



RIVETING

LANDING EDGES OF ALL SHEEL PLATING: PDL CHAIN RIVETED, KEEL TO HAVE TREBLE RIV. PDL BUTTSTRAPS AMIDSHIPS, CLEAR OF OIL COMPT. TREBLE RIVETED BUTTSTRAPS.

UPPER PK SHEER STRAKES, QUADRUPE RIV. BUTTSTRAPS IN WAY OF OIL, TREBLE AT ENDS. THIN PLATES AT ENDS OF BRIDGE & FOOTFRONT PDL RIV. BUTTSTRAPS.

STRAKE BRIDGE SHEERSTRAPS, QUADRUPE RIV. BUTTSTRAPS AMIDSHIPS, CLEAR OIL COMPT. TREBLE RIV. BUTTSTRAPS.

BUTTS OF OUTSIDE PLATING FROM OUTSIDE TURN OF BILGE TO STRAKE J TO BE TREBLE RIVETED BUTTSTRAPS, QUADRUPE RIV.

BUTTS OF BOTTOM PLATING & BILGE STRAKE TO HAVE QUAD. BUTTSTRAPS IN WAY OF OIL COMPT. & TREBLE RIV. CLEAR OF OIL.

PK. LANDING EDGES, PDL CHAIN RIV. AMIDSHIPS, CLEAR OF OIL COMPT. SINGLE. STRINGERS, BUTTSTRAPS TO TREBLE RIVETED IN WAY OF OIL COMPT. & PDL RIV. AT ENDS. PLATING BUTTSTRAPS TO BE PDL RIV. P. ROSE & APT.

UPPER PK LANDING EDGES, PDL CHAIN RIV. LATE AMIDSHIPS, CLEAR OF OIL COMPT. SINGLE RIV. STRINGER BUTTSTRAPS TO BE QUADRUPE RIV. IN WAY OF OIL COMPT. TEL. ENDS AT ENDS. PLATING BUTTSTRAPS TO PDL RIV. P. ROSE & APT.

EXPANSION TRUNK SIDE, PDL RIV. SPARE LAPS.

CENTRE VERTICAL KEEL TEL. RIV. BUTTSTRAPS. REMAINDER OF 4. BND PLTS PDL CHAIN RIVETED BUTTSTRAPS 2 EDGE LAPS.

TRANSVERSE BND. BUTTSTRAPS & SEAM LAPS PDL CHAIN RIV'D.

EQUIPMENT.		DIMENSIONS.	
1 BOWER ANCHOR (STOCKLESS)	1400	LENGTH B.P. 42'-0"	
1 STEER	6000	BREADTH M.E. 53'-1"	
1 KEGG	200	DEPTH M.E. TO UPPER PK 31'-0"	
200 PAIRINGS 2 1/2" STUPELINE CABLE	100		
100 5" STEEL WIRE TOWLINE	400		
2 1/2" 7" MANILLA HAWSE	400		
2 1/2" 8" MANILLA HAWSE	400		
IN ADDITION TO RULES.		NUMERALS.	
120 3/4"		TRANSVERSE NO. 64.06.	
120 3/4"		LONGITUDINAL 34.00.	
120 3/4"		DEPTH TO LENGTHS (UPPER PK) 17.2.	
2-10 2 1/4"			
2-25 2"			

Equipment No 36167.

9-17-20. Spacing of M.D. Long Channel

BLUE PRINTS			
Drawn by	Checked by	Reviewed by	Approved by
Lloyd	4 1/2		
Johnston	1 3/4	1 7/8	
Coney	1 1/4	1 1/2	
Poley	2 1/4	2 7/8	2 1/2
Shell Oil Co	1 1/4		
Loft #2	1 7/8	2 7/8	2 1/2
SW	1 1/2		
Shamy	1 1/2		
Office	2 1/2		
Shell Oil Co	1 1/4		
Elect. Dept	2 1/4		
Lloyd	3 3/4		
Shell Oil Co	3 1/4		

AMALTHUS
HULL No. 23

23	AMALTHUS	ANGELO-SAXON PET. CO.
22	AMALTHUS	ANGELO-SAXON PET. CO.
21	ACHATINA	ANGELO-SAXON PET. CO.
15	ACARDO	ANGELO-SAXON PET. CO.
HULL JOB NO.	NAME	CONSTRUCTED FOR

UNION CONSTRUCTION CO.
ENGINEERS AND SHIPBUILDERS.
OAKLAND CALIFORNIA.
HULL DEPT.

MIDSHIP SECTION

APPROVED BY	DATE	NO.
J.S. Amalthus	9-17-20	27001-D
DESIGNED BY	DATE	NO.
J.S. Amalthus	9-17-20	27001-D
2ND DRAFTSMAN	DATE	NO.
J.S. Amalthus	9-17-20	27001-D

W485-0265

Midship Section of ship
as built.

Union Const. Co's No 23.

'Amalthus'

S. To rpt. No. 3629.

RETAIN



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Lloyd's Register
Foundation

W485-0265