

## Report of Survey for Repairs, &amp;c., of Engines and Boilers.

Date of writing Report 14 JUN 1933 When handed in at Local Office 14 JUN 1933 (Received at London Office 14 JUN 1933)

No. in Survey held at Tollersbury Date, First Survey 25 May Last Survey 13.6.33 (No. of Visits 3)

Book 2249 on the Machinery of the Wood, Iron or Steel LS "Benguela"

Gross 35326 Vessel built at Newcastle By whom Swan Hunter & Wigham When 1910-7

Net 3534 Engines made at do By whom Wills and Slpway When 1910

Power 556 Boilers, when made (Main) 1910 (Donkey)

Main Boilers 3 Owners Imperial Direct Lines Ltd Owners' Address (if not already recorded in Appendix to Register Book.)

Donkey Boilers 180 Managers Elder Dempster Lines Ltd Port Tollersbury Voyage See attached

Pressure Boilers 180 If Surveyed Afloat or in Dry Dock Tollersbury (State name of Dock.)

Key Boilers 180

Report No. 98775 Port Lon.Particulars of Examination and Repairs (if any) Condition

Surveys, when held, must be reported in detail and notation in the terms of the Rules. State clearly the nature and extent of examinations and subsequent repairs. Repairs on the cause of which must be stated should be separated from repairs due to other causes; and the initials of any letters respecting this case.

Where the Surveyor has not made a special damage report he is required to state whether he has made his services for this purpose, and why they were declined.

Damage report made by anyone else? If so, by whom?

Surveyor personally go inside each Main Boiler separately and make a thorough examination at this time? See under

" Donkey " " "

Is not done, state for what reasons?

Parts of the Boilers could not be thus thoroughly examined?

Special means, in the absence of internal examination, were adopted by the Surveyor to assure himself of the thorough efficiency of those parts of each Boiler?

Date of internal examination of each boiler Continue, SM 25/5/33

Surveyor examine the Safety Valves of the Main Boiler? Yes To what pressure were they afterwards adjusted under steam? 176 lbs.

Surveyor examine the Safety Valves of Donkey Boiler? Yes To what pressure were they afterwards adjusted under steam? -

Surveyor examine all the manholes, doors and their fastenings of the Main Boilers? Yes , and of the Donkey Boilers? -

Surveyor examine the drain plugs of the Main Boilers? Yes , and of the Donkey Boiler? -

Surveyor examine all the mountings of the Main Boilers? Yes , and of the Donkey Boiler? -

Shaft now been drawn and examined? Yes Is it fitted with continuous liner? Yes Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? -

Shaft now been changed? Yes If so, state reasons -

Shaft now fitted been previously used? Yes Has it a continuous liner? Yes Is an approved appliance fitted at the after end of the shaft to permit of it being efficiently lubricated? -

Date of examination of Screw Shaft - State the distance between lignum vitae or bearing metal of stern bush and top of after bearing of screw shaft -

Survey is not complete, state what arrangements have been made for its completion and what remains to be done Complete

It is stated that this vessel is proceeding to Italy to be broken up, via the Tyne with a cargo of coal.

Now done: General examination now held.

Examined internally & externally the Centre & Starboard boilers and the Port boiler externally. All safety valves opened up & examined afterwards. Boilers examined under steam & safety valves adjusted as above. The furnaces are all more or less misshapen, but considered satisfactory for the voyage to Italy, as the boilers are clean internally.

Main engines, pumps, steering gear & windlasses tried out under steam. Pumping arrangements generally examined & pumps tested on bilges tanks.

Observations, Opinion, and Recommendation:— The boilers & machinery of this vessel are now in safe working condition & eligible in my opinion to be continued as classed in the Register Book, for the proposed voyage to Italy via the Tyne.

Clearly what alteration, if any, is suggested to be made in the existing classification of the vessel's machinery in the Register Book, consequent upon this survey, and also any alteration required to be made in the records of the vessel's machinery, boilers, working pressures, &c.; thus, for example, B.S. 0.11, R.A.M.S. 0.11, or E.L.M.C. 0.11, &c.)

This vessel are now in safe working condition & eligible in my opinion to be continued as classed in the Register Book, for the proposed voyage to Italy via the Tyne.

Fee (per Section 29) £ 6:6:0 Fees applied for 14 JUN 1933

Damage or Repair Fee (if any) £ -

Other expenses (if chargeable) £ 3:1:6 Received by me, 20/6/1933

Committee's Minute TUE. 20 JUN 1933

Assigned referred WJ TUE. 5 SEP 1933

CHARACTER.	Year assigned new survey	Machinery and Boiler Surveys (including date of N.B., if any)
H100 A1 9.30		+LMC
SS LHM 3 4.23		MS 7.27
SS Ham. 21.27		BS 4.30
		TS 62 1.29
UNDETAILED CASE		

Insert Character of Ship and Machinery precisely as in the Register Book.

W880-0175

2020

Charles H. Hunter

Engineer Surveyor to Lloyd's Register of Shipping.

Lloyd's Register Foundation