes. and of the Donkey Boiler?

Has the shaft now been drawn and examined?  no. Is it fitted with continuous liner? \_\_\_\_\_ or two liners? \_\_\_\_\_ or is it without liners?

Has the shaft now been changed?  If so, state reasons \_\_\_\_\_

Has the shaft now fitted new?  Has it a continuous liner? \_\_\_\_\_ or two liners? \_\_\_\_\_ or is it without liners?

Has the distance between lignum vitae of stern bush and top of after bearing of screw shaft? Eng. goods not removed. Complete.

Is the work now complete state what arrangements have been made for its completion and what remains to be done?

Bd. 12.19. London Rpt No 82504, now completed:-  
 Two D.E. Boilers & after S.E. Boiler examined internally with their mountings & safety valves &c. & the forward S.E. Boiler examined throughout with its safety valves & mountings. All safety valves adjusted as above. Some minor repairs effected to mountings.

An oil fuel burning installation has now been fitted in accordance with the approved plans & the requirements of the Rules. Two settling tanks have been satisfactorily tested & together with the pumps, heaters &c are fitted in a separate pump room connected to the forward stowhold; the controls to steam for pumps & fire extinguishers, oil & settling tank suction have been led to the deck. Oil filling & suction pipes are fitted to Nos 1, 2, 3, 6 & 7 D.H. & U.P. tanks: the necessary valves to isolate the sea, fresh water tanks & bilges have been fitted. - see over -

General Observations, Opinion, and Recommendation:- This vessel's machinery as far as clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.: thus, for example, R.S. 9.11, D.&M.S. 9.11, or L.N.C. 9.11, 140 lb., F.D., &c.)

is in good working order & eligible to remain as classed & to have each record of Bd 12.19. Fitted for oil fuel 1.20 flash point above 150°F.

(per Section 28) £ 2. 10. 0 Fee applied for \_\_\_\_\_

Fuel installation £ 5. 5. 0 \_\_\_\_\_

Damage or Repair Fee (if any) \_\_\_\_\_

Expenses (if chargeable) £ \_\_\_\_\_

Committee's Minute LIVERPOOL

Received by me, A. J. Barrett Engineer Surveyor to Lloyd's Register of Shipping.

Received by me, J. S. Milton

6 FEB 1920

TUE. FEB 22 1921

Lloyd's Register of Shipping

W595 0044

Insert Character of ship and Machinery precisely as in the Register Book.

B.S. due 1.20 partly held 12.19 completed  
Oil fuel burning installation fitted

It is submitted that  
this vessel is eligible for  
**THE RECORD, B.S. 12.19**  
Fitted for oil fuel 1.20 F.P. above  
150° F when running

14/2/20

N.B.—If this Report is copied by Copying Press, especial care must be taken that the copying paper is not so much damped as to spread the ink, or to cause it to show through to the other side.

In completion the installation was satisfactorily tested while working  
on the *Proton Boiler*  
The boiler is fitted with fastenings of green cast iron as required  
The water jackets are fitted with the order

APPROVED BY THE SURVEYOR GENERAL  
P. 2-10001 BR  
14/2/20

*[Faint, mostly illegible handwritten text, likely bleed-through from the reverse side of the page.]*

THE SURVEYORS ARE REQUESTED NOT TO WRITE ACROSS THE MARGIN.