

List of Spare Gear valves,  
for the Machinery of Twin Screw Motor Vessel "STJERNEBORG"  
of Copenhagen.

- 12 exhaust valves with Burmeister & Wain's Yard No. 557.
  - 6 exhaust valve discs Burmeister & Wain's Eng. Nos. 1536 & 1537.
  - 1 starting air valve complete with springs etc. ready for use.
- Copenhagen Report No. 7970.

For the Main Diesel oil engines:-

- 1 cylinder cover complete with all studs & nuts for fastening of valves, cylinder liners, water jackets etc.
- 1 complete set of studs and nuts for one cylinder cover.
- 1 trunk piston with piston rings and crosshead gudgeon pin complete.
- 12 piston rings.
- 4 piston scraping rings.
- 1 telescopic pipe with flange and packing rings.
- 1 pair of main bearing brasses.
- 2 main bearing studs and nuts.
- 1 pair of crank pin bearing brasses.
- 2 crank pin bearing bolts and nuts.
- 1 pair of crosshead gudgeon brasses.
- 1 set of bolts and nuts for one crank shaft coupling.
- 1 set of bolts and nuts for one intermediate shaft coupling.
- 6 oil fuel injection valves complete with springs etc. ready for use.
- 3 oil fuel injection valve discs and spindles.
- 3 bottom parts for oil fuel injection valve chests.
- 1 spindle for the overflow valves.

5'-0" ft

not give

Water Capac

Tons.  
97  
119

1060

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W50-0030(16)

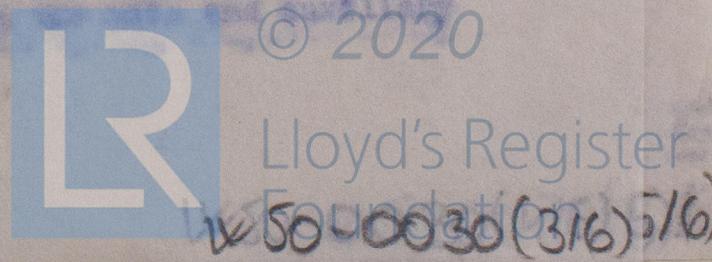


3.

- 1 H.P. delivery valve seat & disc with spring complete ready for use .
- 1 M.P. suction " " " " " " " " "
- 1 M.P. delivery " " " " " " " " "
- 3 L.P. suction valve seats & discs " " " " " " " " "
- 2 L.P. delivery " " " " " " " " "
- 1 H.P. air cooling coil with jointing flange and union ready for use .

Auxiliary Diesel oil engines.

- 1 complete set of studs and nuts for one cylinder cover.
- 6 piston rings.
- 1 piston scraping ring.
- 2 pair of main bearing brasses.
- 2 main bearing bolts and nuts.
- 1 pair of crank pin bearing brasses.
- 2 crank pin bearing bolts and nuts.
- 1 crosshead bearing bush.
- 1 crosshead gudgeon pin.
- 2 oil fuel injection valves complete with springs etc. ready for use.
- 1 oil fuel injection valve disc and spindle.
- 1 spindle for the overflow valve.
- 2 safety caps and 1 shield cap for the oil fuel injection valves.
- 2 exhaust valves complete with springs etc. ready for use.
- 2 exhaust valve spindles.
- 2 exhaust valve discs.
- 1 starting air valve complete with spring etc. ready for use.
- 1 starting air valve spindle.



4.

- 4 rings for the starting air valve spindle.
- 2 plunger pistons for the oil fuel pressure pump.
- 1 suction valve " " " " " "
- 1 delivery valve " " " " " "
- 8 packing rings for the oil fuel pressure pump pistons.

Auxiliary air compressors.

- 6 H.P. piston rings.
- 1 H.P. piston scraping ring.
- 8 M.P. piston rings.
- 4 L.P. piston rings.
- 1 L.P. piston scraping ring.
- 1 H.P. suction valve complete with seat, spring etc. ready for use.
- 1 H.P. delivery valve " " " " " " " "
- 1 M.P. suction valve " " " " " " " "
- 1 M.P. delivery valve " " " " " " " "
- 3 L.P. suction valves " " " " " " " "
- 2 L.P. delivery valves " " " " " " " "

A number of springs suitable for each size and design used at the main and auxiliary engines, main and auxiliary air compressors.

A number of assorted india rubber rings suitable for each size used at the engines and air compressors.

5 valve spindles of various size suitable for the valves on the high pressure injection air receivers.

Various lengths of steel and copper pipes of each size used for the fuel delivery and injection air pipes to the main and auxiliary power cylinders, and the air delivery from the main and auxiliary



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W 50-0030 (4/16) 5/

5.

air compressors to the receivers with unions, cone-ends, flanges etc. suitable for each.

A quantity of assorted bolts and nuts.

Small auxiliary air compressor.

1 set of piston rings complete.

Bilge and sanitary pumps:-

1 suction valve complete with seat and spring.

1 delivery valve " " " " "

1 ball bearing,

1 spring for escape valve.

Cooling water pump.

2 ball bearings.

1 spring for escape valve.

Lubricating oil pumps.

1 roller bearing.

1 spring for escape valves.

Oil fuel transfer pump.

1 spring for escape valve.

Lubricating oil cooler.

1 spring for safety valve.

30 tubes.

1 filter.

Starting air receiver.

1 spring for the safety valve.



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W50-0030(5/6)

Maximum pressure in cylinders  $35 \text{ kg/cm}^2$  Diameter of cylinders  $550 \text{ mm} = 21 \frac{7}{8}$  Length of stroke  $1000 \text{ mm} = 39 \frac{3}{8}$  No. of cylinders  $2 \times 6$  No. of cranks

of bearings, adjacent to the Crank, measured from inner edge to inner edge  $730 \text{ mm}$  ✓ Is there a bearing between each crank  
140  
Diameter of crank pin  $1262 \text{ mm}$  Weight  $850 \text{ kg}$  Means of ignition Air compression Kind of fuel  
339.12  
340  
Crank pin dia.  $240 \text{ mm}$  Crank Webs Mid. length breadth  $670 \text{ mm}$  Thickness  
M.d. length thickness  $193 \text{ mm}$  shrunk Thickness area

Donkey Boiler.

- 1 safety valve spring. *as per Rule 0.61" 3/4" Thickness between liners as per rule 0.46" Is the after end of the liner made*
- 1 feed check valve disc. *Is the after end of the liner made*
- 1/2 set of valve discs for the feed pump. *Is the after end of the liner made*
- 1 atomizer for the oil burner. *Is the after end of the liner made*
- 1 propeller shaft with key and nut.
- 2 cast iron propellers.

Generators and electro motors.

- 1 set of carbon brushes and 1/2 set of brush holders for each of the 66 K.W. and 33 K.W. generators.
- 1 set of carbon brushes and 1/2 set of brush holders for each of the 25 H.P., 15 H.P., 9 H.P. and 3 H.P. electro motors.
- 3 ball bearings for electro motors. *ASC SA N.H.P 541 DB 100/5*
- A quantity of fuses, swithes, contact fingers, lamps, lamp holders, fittings, switches etc. suitable for the electric lighting installation.

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W50-0030 (616)

less, lap welded or riveted longitudinal joint *lap welded. Material S.M. Steel Range of tensile strength 28.3 tons Working pressure by Rules*

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- Lighting installation.
- holders, fittings, switches etc. suitable for the electric
- A quantity of fuses, switches, contact fingers, lamps, lamp
- 3 ball bearings for electric motors.
- the 55 H.P., 15 H.P., 9 H.P. and 3 H.P. electric motors.
- 1 set of carbon brushes and 1 set of brush holders for each of
- the 66 K.W. and 33 K.W. Generators.
- 1 set of carbon brushes and 1 set of brush holders for each of
- Generators and electric motors.
- 5 cast iron propellers.
- 1 propeller shaft with key and nut.
- 1 slowener for the oil pump.
- 1 set of valve discs for the feed pump.
- 1 feed check valve disc.
- 1 safety valve spring.
- Doukey Bolter.

8.



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