

Lloyd's Register of Shipping.

(Report on Vessel No.

Port

No. F. 375.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by **J. Lewis & Sons, Ltd.** of **Aberdeen** for the Vessel No. **117**, being built by **them** of **them** have been inspected by me as set forth below and found to be, so far as can be seen, **sound and free from defect.**

Mark on Forgings or Castings.

Lloyd's

No. F. 375

T.R.

5.1.31.

J. Richardson.

Aberdeen. 7.1.31.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	Main Piece & Arms - Mild Rolled Steel		
How made ...	Forged.		
If annealed ...	No.		
Dimensions ...	Head 5": Heel 4½":		
Progress on Inspection ...	Forged, turned & finished.		
Date when Inspected ...	5th & 7th January, 1931.		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Rudder Frame Cert.
J. Lewis & Sons Ltd,
No. 11. Rightway
abw. Report 16469.



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Lloyd's Register
Foundation