

DUPICATO

GENOA

July 21st 1920. -

RETAIN

R. STANLEY

BOWNTREE

the Owners survey the Austrian Steel Barre Steamer "SAGA" of Dubrovnik on the 13th inst., & subsequently when in dry dock for the purpose of ascertaining as far as possible the nature & extent of the damage stated to have been sustained through colliding with the s.s. "SIGNE" in the Sea of Marmora on March 20th last, after which the vessel took the ground . .

For full particulars see the Log-Book & Protest . .

GENERAL REPORT . .

The vessel has been struck on the starboard side forward of the boiler space. - The damage extends across from the port side of the bridge deck down the starboard side & round the bottom as far as the flat keel plate . .

The bridge deck, upper deck, tank top & bottom plating are much buckled & the appearance of the damage indicates that the vessel is slightly distorted laterally. -

There are also a number of bottom shell plates indicated on the



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starboard side evidently due to the grounding & one plate on the starboard side is set in from the same cause . . . The beams of all decks are more or less badly buckled in way of the damage & about 20 floors & interposts are probably bent & buckled . . 47 shell plates are damaged as are also 18 main frames , it is also evident that the vessel has been severely shaken . .

The following detailed report is drawn up from notes taken at the above survey and the particulars are believed to substantially represent the repairs required but the temporary repairs were still in place , the ballast tanks could not be examined internally & the vessel was not specially prepared for survey therefore this report is liable to extension or modification after the vessel is opened up & further surveys have been held , or while the repairs are being carried out . .

ON EXAMINATION FOUND .

A plating starboard . .

A stroke 1 plate badly indented

A stroke 1 plate indented

B stroke 2 plates slightly indented

B stroke 3 plates indented

B stroke 1 plate badly indented

C stroke 3 plates badly indented

D stroke 1 plate badly indented

E stroke 2 plates badly indented

F stroke 2 plates badly indented

G stroke 2 plates badly indented

H stroke 2 plates badly indented

RECOMMENDED . .

Remove

Fair in place

Fair in place

Remove, fair & replace . .

Remove

Remove

Remove

Remove

Repair
Remove

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HIT -

RECOMMENDED .

H stroke I plate slightly indented	Fair in place
I stroke 2 plates badly indented	Remove
H stroke I plate badly indented	Remove
H stroke I plate indented	Remove, fair & replace . -
H stroke 2 plates slightly indented	Fair in place
L stroke 2 plates badly indented	Remove
H stroke I plate badly indented	Remove
H stroke I plate indented	Remove, fair & replace . -
H stroke I plates slightly indented	Fair in place . -
H stroke 2 plates badly indented	Remove
BB SIDE . -	
B plates badly indented	Remove
BB SIDE	
B plates badly indented	Remove
B plates indented	Remove, fair & replace . -
B stroke port, I plate indented	Remove, fair & replace . -

TOTAL SHELL PLATES

26 plates to REMOVE

8 plates to remove , fair & replace

7 plates to fair in place . -

BBY, BOTTOM FRAMES & INTERCOSTALS.

In view of this damaged bottom plating , 26 floors with frames attached & probably some longitudinal bottom intercostals between floors are more or less set up & are to be repaired & made good as required . -



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tank margin plate is covered with paint & cannot be seen. -

(Deep Framing)

cross & reverse frames more or less
broken & buckled from bridge deck

margin

Ditto Ditto bent

To be renewed . -

To be fair'd in
place if possible . -

cross braces at tank margin in way of these frames to be
removed or renewed as may be found necessary . -

STRONG . -

too badly bent

more too bent

40 ft of face angle bent & broken

STRONG . -

cross braces badly buckled & twisted

part of the watertight bulkhead to be
reduced to effect this repair.

lengths of face angle bent & buckled

about 40 ft of stringer angle bent & broken

Renew

Fair in place

Renew

Renew

I length renew

I length remove, fair
and replace . -

Renew about 40 ft . -

beam & stringer knees in way of this stringer to be dealt with
required . -

semi-box beam on the watertight bulkhead buckled to be set fair
as if possible. -

fly hold beam composed of 4 angles

more badly bent & buckled

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Renew

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1 heavy hold beam of same section buckled

Remove, fair &
replace . .

UPPER SIDE STRINGER . .

2 plates badly bent

~~Renew~~
Renew

40 ft face angle bent & broken

All shell connections in way of these
stringers to be made good as required .

PILLARS . .

A number (say 14) bent

To set fair . .

UPPER DECK (Steel) . .

9 Long beams badly buckled & bent

To be removed

2 half beams badly buckled & bent

To be removed .

The deck plating & stringers in way of these
beams more or less badly buckled across to
port side . .

15 deck plates, remo-
ve, fair & replace.

2 stringer plates
remove, 2 stringers re-
move, fair & replace.

1 stringer plate to
fair in place. .

The cross bunker hatch scumming &
foundation angles buckled . .

To be removed, faired
& replaced, part of
the foundation angle
to be removed ; -

Stringer & shell angles to be made good as required . .

UPPER DECK . .

This deck is badly buckled right across to the port side but the
full extent of the damage cannot be ascertained till the steel
accommodation house is dismantled & the wood deck in way of same
lifted . .

It is seen that : -

9 beams are badly bent & buckled & will probably require to be
removed . .

For a length of about 20 ft the deck plating & stringers are more or less badly buckled & must be lifted, about half this plating to be renewed . . .

CROSS BUNKER HATCH (Bridge)

The scannings of this hatch are buckled & the foundation angle broken. -

Remove, fair & replace scannings. Foundation angle to be part renewed. The fore and afters & covers to refit with new material as required . .

THE ACCOMMODATION HOUSE OR BRIDGE HOUSE. -

This house is badly shaken & the wood work split & started & the side scuttle frames sprung from plating. - The starboard side is buckled & the foundation angle broken, the wood top is started & leaking. - This house containing saloon, captain room, W.C.s., pantry, berths, steam heaters her to be dismantled so far as necessary & thoroughly overhauled & made good. - Part of the wood floor to be lifted to effect repairs to the deck plating below . .

TANK TOP . .

6 plates of tank top plating buckled

To be removed, faired & replaced . .

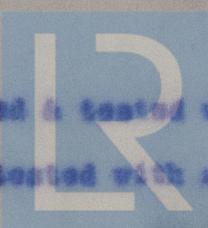
A wood bulkhead in hold to be removed & replaced; new material to be used as required . .

The interior of the ballast tank has not been examined . . All holds, bunkers & engine & boilers space, more or less damaged by water to be cleaned & painted . .

The glass ceiling to be lifted throughout, the tank tops cleaned & coated & the limbers cleaned . .

The tanks to be cleaned out, cleaned & tested with water . .

The fore boiler room bulkhead to be tested with a hose & made watertight . .



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the wood covering on this bulkhead to be removed & replaced, new material to be used as required . -

the bilge & tank suction pipes to be examined & repaired , some of these pipes are said to be leaking . -

the steam steering gear , hand gear, rods & chains to be overhauled.

Bent beams broken & bent

Renew

Davits carried away

To be refitted

Wood boat platforms part carried away . -

To be repaired with new material . -

accommodation ladder destroyed

Renew

set of mooring bitts on port side

Renew

poop broken . -

Renew

Mooring pipe on port side of forecastle broken

Renew

Mooring bitt on forecastle started from deck .

To be refitted

the winches & windlass strained

To be overhauled

the handrails & stanchions of bridge

To be set fair .

all more or less bent . -

To be removed with a cutting flame anchor . -

1 wedge anchor of 5-3/4 Cts lost

To be removed .

Steering spring broken

To be removed .

Ventilator on forecastle broken

To be removed .

The outside of the steamer from deck to keel is more or less brushed & chafed & it is recommended that this should be repainted.

All new & disturbed parts to be repainted . -



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In the foregoing there is minor damage to stores, fittings, rankings, compasses, chronometers, lamps, utensils &c & it is recommended that all such articles damaged or destroyed on board of the casualty should be repaired or replaced . .

M A C H I N E R Y . .

Boilers of the machinery & boilers to be opened and cleaned & washed. - The screw shaft to be drawn in for examination. The valves & valves to open up & examine, the bolts to be removed and after couplings of the crankshaft, in order to test the alignment of the shafting , and if found out of line, the shafting to be put up . . The non-conducting material of the main boilers to be renewed or repaired where necessary. -

Engine & boiler space where damaged through being under water to be cleaned and coated . .

Portion of the machinery found damaged , when this is opened to be placed in its former state of efficiency . .

Recommendations have been made so far as can be seen, for the purpose of placing the vessel in as good and efficient a condition as she was before the casualty occurred . .

The Surveyor to Lloyd's Register

(signed) R. Stanley Rountree



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