

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. 34565 Port GLASGOW)

No. 6347 SHIP FORGINGS ~~OR CASTINGS~~

I have to report that the undermentioned Iron ~~or Steel~~ Forgings ~~or Castings~~, manufactured by Portland Forge Co Limited of Kilwarock for the Vessel No. 361, being built by C. Comell & Co of Scotstoun have been inspected by me as set forth below and found to be, so far as can be seen, Sound

The words FORGINGS or CASTINGS, IRON or STEEL, should be struck out as may be required.

Mark on Forgings or Castings.

Lloyd's
No. 6347
A.F.

Alexander Fletcher
Glasgow, 2/7/1914.

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		<u>Scrap Iron</u>	
How made ...		<u>Forged</u>	
Dimensions ...		<u>11 1/2 10 1/2 8 1/2 in</u>	
Progress on Inspection ...		<u>Forging & Machining</u>	
Date when Inspected		<u>16/2/14 29/6/14</u>	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

As per plans

Fee (if any chargeable) £ NIL (Vessel Classed)

Weight 9-0-00

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

