

Eng
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Rpt. 6.

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 10

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. F. 375. SHIP FORGINGS ~~OR CASTINGS~~.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by **J. Lewis & Sons, Ltd.** of **Aberdeen** for the Vessel No. **117**, being built by **them** of _____ have been inspected by me as set forth below and found to be, so far as can be seen, **sound and free from defect.**

Mark on Forgings or Castings.

Lloyd's
No. F. 375
T.R.
5.1.31

J. Richardson.

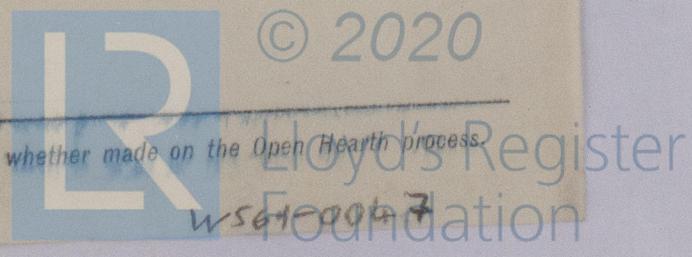
Aberdeen, 7.1.31.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	Main Piece & Arms - Mild Rolled Steel		
How made	Forged.		
If annealed	No.		
Dimensions	Head 5": Heel 4 1/2"		
Progress on Inspection	Forged, turned & finished.		
Date when Inspected	5th & 7th January, 1931.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ *✓*
To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



Stern Frame Self.
J. Lewis & Sons Ltd.

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Rudder Frame Cert.
J. Lewis & Sons Ltd,

Do. K. Rightway
abu. Report 16469.



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Lloyd's Register
Foundation