

Lloyd's Register of Shipping.

(Report on Vessel No. 40215 Port GLASGOW)

No. 3737 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron & Steel Forgings or Castings, manufactured by Portland Forge Co. Ltd. of Kilmarnock for the Vessel No. 576, being built by Messrs Barclay Curie & Co. of Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Rudder top part forged by W. Beattie & Co. Glasgow
12.7.19

Mark on Forgings or Castings.

Lloyd's

No. 3737

J.D.

Alexander Fletcher & Co

Glasgow

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	...	Scrap iron.	...
How made	...	Forged & built	...
Dimensions	...	11 3/4 to 9 dia	...
Progress on Inspection	...	Completed.	...
Date when Inspected	...	11.7.19	...
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch			
Extension per cent.			
Cold Bending Test—			
Angle before fracture			
Drop Test—			
Height from ground			
Hammering Test—			
If made according to Rules and found satisfactory			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ NIL (Vessel Classed)

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.