

75 Highland Warrior

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at _____ Office _____ 19

Lloyd's Register of Shipping.

(Report on Vessel No. H0215 Port GLASGOW)

No. 3491 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Spongoid Steel Co^{ys} of Glasgow for the Vessel No. 546, being built by Barclay, Cuthbert & Co^{ys} of Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, sound free from defects

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 3491
WD 19.5.19

Glasgow, 31st July 1919.

One Quadrant

One Tiller

[Signature]

	STERN FRAME.	RUBBER FRAME.	STEM.
Material*	Steel Casting		
How made	S.M. Acid Open Hearth		
Dimensions	To Plans		
Progress on Inspection	Examining & Testing		
Date when Inspected	25.4.19 to 19.5.19		
CASTINGS.			
Tests on Standard Test Pieces.	N ^o 694	N ^o 695	
Tensile Test— Tons per square inch	31.2	34.8	
Extension per cent.	22.0	28.0	
Cold Bending Test— Angle before fracture	120°	120°	
Drop Test— Height from ground ...	8'	10'	
Hammering Test— If made according to Rules and found satisfactory ...	Yes	Yes	

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

[Sketch]
W1 35.2.2

[Sketch]
W1 22-1-14

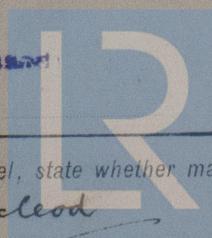
Fee (if any chargeable) £ NIL (Vessel Classed)

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

lm, 8.18 T.

[Signature]



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W 55-0237