

LONGITUDINAL SEAMS DOUBLE BUTT STRAPS. RIVETED AS SHEWN.
STRENGTH OF PLATE 83.125%. STRENGTH OF RIVET 92%.
CIRCUMFERENTIAL SEAMS. TREBLE RIVETED AT CENTRE AS SHEWN.

LAPPED. DOUBLE RIVETED. $1\frac{1}{8}$ " RIVETS. $3\frac{7}{8}$ " PITCH.

SINGLE RIVETED. $\frac{1}{8}$ RIVETS. $2\frac{1}{8}$ PITCH.
ALL PLATES & RIVETS STEEL. ALL HOLES DRILLED IN PLACE.

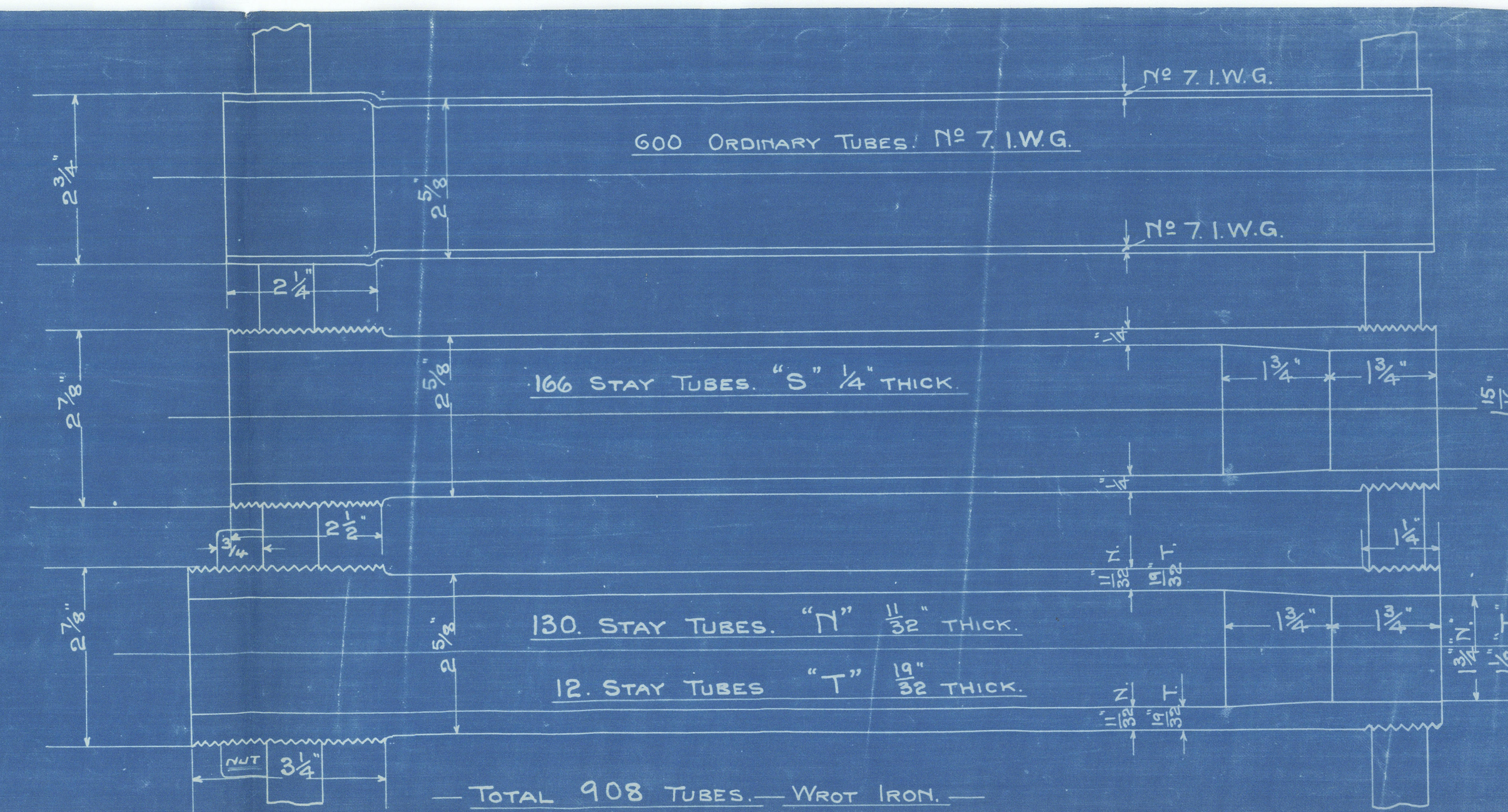
MINIMUM TENSILE STRENGTH OF SHELL PLATES. 29

Maximum	32
Minimum	28

MINIMUM				BUTT STRAPS	28
MAXIMUM					32

WORKING PRESSURE 215 LBS. PER SQ. INCH.

TEST " 430 " " " "



— S - OFF. —

— D.E. MAIN BOILER. — N^o 393. —

— SCALE 1" = 1. FOOT. —

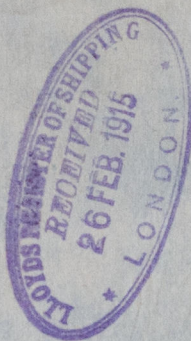
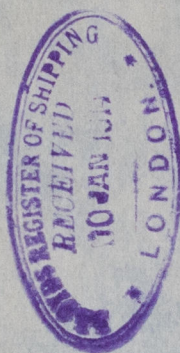
ARRANG^T OF STAYS THRO'
COMB CHAMBER BOTTOMS (CENTRE)

S/S
S/S Lapland

Line 77+77

S.S. Lapland

Wm. P. Barber



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