

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port GREENOCK.)No. 1384

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
 Castings, manufactured by Portland Forge Co. Ltd.
 of Silwanoe & for the Vessel No. 1780, being built
 by James Kirkcaldy & of Port Glasgow
 have been inspected by me as set forth below and found to be, so far as can
 be seen, Sound

Mark on Forgings or Castings.

Lloyd's

No. 1384A.F.Alexander FletcherGlasgow 9/1/1926.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		<u>S.M. Light Steel</u>	
How made† ...		<u>Angled</u>	
Dimensions ...		<u>9 1/2 x 7 1/2 dia</u>	
Progress on Inspection ...	<u>✓</u>	<u>Welding & Finishing</u>	<u>✓</u>
Date when Inspected ...		<u>6/3/25 to 8/1/1926</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—		<u>32-0</u> <u>32-0</u>	
Tons per square inch		<u>32</u> <u>32</u>	
Extension per cent. ...		<u>180</u>	
Cold Bending Test—			
Angle before fracture			
Drop Test—	<u>✓</u>		
Height from ground ...			
Hammering Test—		<u>✓</u>	
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

McFarlaneFee (if any chargeable) £ NIL (Vessel Classed) weight 7-12-00.

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

3m, 8.21. T.

† State if annealed Yes

W59-0194

Lark

Lithgows L^d

No 780.

Rudder Frame Forging.

S.S. "MARSLEY"

Brk Rep No 18576.

W59-0194



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Foundation