

17/9/27

TO BE FITTED TO MESSRS DOXFORDS SS N° 537
TO PASS LLOYDS SURVEY FOR A WORKING PRESSURE OF 180 LBS PER SQ IN.
TO BE TESTED IN THE PRESENCE OF LLOYDS & OWNERS SURVEYORS.

TENSILE OF SHELL PLATES.	29.0 - 33.0 TON.
" " GIRDERS.	28.0 - 32.0 "
" " FURNACES & FLANGE PLATES.	26.0 - 30.0 "
" " MAIN STAY BARS.	28.0 - 32.0 "
SCREEN " & RIVET BARS.	26.0 - 30.0 "

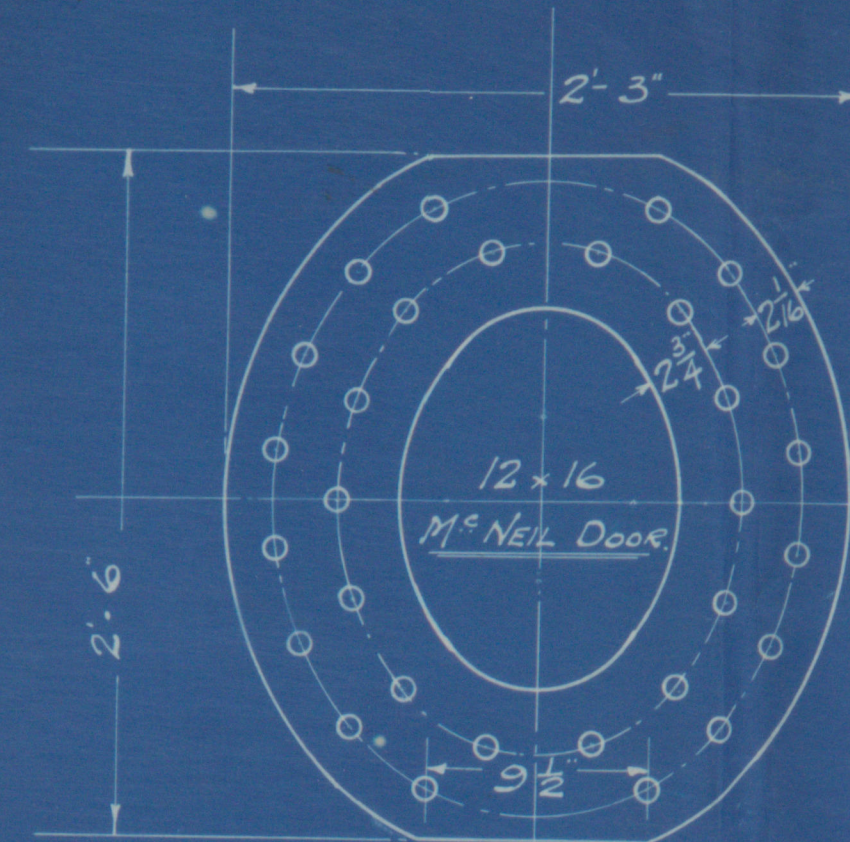


PLATE $\frac{1}{8}$ " THICK, RIVET HOLES $\frac{1}{8}$ " DIA.
SCALE $\frac{1}{12}$ " = 1 FOOT.



Riveted Doubling Plate not
less than $\frac{3}{16}$ " thick at foot later plate

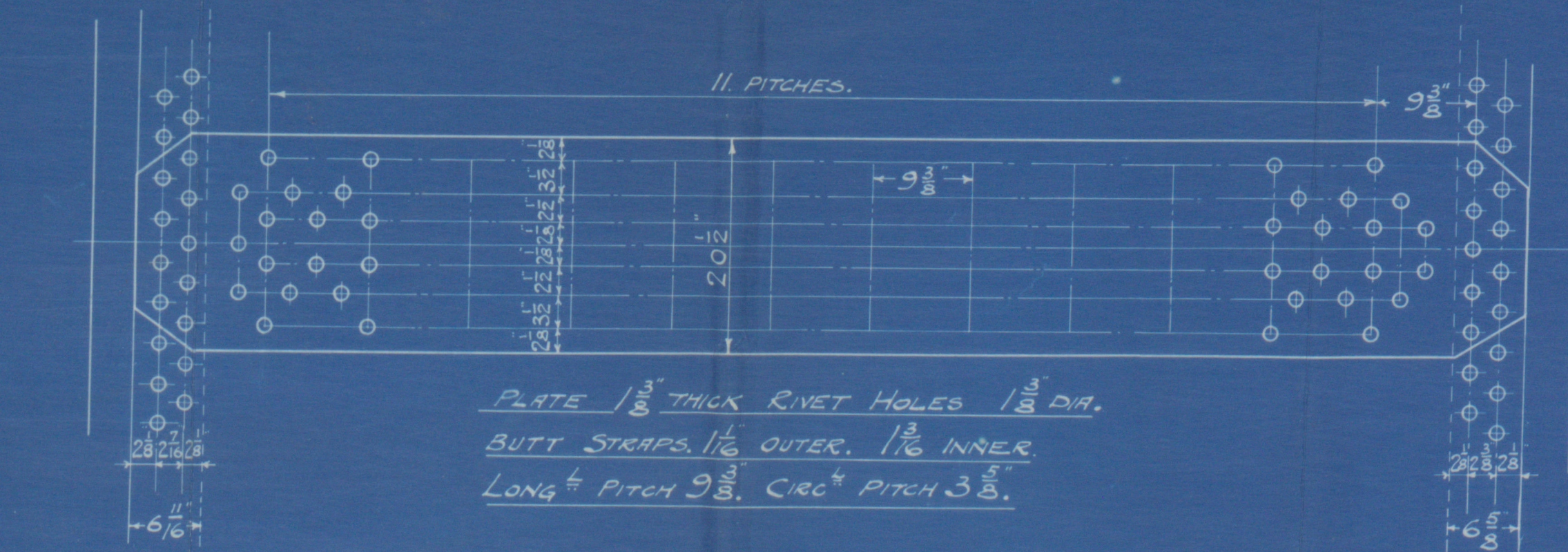
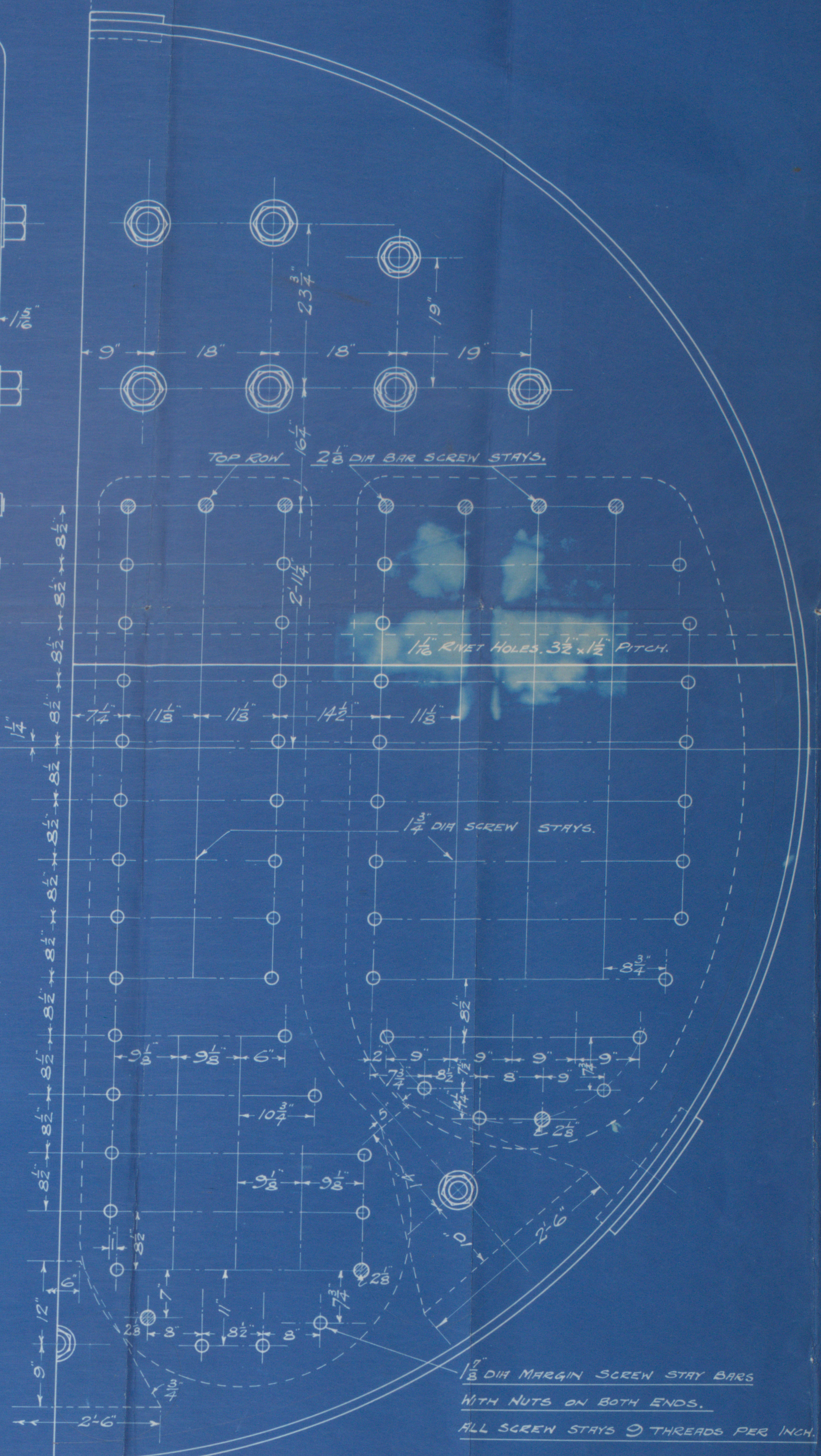
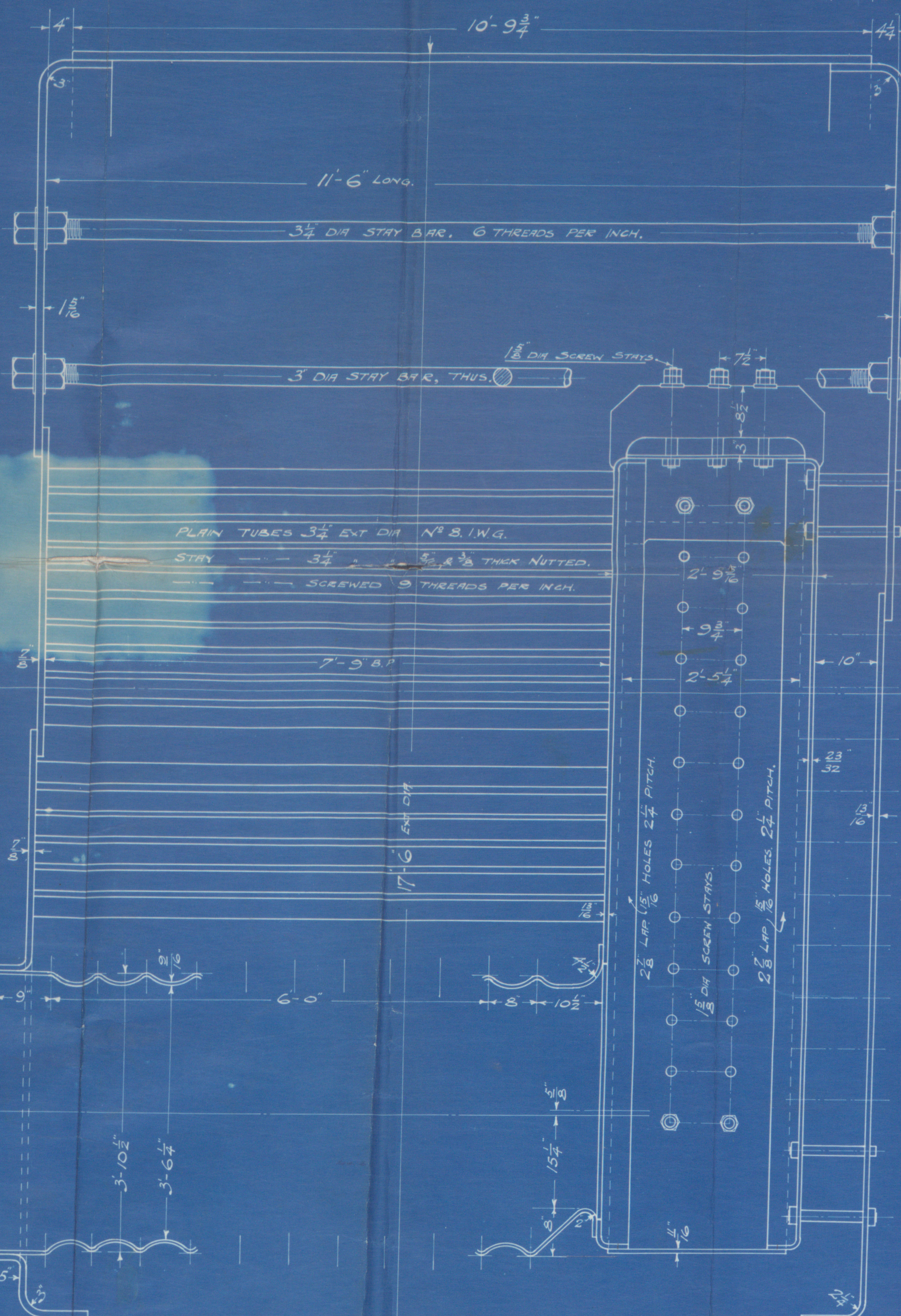


PLATE $\frac{1}{8}$ " THICK RIVET HOLES $\frac{1}{8}$ " DIA.
BUTT STRIPS $\frac{1}{16}$ " OUTER, $\frac{1}{16}$ " INNER
LONG $\frac{1}{2}$ " PITCH $\frac{1}{8}$ " CIRC. PITCH $\frac{1}{8}$ "



$\frac{1}{8}$ " DIA MARGIN SCREEN STAY BARS
WITH NUTS ON BOTH ENDS.
ALL SCREEN STAYS 9 THREADS PER INCH.

BOILERS. N° 2196.



MAIN BOILERS

RICHARDSONS WESTGARTH

No S 2196.

WM DOXFORD & SONS

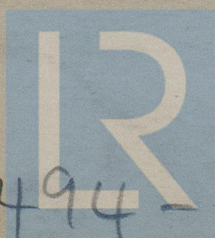
S.S. No 587.

No 372A
LLOYDS TEST
320 lbs
WP 180 lbs
16-12-27 AD

*West Hantspool Report
No. 16599*

"Forthbridge"
Sld Rpt No 29677

RETAINED



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Lloyd's Register
Foundation

W494-0385