

Received at *Greenock* office *26-11-19*

# Lloyd's Register of Shipping.

(Report on Vessel No. \_\_\_\_\_ Port *Greenock*)

## No. *13451* SHIP ~~FORGINGS~~ OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by *Messrs. V. Shaw & Co* of *Middlesbrough*, for the Vessel No. *729*, being built by *Messrs. Lithgows & Co* of *Greenock*, have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*.

*The gear is being supplied by Messrs. J. Mackintosh & Co. of Greenock.*

Mark on ~~Forgings or Castings~~.

*Lloyd's L.R.  
No. 7038.  
24/19. G.E.H. QUADRANT.*

*W. J. Mackintosh  
Middlesbrough.*

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<i>S. M. Cast Steel.</i>		
How made	<i>Cast.</i>		
Dimensions			
Progress on Inspection	<i>Rough Machined</i>		
Date when Inspected	<i>19.9.19: 23.9.19: 1.10.19. 12.11.19.</i>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	<i>30.</i>		
Extension per cent. ...	<i>25% in 2"</i>		
Cold Bending Test—			
Angle before fracture	<i>120°</i>		
Drop Test—			
Height from ground ...	<i>10 feet.</i>		
Hammering Test—			
If made according to Rules and found satisfactory ...	<i>Yes.</i>		

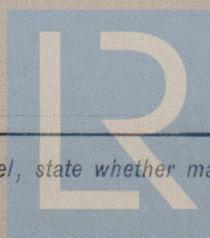
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

*Wright. T. C.  
2. 12. 0. 21.*

Fee (if any chargeable) £ *✓*

To be paid at \_\_\_\_\_

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.



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Lloyd's Register Foundation

W53-0063

Mess Rithprow Seru  
No 729  
S.S. Manipur

GRK Ref No 17709



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