

For the information of Surveyors and the Committee only.

Received at Glasgow office 7th August 1919

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 3727 SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Portland Forge Co. Ltd. of Kilmarnock for the Vessel No. 729, being built by Messrs Lithgow Ltd. of Port Glasgow have been inspected by me as set forth below and found to be, so far as can be seen, Sound.

23.7.19

Mark on Forgings or Castings. —

Lloyd's
No. 3727
J.D.

J. Dale
Glasgow

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...	/	/	<u>SM Ingot Steel</u>
How made ...			<u>Forged</u>
Dimensions ...			<u>11" x 3 1/2"</u>
Progress on Inspection ...			<u>Completed.</u>
Date when Inspected			<u>4.7.19</u>
CASTINGS.			
Tests on Standard Test Pieces.			
<u>Tensile Test—</u>			
Tons per square inch ...			
Extension per cent. ...			
<u>Cold Bending Test—</u>			
Angle before fracture ...			
<u>Drop Test—</u>			
Height from ground ...			
<u>Hammering Test—</u>			
If made according to Rules and found satisfactory ...			

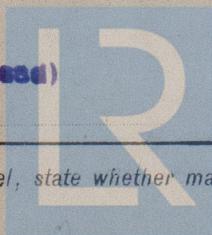
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £ NIL (Vessel Classes)

To be paid at _____

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80 cwt.



Lloyd's Register
Foundation

* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Glasgow