

Received at London Office

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Date of writing Report 20 July 1916 When handed in at Local Office

Port of Rotterdam

No. in Survey held at Rotterdam  
Reg. Book.

Date, First Survey August 16 Last Survey 19th July 1916

(Number of Visits 1)

on the Dutch Steel Screw Steamer "Maria"

Gross 205.12

Net 1218.89

Master J. Bosma

Built at H. L. Ambach

By whom built Munn Jansen, Lams

When built 1916

Engines made at Rotterdam

By whom made Munn Burgerhout's Machinefabrik

when made 1916

Boilers made at 50

By whom made 50

when made 1916

Registered Horse Power 1

Owners Munn J. A. Ponter

Port belonging to Rotterdam

Nom. Horse Power as per Section 28 202.209

Is Refrigerating Machinery fitted for cargo purposes No

Is Electric Light fitted Yes

**ENGINES, &c.**—Description of Engines Triple expansion vertical (Station) No. of Cylinders 3 No. of Cranks 3  
Dia. of Cylinders 19 1/2" x 32 1/4" x 52" Length of Stroke 55 1/8" Revs. per minute 85 Dia. of Screw shaft as per rule 12 1/2" Material of screw shaft Steel  
Is the screw shaft fitted with a continuous liner the whole length of the stern tube No Is the after end of the liner made water tight in the propeller boss No If the liner is in more than one length are the joints burned No If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive No If two liners are fitted, is the shaft lapped or protected between the liners No Length of stern bush 49 1/4"  
Dia. of Tunnel shaft as per rule 10 1/2" Dia. of Crank shaft journals as per rule 10 1/2" Dia. of Crank pin 10 1/4" Size of Crank webs 6 1/2" x 4 1/2" Dia. of thrust shaft under collars 10 1/4" Dia. of screw 14 1/4" Pitch of Screw 12 5/8" No. of Blades 4 State whether moveable No Total surface 60.0 ft<sup>2</sup>  
No. of Feed pumps 2 Diameter of ditto 2 1/2" Stroke 18 1/2" Can one be overhauled while the other is at work Yes  
No. of Bilge pumps 2 Diameter of ditto 3 1/4" Stroke 18 1/2" Can one be overhauled while the other is at work Yes  
No. of Donkey Engines 2 Duplex Holland Sizes of Pumps 7 1/2" x 10 1/4" x 10" 7 1/2" x 5" x 6" No. and size of Suctions connected to both Bilge and Donkey pumps In Engine Room 2 2" x 1 1/2" In Holds, &c. No. 1 hold 2 2" x 1 1/2" No. 2 hold 2 2" x 1 1/2"

No. of Bilge Injections 1 sizes 4 1/2" Connected to circulating pump Is a separate Donkey Suction fitted in Engine room & size 10 1/2" x 1 1/2"  
Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible Yes  
Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Both  
Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line Above  
Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes  
What pipes are carried through the bunkers Fuel lines for suction from holds. How are they protected Forced in.  
Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes  
Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes  
Dates of examination of completion of fitting of Sea Connections 5 June of Stern Tube 5 June Screw shaft and Propeller 5th of June  
Is the Screw Shaft Tunnel watertight No turnkey Is it fitted with a watertight door No worked from No

**BOILERS, &c.**—(Letter for record L) Manufacturers of Steel Mummery & Co. When Widdowson & Co. Ltd. 1 day

Total Heating Surface of Boilers 3410 Is Forced Draft fitted No No. and Description of Boilers Two horizontal marine boilers.  
Working Pressure 180 lbs. Tested by hydraulic pressure to 240 lbs. Date of test 10-5-16 No. of Certificate 609  
Can each boiler be worked separately Yes Area of fire grate in each boiler 44 sq ft 58 sq ft No. and Description of Safety Valves to each boiler Two Spring loaded Area of each valve 5.95 sq in Pressure to which they are adjusted 180 lbs. Are they fitted with easing gear Yes  
Smallest distance between boilers or uptakes and bunkers or woodwork 14" Mean dia. of boilers 15 1/2" Length 10 1/2" Material of shell plates Steel  
Thickness 1 1/4" Range of tensile strength 18-32 tons Are the shell plates welded or flanged No Descrip. of riveting: cir. seams Lap & long. seams Welded & butt Diameter of rivet holes in long. seams 1 1/4" Pitch of rivets 8 1/4" Lap of plates or width of butt straps 18 1/2"  
Per centages of strength of longitudinal joint rivets 85% plates 85% Working pressure of shell by rules 191 lbs. Size of manhole in shell 12" x 16"  
Size of compensating ring 8" x 1 1/4" No. and Description of Furnaces in each boiler 3 Mummery & Co. Material Steel Outside diameter 3 1/2"  
Length of plain part top 1 1/2" bottom 1 1/2" Thickness of plates crown 1 1/2" bottom 1 1/2" Description of longitudinal joint Welded No. of strengthening rings None  
Working pressure of furnace by the rules 191 lbs. Combustion chamber plates: Material Steel Thickness: Sides 1/2" Back 1/2" Top 1/2" Bottom 1 1/2"  
Pitch of stays to ditto: Sides 4 1/2" x 4 1/2" Back 4 1/2" x 4 1/2" Top 4 1/2" x 4 1/2" If stays are fitted with nuts or riveted heads Welded & nut Working pressure by rules 191 lbs.  
Material of stays Steel Diameter at smallest part 1 1/2" Area supported by each stay 50" Working pressure by rules 191 lbs. End plates in steam space: Material Steel Thickness 1 1/2" Pitch of stays 18 x 16 How are stays secured Turned & nut Working pressure by rules 191 lbs. Material of stays Steel  
Diameter at smallest part 1 1/2" Area supported by each stay 290 sq in Working pressure by rules 191 lbs. Material of Front plates at bottom Steel Thickness 1 1/2" Material of Lower back plate Steel Thickness 1 1/2" Greatest pitch of stays 15 x 4 1/2" Working pressure of plate by rules 185 lbs.  
Diameter of tubes 3 1/4" Pitch of tubes 4 1/2" x 4 1/2" Material of tube plates Steel Thickness: Front 1 1/2" Back 1 1/2" Mean pitch of stays 15 1/2" x 8 1/2"  
Pitch across wide water spaces 14" Working pressures by rules 189 lbs. Girders to Chamber tops: Material Steel Depth and thickness of girder at centre 8 1/4" x 1 1/2" Length as per rule 30 1/2" Distance apart 4 1/2" Number and pitch of stays in each 2 2" x 1 1/2"  
Working pressure by rules 188 lbs. Superheater or Steam chest; how connected to boiler None Can the superheater be shut off and the boiler worked separately No Diameter Length Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes Pitch of rivets Working pressure of shell by rules Diameter of flue Material of flue plates Thickness  
If stiffened with rings No Distance between rings No Working pressure by rules No End plates: Thickness No How stayed No  
Working pressure of end plates No Area of safety valves to superheater No Are they fitted with easing gear No



IS A DONKEY BOILER FITTED? *No.*

If so, is a report now forwarded? *✓*

SPARE GEAR. State the articles supplied:—

*Two top end bolts, nuts; 2 bottom end bolts, nuts; 2 main bearing bolts; 1 set of  
coupling bolts; 1 set of feed and filler pump valves; 1 set of piston springs; 1 set of  
various pins; A quantity of assorted bolts, nuts.*

The foregoing is a correct description.

*Wm. Kingham*

Manufacturer.

Dates of Survey while building { During progress of work in shops -- } *Aug. 16. Sept. 20. Oct. 27. Nov. 20. Dec. 27. Jan. 25. Feb. 2. 10. March 7. 20. 27. April 15. May 10.*  
{ During erection on board vessel -- } *June 5. 12. 16. 29. July 4. 15. 19.*  
Total No. of visits *20.*

Is the approved plan of main boiler forwarded herewith *✓*  
also shafts, pump, & accessories *✓*  
" " " " " " " " *✓*  
" " " " " " " " *✓*

Dates of Examination of principal parts—Cylinders *30/11 - 25/12* Slides *18/2 - 25/12* Covers *26/8 - 27/12* Pistons *30/11 - 27/12* Rods *30/11 - 27/12*  
Connecting rods *30/11 - 27/12* Crank shaft *made* Thrust shaft *6* Tunnel shafts *for* Screw shaft *many* Propeller *25/4*  
Stern tube *25/4* Steam pipes tested *4/4* Engine and boiler seatings *4/4 - 15/4* Engines holding down bolts *4/4 - 15/4*  
Completion of pumping arrangements *19/4* Boilers fixed *5/6* Engines tried under steam *19/4. 16.*  
Main boiler safety valves adjusted *19/4. 16.* Thickness of adjusting washers *4-10-15-20-25-30-35-40-45-50-55-60-65-70-75-80-85-90-95-100-105-110-115-120-125-130-135-140-145-150-155-160-165-170-175-180-185-190-195-200-205-210-215-220-225-230-235-240-245-250-255-260-265-270-275-280-285-290-295-300-305-310-315-320-325-330-335-340-345-350-355-360-365-370-375-380-385-390-395-400-405-410-415-420-425-430-435-440-445-450-455-460-465-470-475-480-485-490-495-500-505-510-515-520-525-530-535-540-545-550-555-560-565-570-575-580-585-590-595-600-605-610-615-620-625-630-635-640-645-650-655-660-665-670-675-680-685-690-695-700-705-710-715-720-725-730-735-740-745-750-755-760-765-770-775-780-785-790-795-800-805-810-815-820-825-830-835-840-845-850-855-860-865-870-875-880-885-890-895-900-905-910-915-920-925-930-935-940-945-950-955-960-965-970-975-980-985-990-995-1000-1005-1010-1015-1020-1025-1030-1035-1040-1045-1050-1055-1060-1065-1070-1075-1080-1085-1090-1095-1100-1105-1110-1115-1120-1125-1130-1135-1140-1145-1150-1155-1160-1165-1170-1175-1180-1185-1190-1195-1200-1205-1210-1215-1220-1225-1230-1235-1240-1245-1250-1255-1260-1265-1270-1275-1280-1285-1290-1295-1300-1305-1310-1315-1320-1325-1330-1335-1340-1345-1350-1355-1360-1365-1370-1375-1380-1385-1390-1395-1400-1405-1410-1415-1420-1425-1430-1435-1440-1445-1450-1455-1460-1465-1470-1475-1480-1485-1490-1495-1500-1505-1510-1515-1520-1525-1530-1535-1540-1545-1550-1555-1560-1565-1570-1575-1580-1585-1590-1595-1600-1605-1610-1615-1620-1625-1630-1635-1640-1645-1650-1655-1660-1665-1670-1675-1680-1685-1690-1695-1700-1705-1710-1715-1720-1725-1730-1735-1740-1745-1750-1755-1760-1765-1770-1775-1780-1785-1790-1795-1800-1805-1810-1815-1820-1825-1830-1835-1840-1845-1850-1855-1860-1865-1870-1875-1880-1885-1890-1895-1900-1905-1910-1915-1920-1925-1930-1935-1940-1945-1950-1955-1960-1965-1970-1975-1980-1985-1990-1995-2000-2005-2010-2015-2020-2025-2030-2035-2040-2045-2050-2055-2060-2065-2070-2075-2080-2085-2090-2095-2100-2105-2110-2115-2120-2125-2130-2135-2140-2145-2150-2155-2160-2165-2170-2175-2180-2185-2190-2195-2200-2205-2210-2215-2220-2225-2230-2235-2240-2245-2250-2255-2260-2265-2270-2275-2280-2285-2290-2295-2300-2305-2310-2315-2320-2325-2330-2335-2340-2345-2350-2355-2360-2365-2370-2375-2380-2385-2390-2395-2400-2405-2410-2415-2420-2425-2430-2435-2440-2445-2450-2455-2460-2465-2470-2475-2480-2485-2490-2495-2500-2505-2510-2515-2520-2525-2530-2535-2540-2545-2550-2555-2560-2565-2570-2575-2580-2585-2590-2595-2600-2605-2610-2615-2620-2625-2630-2635-2640-2645-2650-2655-2660-2665-2670-2675-2680-2685-2690-2695-2700-2705-2710-2715-2720-2725-2730-2735-2740-2745-2750-2755-2760-2765-2770-2775-2780-2785-2790-2795-2800-2805-2810-2815-2820-2825-2830-2835-2840-2845-2850-2855-2860-2865-2870-2875-2880-2885-2890-2895-2900-2905-2910-2915-2920-2925-2930-2935-2940-2945-2950-2955-2960-2965-2970-2975-2980-2985-2990-2995-3000-3005-3010-3015-3020-3025-3030-3035-3040-3045-3050-3055-3060-3065-3070-3075-3080-3085-3090-3095-3100-3105-3110-3115-3120-3125-3130-3135-3140-3145-3150-3155-3160-3165-3170-3175-3180-3185-3190-3195-3200-3205-3210-3215-3220-3225-3230-3235-3240-3245-3250-3255-3260-3265-3270-3275-3280-3285-3290-3295-3300-3305-3310-3315-3320-3325-3330-3335-3340-3345-3350-3355-3360-3365-3370-3375-3380-3385-3390-3395-3400-3405-3410-3415-3420-3425-3430-3435-3440-3445-3450-3455-3460-3465-3470-3475-3480-3485-3490-3495-3500-3505-3510-3515-3520-3525-3530-3535-3540-3545-3550-3555-3560-3565-3570-3575-3580-3585-3590-3595-3600-3605-3610-3615-3620-3625-3630-3635-3640-3645-3650-3655-3660-3665-3670-3675-3680-3685-3690-3695-3700-3705-3710-3715-3720-3725-3730-3735-3740-3745-3750-3755-3760-3765-3770-3775-3780-3785-3790-3795-3800-3805-3810-3815-3820-3825-3830-3835-3840-3845-3850-3855-3860-3865-3870-3875-3880-3885-3890-3895-3900-3905-3910-3915-3920-3925-3930-3935-3940-3945-3950-3955-3960-3965-3970-3975-3980-3985-3990-3995-4000-4005-4010-4015-4020-4025-4030-4035-4040-4045-4050-4055-4060-4065-4070-4075-4080-4085-4090-4095-4100-4105-4110-4115-4120-4125-4130-4135-4140-4145-4150-4155-4160-4165-4170-4175-4180-4185-4190-4195-4200-4205-4210-4215-4220-4225-4230-4235-4240-4245-4250-4255-4260-4265-4270-4275-4280-4285-4290-4295-4300-4305-4310-4315-4320-4325-4330-4335-4340-4345-4350-4355-4360-4365-4370-4375-4380-4385-4390-4395-4400-4405-4410-4415-4420-4425-4430-4435-4440-4445-4450-4455-4460-4465-4470-4475-4480-4485-4490-4495-4500-4505-4510-4515-4520-4525-4530-4535-4540-4545-4550-4555-4560-4565-4570-4575-4580-4585-4590-4595-4600-4605-4610-4615-4620-4625-4630-4635-4640-4645-4650-4655-4660-4665-4670-4675-4680-4685-4690-4695-4700-4705-4710-4715-4720-4725-4730-4735-4740-4745-4750-4755-4760-4765-4770-4775-4780-4785-4790-4795-4800-4805-4810-4815-4820-4825-4830-4835-4840-4845-4850-4855-4860-4865-4870-4875-4880-4885-4890-4895-4900-4905-4910-4915-4920-4925-4930-4935-4940-4945-4950-4955-4960-4965-4970-4975-4980-4985-4990-4995-5000-5005-5010-5015-5020-5025-5030-5035-5040-5045-5050-5055-5060-5065-5070-5075-5080-5085-5090-5095-5100-5105-5110-5115-5120-5125-5130-5135-5140-5145-5150-5155-5160-5165-5170-5175-5180-5185-5190-5195-5200-5205-5210-5215-522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