

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. 34565 Port GLASGOW)

No. 7015 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by *Wm Beardmore & Co.* of *Glasgow* for the Vessel No. 361, being built by *C. Coumell & Co.* of *Glasgow* have been inspected by me as set forth below and found to be, so far as can be seen, *Sound*

Steering Gear Castings to Messrs Caldwell & Co

Mark on ~~Forgings~~ Castings.

Lloyd's

No. 7015

9.4.14

27.5.14

*One Quadrant
One Teller
Three Segments
One Union
One Crownhead*

Glasgow 1st June 1914

	STERN FRAME.	RUBBER FRAME.	STEM.		
Material* ...	Cast Steel				
How made ...	Open Skillet				
Dimensions ...	To patterns				
Progress on Inspection	Repe after annealing				
Date when Inspected	17.3.14 to 27.5.14				
CASTINGS.	Quadrant	Teller	Segments	Union	Crownhead
Tests on Standard Test Pieces.					
Tensile Test—	30.6	34.4	35.0	35.0	32.8
Tons per square inch					
Extension per cent. ...	3" 32	24	23	26	25
Cold Bending Test—					
Angle before fracture	140°F	180°F	180°F	180°F	180°F
Drop Test—					
Height from ground ...	7 feet				
Hammering Test—					
If made according to Rules and found satisfactory ...	Yes				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Fee (if any chargeable) £

Traveler Cleared

To be paid at

Tons
Height 4-4-1-10

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.