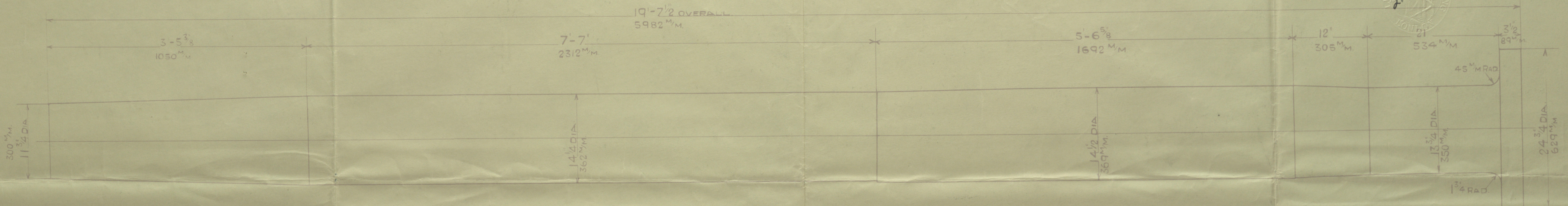
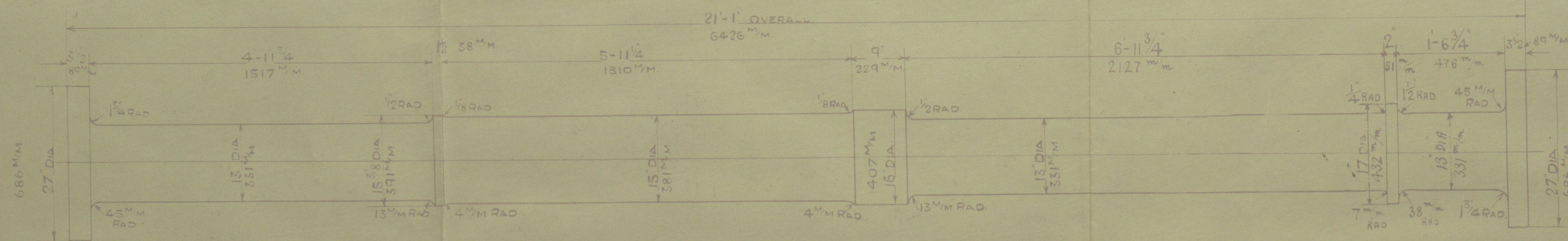


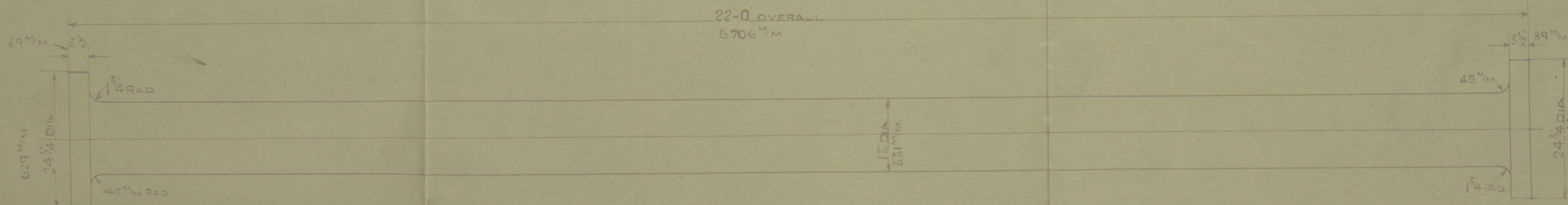
245728



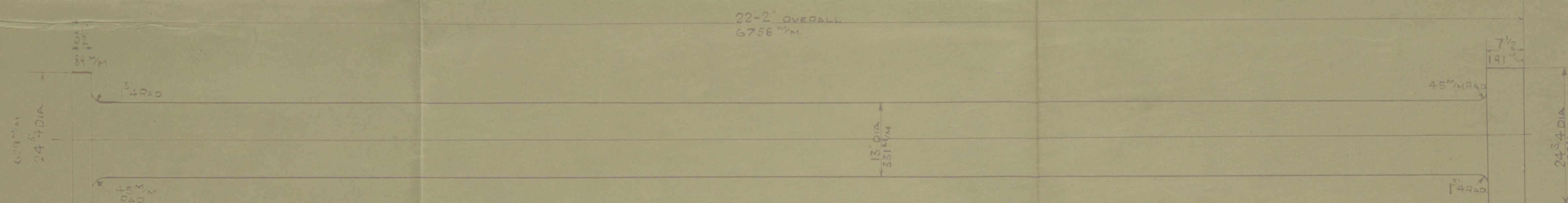
APPROXIMATE WEIGHT WITH MACHINING ALLOWANCE = 99 CWTs. PROPELLER SHAFT. 1-OFF SCALE 1:8.



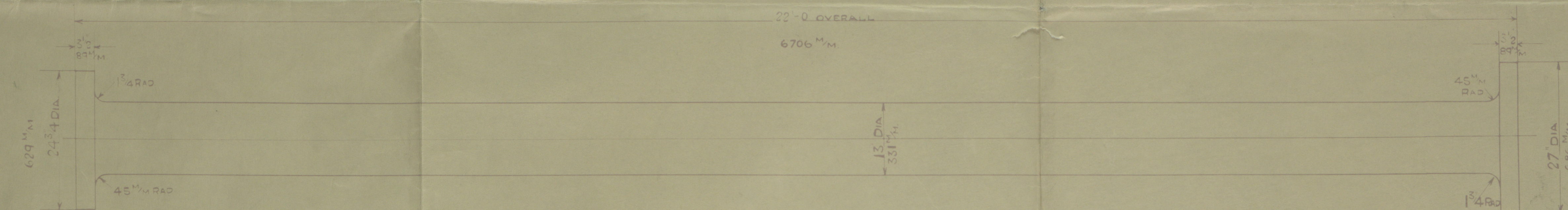
APPROXIMATE WEIGHT WITH MACHINING ALLOWANCE = 106 CWTs. TUNNEL SHAFT. 1-OFF SCALE 1:12.



APPROXIMATE WEIGHT OF EACH WITH MACHINING ALLOWANCE = 101 CWTs. TUNNEL SHAFTS 3-OFF SCALE 1:12.



APPROXIMATE WEIGHT WITH MACHINING ALLOWANCE = 102 CWTs. TUNNEL SHAFT. 1-OFF SCALE 1:12.



APPROXIMATE WEIGHT WITH MACHINING ALLOWANCE = 101 CWTs. TUNNEL SHAFT. 1-OFF SCALE 1:12.

FINISHED SIZES ARE GIVEN.

FORGINGS TO BE DELIVERED ROUGH TURNED WITH $\frac{1}{8}$ (3mm)

ALLOWANCE ALL OVER FOR FINISHING (10 1/4 IN DIAMETER)

TO BE OF SIEMENS-MARTIN INGOT STEEL BASIC PROCESS.

TENSILE STRENGTH 28 TO 32 TONS PER SQ INCH.

ELONGATION TO BRITISH STANDARD.

TO PASS BRITISH LLOYDS SURVEY & TEST AT YOUR WORKS.

ENGINE NO. TO BE PAINTED ON EACH FORGING.

DRG. N° 265.

FORGINGS FOR TUNNEL SHAFTEING.

N° 969.

CHARGE. A.



16-6-28

WS-0096

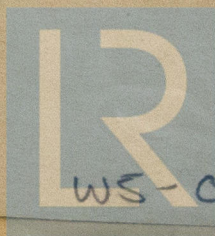


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GLASGOW REPORT No. 49090



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