

With or Without Disconnected Erections.

STEEL STEAMER.

WED. NOV. 20. 1912

Received at London Office.

State if Report is also sent on the Machinery of the Vessel *Yes.*

Date of completion of report *12th November 1912.*

Port of *Hull*

No. *25641*

Survey held at *Gilling*

Date, First Survey *June 26th*

Last Survey *Nov. 6th*

1912

On the (State if Single, Twin, or Triple Screw) *S.S. Steam Trawler "LUNEDA"*

Rig *Ketch*

TONNAGE under Tonnage Deck... *265.41*

CLASS *Steam Trawler*

FEET.

Master *John Barker*

Year of appointment

(1) As Master in service of owner of present vessel—1912
(2) As Master of this vessel—1912

Do. between Tonnage Dk. and 3rd and 4th Dk.

Breadth (greatest moulded)..... *22.89*

Built at *Gilling*

When built *1912* Launched *14th September*

Total under Upper Dk.

Depth, at middle of length from top of keel to top of upper deck beams at side..... *13.50*

By whom built *Cochrane & Sons*

Do. of Poop

Transverse Number..... *36.38*

Owners *The Lancashire Steam Fishing Co. Ltd.*

Do. of R.Q.Dk.

Length on deck from fore part of stem to after part of stern post..... *130.0*

Managers

(Where necessary to be entered in Reg. Book.)

Residence *Gleutwood*

Do. of Forecastle

Longitudinal Number..... *4729*

Port belonging to *Gleutwood*

Do. of Houses on Dk.

Depth "d," at middle of length (See Secs. 2 & 13)..... *12.16*

Do. of excess of Hatchways

Proportions—Depths to Length—Upper Deck Beam at side to top of keel..... *9.62*

Do. above Crown of Engine Room

Do. " " Long Bridge Deck Beam at side to top of keel..... *✓*

Gross Tonnage..... *285.13*

Destined Voyage *Fishing*

If Surveyed while Building, Afloat, or in Dry Dock *Yes*

Less Crew Space..... *23.15*

Register Tonnage (as cut on Beam)..... *116.25*

Less above Crown of Engine Room..... *264.98*

Length on Deck as per Rule..... *130 0*

No. of Decks with flat laid *One*

Less Navigation Spaces..... *9.60*

Breadth Moulded..... *22 10 1/2*

No. of Tiers of Beams *One*

Feet. Inches. LENGTH on Deck as per Rule..... *130 0*

Feet. Inches. BREADTH Moulded..... *22 10 1/2*

Feet. Inches. DEPTH, ACTUAL—Top of Floors to top of Upper Dk. Beams..... *12 9*

Dimensions of Ship per Register, Length *130.0* breadth *22.89* depth *12.75* Moulded depth, ft. *13* ins. *6* To Bridge Dk. Round of Upper Dk. Beam, Actual *7* ins.

FRAMING.				PILLARS.			
Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.	Inches in Ship.
FRAME, Angles, <i>4</i> <i>3</i> <i>8</i> <i>20</i> <i>4</i> <i>3</i> <i>8</i> <i>20</i>				PILLARS, In 'tween Deck, size and spacing			
Do. in peaks.....				" " Hold " " <i>2 1/2</i> As arranged			
Do. in way of Double Bottoms at Solid Floors.....				" " Quarter 'tween Dks., " " <i>✓</i>			
" " " at intermdt. Bkts. <i>✓</i>				" " in Hold " " <i>✓</i>			
Spacing of Frames from centre to centre amidships..... <i>20</i>				KEELSONS & STRINGERS.			
" " " length to Collision bulkhead in peaks..... <i>20 and 10</i>				CENTRE LINE KEELSON, Vertical Plate above floors, Through Plate, or Intercostal Plate..... <i>✓</i>			
REVERSED FRAME, Angles..... <i>2 1/2</i> <i>2 1/2</i> <i>4</i> <i>2 1/2</i> <i>2 1/2</i> <i>4</i>				" Rider Plate..... <i>✓</i>			
Do. in way of Double Bottoms at Solid Floors..... <i>✓</i>				" Flat Plate Keel Angles..... <i>✓</i>			
" " " at intermdt. Bkts. <i>✓</i>				" Horizontal Plates on Floors..... <i>✓</i>			
FRAMING, depth of girder..... <i>4</i>				" Angles or Bulb Angles..... <i>9 3 8 9 3 8</i>			
FLOORS, depth and thickness of Floor Plate at mid-line for 1/2 length amidships..... <i>16 6 16 6</i>				SIDE KEELSONS, Number..... <i>✓</i>			
" in way of Engine and Boiler Spaces..... <i>7 7</i>				" Angles or Bulb Angles..... <i>✓</i>			
" thickness at the ends of vessel..... <i>5 5</i>				" Plate above floors, for length..... <i>✓</i>			
" depth at 1/2 the half breadth, as per Rule..... <i>Straight across</i>				" Intercostal Plate, for length..... <i>✓</i>			
" height extended at the Bilges..... <i>See plan</i>				" Attached to outside Plating with Angle..... <i>✓</i>			
FLOORS in Cell. Double Bottoms..... <i>✓</i>				BILGE KEELSON, Angles (On)..... <i>5 4 8 5 4 8</i>			
" state if flanged (top & bottom)..... <i>✓</i>				" Intercostal Plate for length..... <i>✓</i>			
" Spacing of Solid floors..... <i>✓</i>				" Attached to outside Plating with Angle..... <i>✓</i>			
CENTRE GIRDER, in Dbl. bottom, dpth. & thcknss..... <i>✓</i>				SIDE STRINGERS, Number..... <i>One</i>			
" Angles, Top..... <i>✓</i>				" Angle (On)..... <i>5 4 8 5 4 8</i>			
" Bottom..... <i>✓</i>				" Intercostal Plate, for length..... <i>✓</i>			
" to Floors..... <i>✓</i>				" Attached to outside plating with Angle..... <i>✓</i>			
" Brackets at intermdt. frmg., wdth & thcknss..... <i>✓</i>				Upper Deck Stringer Plate, br'dth & thickness (clear of Bridge)..... <i>50 5 50 5</i>			
SIDE GIRDERS, number on each side & thickness..... <i>✓</i>				" " " " br'dth & thickness (in way of Bridge)..... <i>3 x 3 6 3 x 3 6</i>			
" state if flanged (top and bottom)..... <i>✓</i>				" " " " Angle (clear of Bridge)..... <i>8 6 8 6</i>			
" Angles (top and bottom)..... <i>✓</i>				" " " " Tie Plate at sides of Hatchways..... <i>20 and 5/16 3/20 5/16</i>			
" to Floors..... <i>✓</i>				" Deck * <i>Iron</i> Steel, for lng. <i>and bulkheads</i> <i>✓</i>			
MARGIN PLATE, depth (exclusive of flange) and thickness..... <i>✓</i>				" Thickness (clear of Bridge)..... <i>✓</i>			
" Angles to Outside Plating..... <i>✓</i>				" " (in way of Bridge)..... <i>✓</i>			
" Floors..... <i>✓</i>				" Wood Deck. Material & thickness <i>P.Pine</i> <i>3 3</i>			
" Brackets at intermdt. frmg., wdth & thcknss..... <i>✓</i>				Second Deck Stringer Plate, br'dth & thickness..... <i>✓</i>			
" Height of Outside Brackets above at bilge..... <i>✓</i>				" Angles on ditto, No..... <i>✓</i>			
INNER BOTTOM PLATING, breadth and thickness of Middle Line Strake..... <i>✓</i>				" Tie Plates outside Hatchways..... <i>✓</i>			
" in Engine and Boiler space..... <i>✓</i>				" Deck * <i>Iron</i> or Steel, for lng. <i>✓</i>			
" Remainder in Holds..... <i>✓</i>				" Wood Deck. Material & thickness..... <i>✓</i>			
BEAMS, Upper Deck, Single Angle, Bulb, Angle, Plate, Tee Bulb, or Channel..... <i>5 3 8 5 3 8</i>				Third Deck Stringer Plate, br'dth & thickness..... <i>✓</i>			
" In way of Long Bridge..... <i>✓</i>				" Angles on ditto, No..... <i>✓</i>			
" Spacing..... <i>40 40</i>				" Tie Plates, outside Hatchways..... <i>✓</i>			
BEAMS, Second Deck, Single Angle, Bulb, Angle, Plate, Tee Bulb, or Channel..... <i>✓</i>				" Deck * Material and thickness..... <i>✓</i>			
" Spacing..... <i>✓</i>				Fourth and Fifth Deck Stringer Plate, breadth & thickness..... <i>✓</i>			
BEAMS, Third and Fourth Deck, Single Angle, Bulb, Angle, Plate, Tee Bulb, or Channel..... <i>✓</i>				" Angles on ditto, No..... <i>✓</i>			
" Angles on upper edge..... <i>✓</i>				" Tie Plates outside Hatchways..... <i>✓</i>			
" Spacing..... <i>✓</i>				" Deck. Material & thickness..... <i>✓</i>			
BEAMS, Poop Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel..... <i>✓</i>				Poop Deck Stringer Plate, breadth & thickness..... <i>✓</i>			
" Angles on upper edge..... <i>✓</i>				" Angle on ditto..... <i>✓</i>			
" Spacing..... <i>✓</i>				" Tie Plates..... <i>✓</i>			
BEAMS, Bridge Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel..... <i>✓</i>				" Deck. Material and thickness..... <i>✓</i>			
" Angles on upper edge..... <i>✓</i>				Bridge Deck Stringer Plate, br'dth & thickness..... <i>✓</i>			
" Spacing..... <i>✓</i>				" Angle on ditto..... <i>✓</i>			
BEAMS, Forecastle Deck, Angle, Bulb Angle, Plate, Tee Bulb, or Channel..... <i>4 3 4 3 4 3</i>				" Tie Plates..... <i>✓</i>			
" Angles on upper edge..... <i>✓</i>				" Deck. Material and thickness..... <i>5/16 5/20</i>			
" Spacing..... <i>26 26</i>				Forecastle Deck Stringer Plate, br'dth & thickness..... <i>✓</i>			
				" Angle on ditto..... <i>✓</i>			
				" Tie Plates..... <i>✓</i>			
				" Deck. Material and thickness..... <i>✓</i>			

* If Iron or Steel Deck, state if whole or part, and if Lloyd's Register

WEB FRAMES.				FORGINGS or CASTINGS.			
Inches in Ship.				Inches per Rule.			
WEB-FRAMES, In Fore Body, No. and spacing				KEEL, Bar, depth and thickness			
" " " " " " " " " " " "				STEM, moulding and thickness			
WEB-FRAMES, In E. & B. Space, No. and spacing				STERN-POST for Rudder do. do.			
" " " " " " " " " " " "				" " " " " " " " " " " "			
WEB-FRAMES, In After Body, No. and spacing				RUDDER-A x D Table 22. Speed			
" " " " " " " " " " " "				" Main-Piece, diameter at head			
" " " " " " " " " " " "				" " " " " " " " " " " "			
BRACKET PLATES to Stringers between Web Frames, depth and thickness				" " " " " " " " " " " "			
BULKHEADS.				RUDDER, how constructed			
W.T. BULKHEADS				" Thickness of Plates			
" COLLISION, PARTITION, LONGITUDINAL,				Manufacturer's name or trade mark of the Iron or Steel (state process of manufacture of Steel) used for Frames, Floors, Beams, Keelsons, Tie and Stringer Plates, Plating, &c.			
Are the outside Plates doubled two spaces of Frames in length?				Has the Steel been tested as required by the Rules?			
Are the Watertight Doors in efficient working order?							
PLATING.				RIVETING.			
STRAKES.				BUTTS.			
FLAT PLATE KEEL				Double or Triple and for what Length			
GARBOARD or A Strake				RIVETS.			
B " "				STRAKES.			
C " "				IF LAPPED.			
D " "							
E " "							
F " "							
G " "							
H " "							
J " "							
K " "							
L " "							
M " "							
N " "							
O " "							
P " "							
Q " "							
R " "							
S " "							
T " "							
U " "							
V " "							
W " "							
THICKNESS OF SHEERSTRAKE							
CLEAR OF LONG BRIDGE							
DO. OF STRAKE BELOW							
DECK OF Flat Plate Keel							
" Sheerstrakes							
Length and thickness							
POOP SIDES							
SHORT BRIDGE SIDES							
FORECASTLE SIDES							
Upper Deck				Butts of Side Stringers			
Stringer Plate				Tie Plates			
Second Deck				Inner Bottom Plating, riveting of Edges			
Stringer Plate				Centre Girder Butts			
				Keelson Butts			
				Frames, riveted through Plates with			
				Rivets, state whether Iron or Steel			
FRAMES extend in one length from keel to deck				State if ordinary or joggled			
REVERSED FRAMES on floors and frames extend across top of floors.				State if ordinary or joggled			
MASTS, SPARS, &c.							
LOWER MASTS							
Bowsprit							
Topmasts, Yards and Remainder of Spars							
Rigging, Material and Size, Shrouds							
Sails							

EQUIPMENT No.				ANCHORS.				TONNAGE U.S. OR PLATING No. FOR TRAWLERS			
Number of Certificate.				Description of Anchor.				Makers.			
12313 1st Bower				Yellow				Yellow Bros. L.P.H. & Co. 31.5.12, Paul			
12314 2nd "				Yellow				" " " " " " " " " " " "			
12315 3rd "				Ordinary				" " " " " " " " " " " "			
4th "											
Collective weight											
Stream											
Kedge											
CHAIN CABLES.				HAWERS AND WARPS.							
Number of Certificate.				Length and size supplied.				Breaking Test of Steel Wire.			
11347 105 1/2				20 3/4				60 2 1/2			
Iron Stream				Cir.				60 5			
Boats				Steering Gear, Steam				Steering Gear, Hand			
Pumps, Number				Diameter of Barrel				State whether they are in efficient working order			
Windlass is by				Capstan							
Engine Room Skylights				What arrangements for deadlights in bad weather?				Atal flaps and bullheads.			
Coal Bunker Openings				How are lids secured?				Height above deck? 12 and flaps!			
Number of Scuppers, and numbers and dimensions of				Freeing Ports, &c.				On each side. 6 Scuppers. 4 Freeing Ports 18 x 9.			
Ceiling in Holds, thickness and material				Cargo Batts, thickness and material				Hatches, If strong and efficient? 2 1/2" solid.			
Cargo Hatchways				How formed?				Plating and angles			
State size No. 1 Hatch (Forward)				No. 2 Hatch				No. 3 Hatch			
No. 4 Hatch				No. 5 Hatch				No. 6 Hatch			
Number of Web Plates, Shifting Beams and Fore and Afters to each Hatch											
Bulwarks, height above deck and description				No. of Breasthooks				No. of Crutches 1 and dup floor			
The foregoing is a correct description.				Main Rail, material and size				7 x 3 x 3/4 Atal B.A.			
Builder's Signature (here only)				Surveyor's Signature				Surveyor to Lloyd's Register of British and Foreign Shipping.			
Correspondence				State dates and initials of letters respecting this case				References should be made in any correspondence connected with the case 29-4-12.			
9-5-12, (M)				14-6-12, (2)							
Workmanship				Are the butts of plating planed or otherwise fitted?				Yps			
Is the riveted work properly closed?				Yps							
Are the liners between the frames and plates solid single pieces?				Yps				Do the holes for riveting plate to frames, butt straps, or plate			
to plate, &c., conform well to each other?				Yps				Are the rivet holes well and sufficiently countersunk in the plate and punched			
from the faying surfaces?				Yps				Do any rivets break into or through the seams or butts of the plating? A few.			
Are the butts of Plating, Stringers, &c., properly shifted and strapped?											
Have all the upper and weather decks been tested as required by the Rules (Sec. 26, par. 20)?				Yps				State results of tests			
Have all the gutterways been tested as required by the Rules (Sec. 26, par. 20)?				Yps				State results of tests			
General Remarks (State quality of workmanship, &c.)				Workmanship good.							
This vessel has been built in accordance with the approved plans, the				Accompanying this Report; Plans of Midship Section, Profile				and Decks, Pumping Arrangements, and a Report on Ship's Fittings.			
The Surveyor should state the Number of Report and Name of any Sister Vessel.											
The amount of Entry Fee				Fees applied for							
Special Survey Fee				Received by me							
Travelling Expenses, if any				Yps							
State whether the Vessel has been built under Special Survey				Yps							
I am of opinion this Vessel should be Classed				100 A1 "Steam Trawler"				Allison B. Wilson			
With, or without Freeboard, as condition of Class				Without				Surveyor to Lloyd's Register of British and Foreign Shipping.			
Committee's Minute				FRI NOV 22 1912							
Character assigned				100 A1							
				Lloyd's A & B P							
				W.							
								+ Lmb. 11.12.			

GENERAL REMARKS—(continued).

PARTICULARS FOR RECORD in the REGISTER BOOK.—Length of Poop ✓ ft., R.Q.D. 42.5 ft., Bridge ✓ ft., Forecastle 1
(in feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated ✓

No. and Material of Decks (if Iron or Steel) and whether wholly or partially covered with wood, and No. of tiers of Beams (*this information is to be given should appear in the Register Book*) FDK.

Official No. ✓ ; Signal Letters ✓ . State if Machinery is fitted aft Yes
How are the surfaces preserved from oxidation? Inside Portland Cement and Paint Outside Paint

PARTICULARS OF WATER BALLAST.—State whether the Double bottom is constructed on the cellular system or with girders on floors. ☒

PARTICULARS OF WATER BALLAST.			State whether the Double Bottom is		
Where Fitted.	Length.	Water Capacity.	Where Fitted.	Length.	Water Capacity.
	Feet.	Tons.		Feet.	Tons.
Double bottom, aft,	✓		Fore peak tank,	✓	
Double bottom, under Engines and Boilers,	✓		After peak tank,	✓	
Double bottom, if under Engines only,	✓		Deep tank, aft,	✓	
Double bottom, if under Boilers only,	✓		Deep tank, forward,	✓	
Double bottom, forward,	✓		Other tanks, if fitted,	✓	
		Total capacity of double bottom	(If necessary, furnish further information by sketch.)	✓	
The tanks have been tested as required by the Rules.					

²⁰ The wells are not to be included in the lengths of the tanks.

State whether the above have been tested as required by the Rules.....✓

Order for Special Survey No. 1946

Date _____

No. ~~229~~ in builder's yard.

DATES of Surveys
held while building

1712:- June 26. 28. Jul 1. 5. 11. 15. 26. 30. Aug 14. 16. 23. 30. Sep 4. 11. 13. 17. 20.
Oct 4. 7. 10. 15. 18. 26. 29. Nov 1. 4. 5. 6.

Total No. of Visits

Surveyor's Signature

Allison B. Wilson

Lloyd's Register
Foundation