

Rpt. 7.

For the information of Surveyors and the Committee only.

Received at _____ Office, _____ 19 _____

Lloyd's Register of Shipping.

(Report on Machinery, No. 8020 Port Copenhagen)

No. 8203. ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings or Castings, as herein described, manufactured by Messrs. Barmeister & Wain of Copenhagen for the Engines No. 1574 (Moufalcone 2) being constructed by Messrs. Barmeister & Wain of Copenhagen for the Ship No. 206, being built by Messrs. Cantieri Navale Triestino of Moufalcone have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to _____

The words FORGINGS or CASTINGS should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 9915
13.3.29

Copenhagen, 25th April 1929.

A. E. S. [Signature]
SURVEYOR TO LLOYD'S REGISTER OF SHIPPING

	CRANK SHAFT.	THRUST SHAFT.	INTERMEDIATE SHAFT.	TUBE SHAFT.
One connecting rod for Port main Engine.				
	FLYWHEEL SHAFT.			SCREW SHAFT.
Material* ...	<u>S. M. I. Steel.</u>			
How made ...	<u>Hydraulic forged.</u>			
Annealed ...	<u>Yes.</u>			
Dimensions, Forgings	<u>✓</u>			
Weight, Castings	<u>✓</u>			
Progress on Inspection	<u>Forged & finished.</u>			
Tests on Standard Test Pieces.				
Tensile Test—	<u>31.8</u>			
Tons per square inch	<u>2</u>			
Extension per cent	<u>38.4</u>			
Cold Bending Test—	<u>180° good.</u>			
Angle before fracture	<u>1/3, 9/3, 13/3. 29.</u>			
Dates when Inspected				

PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

Fee (if any chargeable) £ ✓

To be paid at ✓

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* If of wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.

