

DOUBLE HELICAL GEAR CUTTING PARTICULARS ITEM 9

TEETH 31. C.P. 600 P.P. -

N.P. 51.86" SPIRAL ANGLE 33.6° TOP ANGLE -

DEPTH 3.94" LEAD 32.216" PRESS ANGLE 20°  
ON C.P.

SETTINGS HT. / 99°  
TO 279° T.F. CUTTER - POF CUTTER HOB

GEARS WITH DRON: C62274. AT 2'-7.169" CENTRES

- .007"  
- .003" CORRECTED FOR UNDERCUTTING .029"

## ASSEMBLY

10. DH PINION  
SHAFT 3/5

DAVID BROWN & SONS (HUDD) LTD.,  
HUDDERSFIELD.

DRG. N° R.62275



REVIEW



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Lloyd's Register  
Foundation

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