

State if Report is sent on the Machinery of the Vessel... Yes

6<sup>th</sup> August. 1932.

Date First Survey 15<sup>th</sup> June 1981

No. 8  
2nd Pub.

No. 8163

19.52.

Twin screw motorship "CAMPEADOR." (machinery fitted aft)

Full scattering Oil Tanker Bracketless State Type of Erections P.B. & Harcourt

CLASS <sup>+100</sup> A-1

State if with freeboard) *no*

Built at *Bilboa Springs*

with 1/2 cup

Length from fore part of stem to after part of stern  
post on summer L.W.L. See Sec. 3 (1a) L 455.

Launched 27 Feb: 1932. Yard No. 46

**Breadth** (*greatest moulded*) ..... B 59.0

Builders *Via. Tascaleduna de Constr. y Rep.*

Depth, at middle of length from top of keel to top of beam at side of uppermost continuous deck. See Sec. 2 (1-)

D 34'0

Owners *Bia. Arrendataria del Monopolio de Petrol.*

1st Longitudinal Number (L x D).....= 14,938

### Managers

(Where necessary to be entered in Reg. Book.)

**REGISTERED DIMENSIONS.**

Framing Depth "d," at middle of length. See)

Residence Madrid

Sec. 3 (1d) ..... )  
**Proportions—Depth to Length—Uppermost can-** ) 13.38

Part of Register *Sept 1880*

Do. Long Bridge to top ) ✓

If suspended while building -

Draught Moulded ..... *of keel* ~~25-4~~ *25-4*

Draught Moulded ..... *of keel* ~~25-4~~ *25-4*

## FRAMES, DOUBLE BOTTOM AND BEAMS

2m. 2.28. T

WS16-0012 1/2



## PILLARS AND DECKS.

[illegible]

## SHELL PLATING.

[illegible]

## WATERTIGHT BULKHEADS.

**Total No. of W.T. BULKHEADS in Vessel—**

Extending to Upper Deck (Sec. 3 c) *2 Watertight & 17 Oiltight*

As per Rule. 2 watertight & 14 oiltight as approved.

		Plating Thickness.	STIFFENERS.			
			VERTICAL.		HORIZONTAL.	
			Scantlings.	Spacing.	Scantlings.	Spacing.
MIDSHIP BULK'D, Upper green decks			<i>only 1 strip bent</i> 12 14 16 20 24 28 32 36 40 44 48 52 56 60 64 68 72 76 80 84 88 92 96 100		2 165 <i>thru end side of bay deck</i>	
"	"	Second	14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98 100		2 165 <i>in bay deck</i>	
"	"	Third	12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98 100		2 165 <i>in bay deck</i>	
"	"	Holds			13 165 <i>in bay deck</i>	
COLLISION		"	(in Hold)	12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98 100	13 165 <i>in bay deck</i>	
AFTER PEAK				12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98 100	13 165 <i>in bay deck</i>	

FORGINGS and CASTINGS.

	Casting or Forging.	Scantlings.	Maker's Name.	Any departure from approved plans to be noted.
KEEL, Bar	✓	✓	✓	✓
STEM	held steel forging 260x70	✓	Altes Horns	✓
STERN FRAME	Propeller Upper part forging 240x70	✓	Altes Horns	✓
Rudder	Lower part casting	✓	lis. Beckmanns Hameln	✓
RUDDER—A x D	2144	✓		✓
Speed of vessel	12 knots	✓		✓
RUDDER	mainpiece at head	✓		✓
"	209x200 spaced 400	✓	Altes Horns	✓
"	209x200 spaced 400	✓	"	✓
"	209x200 spaced 400	✓	"	✓
"	low constructed	✓	Reitinger's new built on new base	✓
"	double or single plate coupling, vertical or horizontal	✓	Single	✓
"	vertical.	✓		✓

STEEL. Manufacturer's Name or Trade Mark of the Steel used in the construction of the Vessel (state process of manufacture). *See North Bros.*  
*Soc. Siderraria del Mediterraneo, Altos Hornos de Vizcaya, & Vereinigte Stahlwerke, Düsseldorf.*

Has the Steel been tested as required by the Rules? *Yes.*



EQUIPMENT No. 43400.										LETTER C7		ANCHORS.		
Number of Certificate.	Anchor.	WEIGHT, K. STOCK.			WEIGHT OF STOCK.			TEST, PER CERTIFICATE.			WEIGHT REQUIRED BY TABLE 55.	Description of Anchor.	Makers.	Where and when tested and Superintendent.
1719	1st Bower	Qwts.	qrs.	lbs.	Qwts.	qrs.	lbs.	Tons.	cwts.	qrs.	lbs.	Union Stock Co. Portland Union. Sarsdoff 26-2-32 K.H.	"	"
1718	2nd "	48	0	0				57	12	2	0			
1720	3rd "	44	3	24				54	12	3	0			
1721	Collective weight.	68	2	8				63	1	3	14			
	Stream	234	3	4								210 1/2	"Stock"	Portland Union Sarsdoff 26-2-32 K.H.

CHAIN CABLES.										HAWERS AND WARPS.									
Number of Certificate.	Length and size supplied.	Test per Certificate.	Weight of Chain Cable.	Length and size per Table 55.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 55.	Material.	Length and size supplied.	Breaking Test of Steel Wire.	Length and size per Table 55.	Description.	Makers of Cables.	Where and when tested, and Superintendent.	Material.
920	301 2 1/2" 100 1/2" 140 1/2" 96 1/2" 2-20	890 1/2	300 2 1/2" S.L.	hard shell rope 1/2" 100 1/2" 140 1/2" 96 1/2" 2-20	Grains	25-1-32 J.A.			130 5/8" 47 1/2"	130 5/8" 47 1/2"	130 5/8" 47 1/2"		130 5/8" 47 1/2"	130 5/8" 47 1/2"	130 5/8" 47 1/2"				
	120 5" 1/2" 91		120 5" 1/2" 91																

Steering Gear, Steam Electric. *Thorne Thorne Copenhagen*

Boats. *4444 4444 4444 4444 4444* Steering Chains, Size and Test. *✓*

Ceiling in Holds, thickness and material. *one hold only, no ceiling* Cargo Battens, thickness, material and spacing. *no cargo battens*

Cargo Hatchways. (Upper Deck). *steel plate 50 plate, 1/2" 100 1/2" 140 1/2" 96 1/2" 2-20*

Size of No. 1 Hatchway (Forward). *50m x 20m No. 2* *✓* No. 3 *✓* No. 4 *✓* No. 5 *✓*

Number of Shifting Beams and/or Fore and Afters. *12 1/2" 100 1/2" 140 1/2" 96 1/2" 2-20*

Builder's Signature *[Signature]*

GENERAL DECLARATION. It should be stated (a) whether the vessel is fitted for the carriage and burning of oil used as fuel *Yes* (b) whether the vessel, not being an oil tanker, is fitted for carrying oil as cargo *oil tanker* The positions in which oil is carried as fuel or cargo should be indicated, together with the flash point.

This vessel has been constructed in accordance with the approved plans, the Society's Rules, and Secretary's letter, the materials and workmanship are good. The fuel tanks have been inspected and cut in, on the vessel's sides. The oil cargo tanks, cofferdams, oil fuel tankers, peak tanks and double bottom tanks, bulkheads, decks and N.T. doors have been satisfactorily tested as required by the Rules. Heating coils in oil fuel tanks & double bottom aff tested. The vessel is fitted for burning oil fuel F.P. above 150°F. Plans of midship section and profile and decks of vessel as built together with forging heating certificate are herewith enclosed.

The amount of Entry Fee ..... £ 440-0-0

Special Survey Fee ..... £ 33.400-0-0

Travelling Expenses, if any £ 1.35

Fees applied for *5/19/32*

Received by me, *16-5-1932*

Signature *R. Crawford, J. J. D. 2009*

State whether the Vessel has been built under Special Survey *Yes*

Certificate to be sent to *Bilbao* Date of issue *19/8/32*

Committee's Minute *FRI. 12 AUG. 1932*

Character assigned *+100A1*

*Carrying Petroleum in Bulk*

*Lloyds Register*

*W516-0012 2/2*



# Twin screw motorship "CAMPEADOR." REPORT N<sup>o</sup> 8167

## PARTICULARS OF LONGITUDINAL FRAMING. (Bracketless)

FRAMING.		AMIDSHIPS.			ENDS.			AMIDSHIPS.			ENDS.			RIVETING.		Rivets in Longitudinal Frames.	Spacing of Rivets on each side of Transverse and Bulkheads.	Rivets in Diagonal Frames.	Number.	Diameter.
		In Ship.			In Ship.			Per Rule or as approved.			Per Rule or as approved.									
		In.	Ins.	Ins.	In.	Ins.	Ins.	In.	Ins.	Ins.	In.	Ins.	Ins.	Diagonal.	Diagonal.	Diagonal.	Diagonal.	Diagonal.	Diagonal.	
Framing of $\nabla$ , L or $\nabla$ .....		180	90	10-4	F 155	75	9-4	6 1/2	3 1/2	40	✓	6 1/2	3 1/2	38	✓	✓	19	6 dia	✓	✓
Frames in Bridge 'tween Decks ...		200	90	9-6	F 155	75	9-6	7 1/2	3 1/2	38	✓	7 1/2	3 1/2	38	✓	✓	22	6 dia	✓	✓
Frames from Uppermost Continuous Deck	No. 1				F 155	75	9-6	7 1/2	3 1/2	38	✓	7 1/2	3 1/2	38	✓	✓	22	6 dia	✓	✓
"	" 2				F 155	75	9-6	7 1/2	3 1/2	38	✓	7 1/2	3 1/2	38	✓	✓	22	6 dia	✓	✓
"	" 3	230	90	10-2	F 155	75	9-6	8 1/2	3 1/2	40	✓	8 1/2	3 1/2	40	✓	✓	"	"	ditto	✓
"	" 4	230	90	11-2	F 155	75	9-6	9	3 1/2	43	✓	9	3 1/2	43	✓	✓	"	"	ditto	✓
"	" 5	250	90	11-4	F 155	75	9-6	9 1/2	3 1/2	44	✓	9 1/2	3 1/2	44	✓	✓	"	"	ditto	✓
"	" 6	250	90	11-4	F 155	75	9-6	10	3 1/2	45	✓	10	3 1/2	45	✓	✓	"	"	ditto	✓
"	" 7	250	90	11-2	F 155	75	9-6	10 1/2	3 1/2	47	✓	10 1/2	3 1/2	47	✓	✓	"	"	ditto	✓
"	" 8	250	90	11-2	F 155	75	9-6	10 1/2	3 1/2	47	✓	10 1/2	3 1/2	47	✓	✓	"	"	ditto	✓
"	" 9	280	90	12-2	F 155	75	9-6	11	3 1/2	48	✓	11	3 1/2	48	✓	✓	"	"	ditto	✓
"	" 10	300	90	12-7	F 155	75	9-6	11 1/2	3 1/2	49	✓	11 1/2	3 1/2	49	✓	✓	"	"	ditto	✓
"	" 11	300	90	12-7	F 155	75	9-6	11 1/2	3 1/2	49	✓	11 1/2	3 1/2	49	✓	✓	"	"	ditto	✓
"	" 12	300	90	12-7	F 155	75	9-6	12	3 1/2	50	✓	12	3 1/2	50	✓	✓	"	"	ditto	✓
"	" 13	15 x 41 x 4 x 4 x 625			F 280	90	12-2	15 x 41 x 4 x 4 x 625			10 1/2	3 1/2	48	✓	✓	"	"	ditto	✓	✓
"	" 14	15 x 50 x 4 x 4 x 625			F 280	90	12-2	15 x 50 x 4 x 4 x 625			11	3 1/2	48	✓	✓	"	"	ditto	✓	✓
"	" 15	to 22			✓			to 22			✓			✓	✓	"	"	ditto	✓	✓
"	" 16	to 22			✓			to 22			✓			✓	✓	"	"	ditto	✓	✓
Spacing of Longitudinal Frames	Amidships .....	760 x 815 1/2"			760"			760"			760"			7 1/2 dia in 10-1 tank.						
	At Ends .....																			
Double Bottoms	Tank Top Longitudinals																			
L, L or C	Bottom																			
Spacing of Longitudinals	Amidships																			
	At Ends...																			
Transverses.																				
In Bridge	Depth and Thickness	760-60 x 95			760-60 x 95			760-60 x 95			760-60 x 95									
'tween Decks	Face Angles	Plangl 75° or face			Plangl 75° or face			Plangl 75° or face			Plangl 75° or face									
	Lugs to Shell	90 x 90 x 95			90 x 90 x 95			90 x 90 x 95			90 x 90 x 95									
In	Depth and Thickness																			
Upper 'tween Decks.	Face Angles																			
	Lugs to Shell																			
In Hold.	Depth and Thickness	160-1370 x 115			160-1370 x 115			160-1370 x 115			160-1370 x 115									
	Face Angles	BA			BA			BA			BA									
	Lugs to Shell	150 x 150 x 115			150 x 150 x 115			150 x 150 x 115			150 x 150 x 115									
	" Back Bars	none			none			none			none									
	Brackets	none			none			none			none									
Spacing of Transverse Frames	State if jagged or liners.	209 x 3200m Centre Space			209 x 3200m Centre Space			209 x 3200m Centre Space			209 x 3200m Centre Space									
Longitudinal Beams of $\nabla$ , L or $\nabla$	Bridge Deck	6	3	32	✓	✓	6	3	32	✓	✓	6	3	32	✓	✓	220 x 95	220 x 95	220 x 95	220 x 95
	Upper	230	90	10-2	✓	✓	6	3	32	✓	✓	6	3	32	✓	✓	220 x 95	220 x 95	220 x 95	220 x 95
	Second	✓	✓	✓	✓	✓	6	3	32	✓	✓	6	3	32	✓	✓	220 x 95	220 x 95	220 x 95	220 x 95
	Third	✓	✓	✓	✓	✓	6	3	32	✓	✓	6	3	32	✓	✓	220 x 95	220 x 95	220 x 95	220 x 95

The particulars of framing in peaks (if ordinary), Floors, Centre Girder, Side Girders and Margin Plate and their angle attachments, etc., to be entered in their respective places provided for on the Report Forms.

NOTE.—This slip to be pasted on the fourth page of the Report, and reference to same to be made under framing, etc., on the first page.

Double bottom, under Engines and Boilers,  
Double bottom, if under Engines only.

39.5 166.0 After peak tank,  
Deep tank, aft. oil fuel

20.0 227.0  
10.0 514.0

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*[Faint, mostly illegible handwritten text, likely bleed-through from the reverse side of the page.]*

Particulars of **Drop Test** of Cast Steel Anchors, viz.:—  
Weight, Surveyor's Initials, Number of Certificate, Date of Test.

1st Bower	Union Anchor Head	57-3-10 Cuts K.H.	10300, 11-2-32	Anchor Shank	26-0-18 Cuts K.H.	12099, 11-2-32
2nd "	"	57-0-6 Cuts K.H.	10299, 11-2-32	"	26-3-11 Cuts K.H.	12098, 11-2-32
3rd "	"	44-3-4 Cuts K.H.	10301, 11-2-32	"	23-3-14 Cuts K.H.	12097, 11-2-32
4th "	Union Anchor Head	22-0-6 Cuts K.H.	10302, 11-2-32			

**PARTICULARS FOR RECORD in the REGISTER BOOK.**—Length of Poop 113-0 ft., R.Q.D. ☒ ft., Bridge 336 ft., Forecastle 45-5 ft.  
(In feet and tenths). When the Poop is joined to the B.D., this should be distinctly stated.

No. and Material of Decks (this information is to be given as it should appear in the Register Book) 18th (Dec) 2nd (Dec) class of cargo tank  
4 web frames, longitudinal framing - bracketless system.

Official No. \_\_\_\_\_ Signal Letters \_\_\_\_\_ Is bottom of Vessel coated with cement? No state if not give particulars of composition: Paint and Cement in peaks, Bitumastic composition in Cofferings and double Bottom Tanks under machinery.

**PARTICULARS OF WATER BALLAST.**

Where Fitted.	*Length.		Water Capacity.	Where Fitted.	*Length.		Water Capacity.
	Feet.	Tons.			Feet.	Tons.	
Double bottom, aft,	39-5	124-0		Fore peak tank,	28-0	139-0	
Double bottom, under Engines and Boilers,	✓	✓		After peak tank,	20-0	224-0	
Double bottom, if under Engines only,	39-5	166-0		Deep tank, aft, oil fuel	10-0	574-0	
Double bottom, if under Boilers only,	✓	✓		Deep tank, forward, oil fuel	12-0	533-0	
Double bottom, forward,	✓	✓		Other tanks, if fitted,			
				(If necessary, furnish further information by sketch).			
Total capacity of double bottom.		293-0		* The wells are not to be included in the lengths of the tanks.			

Order for Special Survey No. \_\_\_\_\_

Date 29th June 1931.

Dates of Surveys held while building  
1931 JUNE 15, 17, 22, 25, 26, 30 JULY 2, 4, 8, 10, 13, 14, 16, 21, 24, 25 AUG 2, 5, 6, 8, 10, 11, 13, 14, 18, 21, 24, 25, 27, 29, 31. SEPT 1, 3, 5, 7, 12, 14, 15, 16, 17, 18, 21, 26, 29 OCT 1, 2, 5, 6, 8, 9, 10, 13, 15, 17, 20, 21, 22, 23, 24, 27, 29, 30. NOV 2, 4, 5, 6, 9, 10, 13, 17, 18, 19, 20, 21, 23, 24, 26. DEC 1, 3, 5, 10, 14, 16, 28. 1932 JAN 4, 8, 9, 14, 21, 22, 26, 28, 29, 30. FEB 1, 2, 3, 4, 5, 6, 9, 10, 11, 12, 15, 16, 17, 18, 23, 24. MARCH 1, 4, 7, 10, 14, 16, 22, 23, 29, 30. APRIL 2, 4, 28. MAY 4, 6, 10, 20. JUNE 3, 14, 16, 21, 22, 28. JULY 4, 8, 12, 14, 15, 16, 22, 23.

Total No. of Visits 142.