





WEB FRAMES.				FORGINGS or CASTINGS.			
Inches in Ship.				Inches per Rule, Or as Approved.			
WEB-FRAMES, In Fore Body, No. and spacing				KEEL, Bar, depth and thickness			
No. of Side Stringers				STEM, moulding and thickness			
WEB-FRAMES, In E. & B. Space, No. and spacing				STERN-POST for Rudder do. do.			
No. of Side Stringers				for Propeller			
WEB-FRAMES, In After Body, No. and spacing				RUDDER-A x D Table 22. Speed under 12 Knots A x D = 7/16			
No. of Side Stringers				Main-Piece, diameter at head			
Size of Face Angles to Web-Frames				at heel			
BRACKET PLATES to Stringers between Web Frames, depth and thickness				RUDDER, how constructed			
BULKHEADS.				STIFFENERS.			
W.T. BULKHEADS				COLLISION PARTITION			
LONGITUDINAL.				Are the outside Plates doubled two spaces of Frames in length			
Are the Water-tight Doors in efficient working order?				Are the Water-tight Doors in efficient working order?			
PLATING.				RIVETING.			
STRAKES.				EDGES.			
AS IN SHIP.				PER RULE OR AS APPROVED.			
FLAT PLATE KEEL				GARBOARD OF A STRAKE			
B				C			
D				E			
F				G			
H				J			
K				L			
M				N			
O				P			
Q				R			
S				T			
U				V			
W							
THICKNESS OF SHEERSTRAKE				CLEAR OF LONG BRIDGE			
DO. OF STRAKE BELOW				DBLG. of Flat Plate Keel			
Sheerstrakes				Length and thickness			
POOP SIDES				SHORT BRIDGE SIDES			
FORECASTLE SIDES							
Butts, riveted for				Butts of Side Stringers			
Straps, riveted for				Tie Plates			
Upper Deck				Inner Bottom Plating			
Straps, riveted for				Centre Girder Butts			
Frames, riveted through Plates with				Rivets, state whether Iron or Steel			
FRAMES extend in one length from				REVERSED FRAMES on floors and frames extend from			
MASTS, SPARS, &c.							
LOWER MASTS				BOWSPRIT			
Foremast, Yards and Remainder of Spars				Rigging, Material and Size, Shrouds			
Sails, none				Sails, and the following spare sails			

EQUIPMENT No. 39449 LETTER a +										ANCHORS.									
WEIGHT, EX. STOCK										WEIGHT, EX. STOCK									
1st Bower										2nd Bower									
3rd Bower										4th Bower									
Stream										Kedge									
Particulars of Drop Test of Cast Steel Anchors, viz.:-										Particulars of Drop Test of Cast Steel Anchors, viz.:-									
1st Bower										2nd Bower									
3rd Bower										4th Bower									
CHAIN CABLES.										HAWSERS AND WARPS.									
Number of Certificate										Number of Certificate									
Length and Size										Length and Size									
Boats										Pumps									
Windlass										Engine Room Skylights									
Coal Bunker Openings										Number of Scuppers									
Ceiling in Holds										Cargo Hatchways									
State size No. 1 Hatch										State size No. 2 Hatch									
Number of Web Plates										Number of Web Plates									
Bulwarks										The foregoings									
Builder's Signature										Surveyor's Signature									
Correspondence										Workmanship									
Is the riveted work properly closed?										Are the liners between the frames and plates solid single pieces?									
Are the liners between the frames and plates solid single pieces?										Do the holes for riveting plate to frames, butt straps, or plate to plate, &c., conform well to each other?									
Are the butts of Plating, Stringers, &c., properly shifted and strapped?										Do any rivets break into or through the seams or butts of the plating?									
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)?										Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)?									
General Remarks										The approved plans are at present in the London Office in connection with									
										the First Entry Report No. 8837 on the sister vessel S.S. Invergoil No. 641									
										S.S. Invergoil No. 589 Belfast F.E. Report No. 8498									
										The Surveyor should state the Number of Report and Name of any Sister Vessel.									
										Plans to be forwarded with F.E. Report showing vessel as built.									
The amount of Entry Fee										Fees applied for									
Special Survey Fee										Received by me									
Travelling Expenses, if any										State whether the Vessel has been built under Special Survey									
										I am of opinion this Vessel should be Classed									
										With, or without Freeboard, as condition of Class									
Committee's Minute										Character assigned									
										Phelan at risk fbd.									
										Carries oil fuel									
										F.D. above 150° F. in D.B.N.									
										Lloyd's a.s.b.P.									
										+ L.N.B. 11.22. C.L.									
										Listed for oil fuel 11.22									
										F.D. above 150° F.									



GENERAL REMARKS—(continued).

This vessel was not completed until nearly 18 months after launching, work being suspended from August 1921 to October 1922, during which time she was used as an oil fuel store ship. She was placed in dry dock on the 20<sup>th</sup> inst and the bottom was cleaned, examined and found good, and repainted.

Capacities of Circular Tanks for Water Ballast.

	N <sup>o</sup>	DIA	TONS	
FOR <sup>W</sup>	1	20'0"	532	} Including capacity of double bottom.
	2	47'0"	2148	
	3	49'0"	2349	
	4	49'0"	2280	
	5	45'0"	1937	
AFT	6	21'0"	362	
			Total	9608 Tons.

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ft., R.Q.D. ft., Bridge ft., Forecastle 440 ft. on Shelter Deck (in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (this information is to be given as it should appear in the Register Book) 1 Dk (shl) & Shelter Dk (shl) 7 Bhdos to Shelter Dk 1 to Upper Dk.  
 Official No. 146673 ; Signal Letters State if Machinery is fitted aft no.  
 How are the surfaces preserved from oxidation? Inside Paint & Portland Cement Outside Paint.

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors

Where Fitted.	Length. Feet.	Water Capacity. Tons.	Where Fitted.	Length. Feet.	Water Capacity. Tons.
Double bottom, aft,			Fore peak tank, Dry Dry.		
Double bottom, under Engines and Boilers,	78	412	After peak tank,		
Double bottom, if under Engines only,		(180 oil)	Deep tank, aft,		
Double bottom, if under Boilers only,			Deep tank, forward,		
Double bottom, forward,			Other tanks, if fitted,		
		Total capacity of double bottom 412	(If necessary, furnish further information by sketch.) See above.		

\* The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules Yes.

Order for Special Survey No. 713

Date 9<sup>th</sup> April 1920

No. 590 in builder's yard.

DATES of Surveys held while building

From 27<sup>th</sup> May 1920 to 23<sup>rd</sup> Nov<sup>r</sup> 1922.

From 26<sup>th</sup> August 1921 to 23<sup>rd</sup> October 1922, work was suspended on this vessel, during which time she lay afloat in the harbour and was used as an oil fuel store ship. Total No. of Visits 70

Surveyor's Signature S. O. Kendall.

Lloyd's Register Foundation