

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port **GREENOCK**)

No. 1384 SHIP FORGINGS OR CASTINGS.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Portland Forge Co. Ltd. of Silwanock for the Vessel No. 1780, being built by James Kirkcaldy & Co. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

Lloyd's
No. 1384
A.F.

Alexander Fletcher

Glasgow 9/1/1926.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*		<u>S.M. Light Steel</u>	
How made †		<u>Forged</u>	
Dimensions		<u>9 1/2 x 7 1/2 dia</u>	
Progress on Inspection	<input checked="" type="checkbox"/>	<u>Forging & Finishing</u>	<input checked="" type="checkbox"/>
Date when Inspected		<u>6/3/25 to 8/1/1926</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch		<u>32-0 32-0</u>	
Extension per cent. ...		<u>32 32</u>	
Cold Bending Test—		<u>180</u>	
Angle before fracture			
Drop Test—	<input checked="" type="checkbox"/>		
Height from ground ...			
Hammering Test—		<input checked="" type="checkbox"/>	
If made according to Rules and found satisfactory ...			

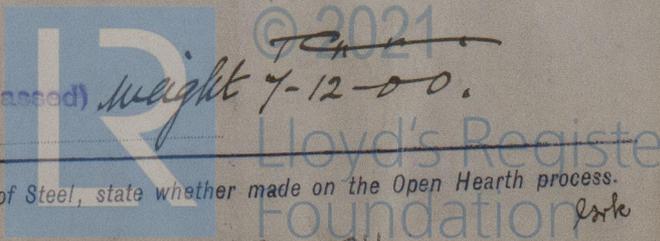
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

McFarlane

Fee (if any chargeable) £NIL (Vessel Classed) weight 7-12-00.

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



Lithgows L^d

No 780.

Rudder Frame Forging.

S.S. "MARSLEY"

Perk Rep No. 18576.

W59-0194



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Foundation