

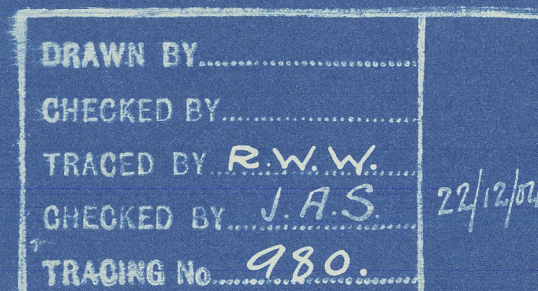
WRITTEN DIMENSIONS ONLY TO BE TAKEN



RIVET HOLES $1\frac{1}{32}$ " DIA

EVERY ALTERNATE RIVET TO BE LEFT OUT INSIDE
ROW FOR $\frac{2}{3}$ CIRCUMFERENCE TOP OF BOILER & ALL
RIVETS TO BE PUT IN $\frac{1}{3}$ CIRC. BOTTOM AT BASK END
OF BOILER

PLATES RIVETS & STAYS - STEEL
TUBES - WROUGHT IRON
HOLES TO BE DRILLED IN PLATE AFTER BENDING
TENSILE STRENGTH OF SHELL PLATES NOT LESS THAN 29 TONS
" " " MAIN STAYS " " " 27 " "



CONTRACT 1624 2 OFF

FF
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R. E. M. E. Co. Ltd.

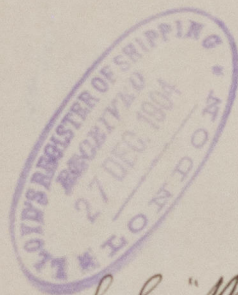
No. 1624

Main Boilers

Sir Jas. Laing & Sons'

of No. 607

W. P. = 180 lbs.



RETAIN

S.S. "Madrid"

Sld: J. E. No. 22367.



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