

FOR MESSRS PALMERS SHIPBUILDING CO S.S. N<sup>o</sup> 853

PLATES									
MARHARD	LENGTH	BREADTH	THICK.	POSITION	MARHARD	PROF.	SKETCH	THICK.	POSITION
A	3	21'-10"	10'-10"	SHELL				13'-30"	FRONT TOPS
B	3	25'-0"	10'-10"		Q	3		13'-30"	FRONT TOPS
C	6	10'-10"	1'-8"	OUTSIDE BUTTSTRAPS				13'-30"	FRONT TOPS
D	6	9'-10"	1'-8"	INSIDE "				13'-30"	FRONT TOPS
E	3	6'-8 1/2"	4'-0"	BACK TUBE PLATES	R	3		13'-30"	FRONT TOPS
G	6	5'-5 1/2"	5'-6"	" " " "				13'-30"	FRONT TOPS
H	3	10'-4 1/2"	4'-8"	CC BACKS C.				13'-30"	FRONT TOPS
J	6	8'-2 1/2"	5'-6"	" " " W				13'-30"	FRONT TOPS
K	3	10'-3"	2'-9 1/2"	CC SIDES C.				13'-30"	FRONT TOPS
L	6	15'-9"	2'-9 1/2"	" " " W				13'-30"	FRONT TOPS
M	3	5'-9"	2'-9 1/2"	" " TOPS C.	S	3		13'-30"	FRONT TOPS
N	6	6'-6"	2'-9 1/2"	" " " W				13'-30"	FRONT TOPS
O	6	3'-3"	1'-2 1/2"	GIRDERS	T	3		13'-30"	FRONT TOPS
P	1	2'-9"	2'-5"	MANHOLE DOUBLING				13'-30"	FRONT TOPS

ALL MARGINAL STAYS TO BE  
FLANGED IN 3" FITTED WITH NUTS ON BOTH ENDS  
SCREW STAYS  $3\frac{1}{2}$ " DIA. 20" EFF DIA.  
AT BOT. =  $\frac{19}{120}$ " TO PROTECT  $3\frac{1}{2}$ " ON  
OUTSIDE & BE CAULKED & FITTED WITH

ALL STAYS SCREWED 9 THREADS PER 1

№ 1035. 2020



SUNDERLAND

GEORGE CLARK LR

(3) BOILERS NO 1035

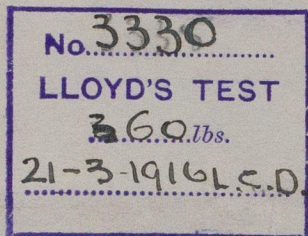
W.P. = 180 LBS

DUPLICATE OF NOS 1016 & 1034  
EXCEPT FURNACES & BACK END PLATE

PALMER'S SB & 1-80

W.P. NO 853

Mark on boilers:—



*Lumina*

RETAIN

SUNDERLAND RPT. NO. 26854



S.S. LUMINA  
NEWCASTLE ON TYNE.

Report No. 69608



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Foundation

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