

LIMITS OF TENSILE STRENGTH & MATERIAL				
SHELL & BUTTSTRAPS	30 TO 34 TONS			
GIRDERS	28 " 32 "			
OTHER PLATES	26 " 30 "	SIEMENS-MARTIN STEEL		
FURNACES	26 " 30 "			
MAIN STAYS	28 " 32 "			
SCREWED STAYS			IRON	
RIVET BARS	26 TO 30 TONS	SIEMENS-MARTIN STEEL		

— RIVETING —				
	LONG ¹²	CIRCUM ¹²		
	LONG ¹²	AFT	CENTRE	FORW ¹²
RIVET HOLE DIA.	1 1/2	1 1/2	1 3/8	1 3/8
PITCH	10-25"	9-12"	4-3 1/2"	3-6"
% PLATE	85-4	62-3	65-2	61-8
	LONGS G.O.T.	LONGS G.O.T.	LONGS G.O.T.	LONGS G.O.T.
% RIVET	88-2	85-1	49-7	44-8
	LONGS G.O.T.	LONGS G.O.T.	LONGS G.O.T.	LONGS G.O.T.

ALL FIREBOX STAYS SCREWED THRO' BOTH PLATES AND NUT FITTED AT EACH END, EXCEPT STAYS FROM WING FIREBOXES TO SHELL WHICH PROJECT $\frac{3}{8}$ " THRO' SHELL AND ARE CAULKED. ALL $\frac{1}{8}$ " NUTS $\frac{1}{4}$ " DEEP EXCEPT ON GIRDER TOPS WHERE THE OUTSIDE NUTS ARE $\frac{1}{2}$ " DEEP.

TRACED 14TH FEBRUARY 1919
87-26507

DT26507

Rowan

D.E. Bowles

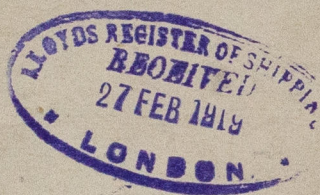
no 713 & 714

Let the goods be SS no 729

Replicas of no 657-658

approved 17 Jan 1919

W.P. 200 Cl



713 SS MANIPUR

Glas Rpt no 41014

Please return to Glasgow for
further use.
714

GLASGOW REPORT No. 410400

GLASGOW REPORT No.

W53-0067

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