

STEEL SCREW STEAMER

S.S. No. 327

TO CLASS 100A1 LLOYDS (3 DECK RULE) SHELTER DEK

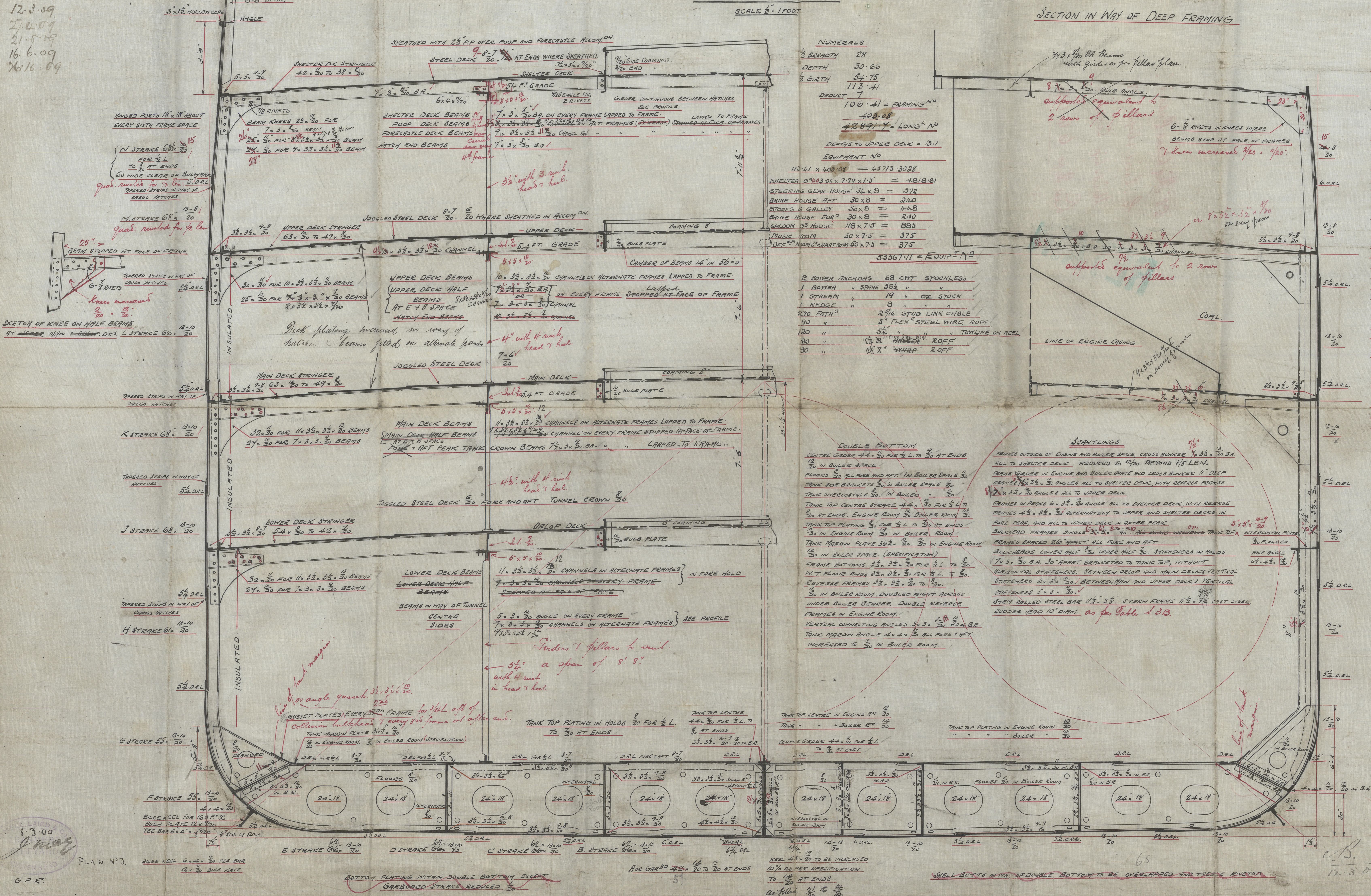
MIDSHIP SECTION

SCALE 1/2" = 1 FOOT

MOULDED DIMENSIONS 405' x 56'-0" x 29'-6"

SECTION IN WAY OF DEEP FRAMING

12.3.09
27.4.09
21.5.09
16.6.09
10.10.09



RIVETING

RIVETS IN FRAMES AND SHELL PLATING 6 DIAM CENTRE TO CENTRE THROUGHOUT

SHELL PLATE LANDINGS (FORWARD & AFT) 4 DIAM C.T.C.

WHERE THE FRAMES ARE JOGGED, EXCEPT IN WAY OF DOUBLE BOTTOM, 2 RIVETS ARE TO BE FITTED THROUGH EACH LANDING EDGE & FRAME

TO HAVE TRIVETS IN EDGES OF SHELL PLATING OUTSIDE OF DOUBLE BOTTOM, BETWEEN FRAMES AND SHIPS EXCLUDING RIVETS IN FRAMES

TO HAVE 4 RIVETS IN EACH FLANGE OF THE SHELL CHOCKS BETWEEN FRAMES AT STRINGER PLATES AND INTERCOSTALS

RIVETS IN SHELL STRINGER BUTTS 3/4 DIAM C.T.C.

QUADRUPE RIVETED BUTT LAPS 4 DIAM C.T.C.

SHELL PLATE BUTTS (EXCEPT ON FLAT OF BOTTOM) WHERE EXCEEDING RUL BREADTH TO BE LAPPED & QUADRUPE RIVETED, ELSEWHERE TREBLE RIVETED

KEEL PLATES TO HAVE DOUBLE BUTT STRAPS TREBLE RIVETED

7 Strake below

SHELTER DECK SHEER STAKE QUADRUPE RIV BUTT LAPS TO TREBLE AT ENDS

SHELTER DECK STRINGER QUADRUPE RIV BUTT LAPS TO TREBLE AT ENDS

UPPER AND MAIN DECK STRINGER TREBLE RIV BUTT LAPS ALL FORE AND AFT

ORLOP DECK STRINGER TREBLE RIV BUTT LAPS TO DOUBLE AT ENDS

SHELL BUTTS TREBLE RIVETED ON BOTTOM IN WAY OF TANK (CELLULAR DOUBLE BOTTOM)

RIVETS THROUGH BEAMS FITTED TO ALTERNATE FRAMES

DECK PLATING & STRINGER 5 DIAM C.T.C.

CENTRE GIRDER BUTTS TREBLE RIVETED ALL FORE AND AFT

TANK MARGIN PLATE BUTTS TREBLE RIV FOR 1/2 L AND DOUBLE AT ENDS

TANK TOP CENTRE STAKE BUTTS DOUBLE RIV ALL FORE AND AFT

" " " " EDGES DOUBLE RIV ALL FORE AND AFT

" " " " PLATING BUTTS " " " "

" " " " EDGES " " FOR 1/2, SINGLE AT ENDS

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W490-0238



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