

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 3657 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or Castings~~, manufactured by Bjornborgs Jernvarer A/S of Venst. Bjornborg for the Vessel No. 55 Sture, being ^{repaired} ~~built~~ by Eriksberg A. V. A/S of Gothenburg have been inspected by me as set forth below and found to be, so far as can be seen, sound and free from defects
One rudder head

Mark on Forgings or Castings.

Lloyd's
 No. 3657
 29.3.23
 JK.

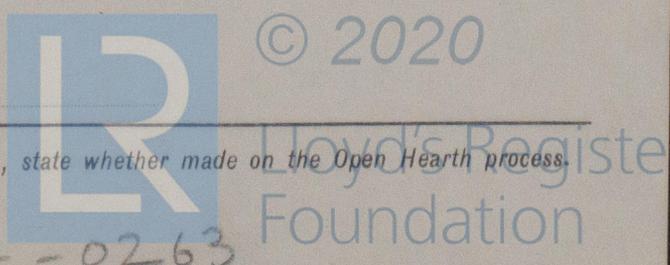
Gothenburg, April 28, 1923

J. H. Kay J.

	STERN FRAME.	RUDDER ^{head} FRAME.	STEM.	
Material* ...	/	S. S. Steel	/	
How made ...		Forged.		
Dimensions ...		dia. 4"		
Progress on Inspection ...		Finished		
Date when Inspected ...		29.3.1923		
CASTINGS.				
Tests on Standard Test Pieces.				
Tensile Test—				
Tons per square inch ...		30.8		
Extension per cent. ...		34.0		
Cold Bending Test—				
Angle before fracture ...	180° good			
Drop Test—				
Height from ground ...	✓			
Hammering Test—				
If made according to Rules and found satisfactory ...	✓			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) \$ KR. : 25.00
 To be paid at Gothenburg



* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

WS 27 - 0263