

See S/S 1.7 & Rht No. 2100

Received at London Office
FRI. 18 NOV. 1921

Report Oct. 5th, 1921. When handed in at Local Office
Port of SAN FRANCISCO.

Survey held at Oakland, Cal. Date, First Survey April 8th Last Survey October 3, 1921.
(Number of Visits 21)

the S/S "AMALTHUS", Hull No. 23.
Tons { Gross
Net

Built at Oakland, Cal. By whom built Union Construction Co. When built 1921.

at Hamilton, Ohio. By whom made Hooven, Owens Rentschler Co. when made 1921

at Oakland, Cal. By whom made Moore S.B. Company. when made 1921

Horse Power Owners Anglo Saxon Petroleum Co. Port belonging to London

Power as per Section 28 555 562 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted Yes

S, &c.—Description of Engines No. of Cylinders No. of Cranks
Length of Stroke Revs. per minute 80 Dia. of Screw shaft as per rule 14.82 Material of screw shaft 5

Is the after end of the liner made water tight
Is the liner does not fit tightly at the part

beller boss Yes If the liner is in more than one length are the joints burned welded If the liner does not fit tightly at the part

bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive If two

fitted, is the shaft lapped or protected between the liners Length of stern bush 70 1/2

as per rule 13.39 Dia. of Crank shaft journals as per rule Dia. of Crank pin Size of Crank webs Dia. of thrust shaft under

Dia. of screw 17.7 Pitch of Screw 17 No. of Blades 4 State whether moveable No Total surface 81.03 sq.ft.

d pumps 2 Diameter of ditto 4 Stroke 26 Can one be overhauled while the other is at work Yes

re pumps 2 Diameter of ditto 4 Stroke 26 Can one be overhauled while the other is at work

key Engines 6 Sizes of Pumps (2) 12x10x12 8x9x10 No. and size of Suctions connected to both Bilge and Donkey pumps
6x8x18 8x6x10

Room 3-4" B. Room 4-4" In Holds, &c. F.P. 1-2 1/2 Hold 3-2 1/2

Is a separate Donkey Suction fitted in Engine room & size Yes 4"

Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible

Are they Valves or Cocks Both

Are the Discharge Pipes above or below the deep water line above.

Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes

How are they protected

Is it fitted with a watertight door worked from

RS, &c.—(Letter for record 5) Manufacturers of Steel Illinois Steel Co.

Is Forced Draft fitted Yes No. and Description of Boilers 3 Scotch Marine

Pressure 180 Tested by hydraulic pressure to 320 Date of test 27-5-21. No. of Certificate 176

Area of fire grate in each boiler Oil Burner No. and Description of Safety Valves to

Area of each valve 9.6 Pressure to which they are adjusted 180 Are they fitted with easing gear Yes

Mean dia. of boilers 15' 7 5/16 Length 11-7 Material of shell plates Steel

Are the shell plates welded or flanged No Descrip. of riveting: cir. seams L.D.R.

Pitch of rivets 8 7/8 Lap of plates or width of butt straps 19 5/8

Working pressure of shell by rules 182 Size of manhole in shell 16x12

No. and Description of Furnaces in each boiler 3 Morrison Material Steel Outside diameter 49 3/16

Description of longitudinal joint welded No. of strengthening rings 7/8

Working pressure by rules 188

Working pressure by rules 193.9 Material of stays Steel

Working pressure of plate by rules 310

Mean pitch of stays 7 3/8

Working pressures by rules 201 Girders to Chamber tops: Material Steel Depth and

Distance apart 10 Number and pitch of stays in each 3 at 6 7/8

% of strength of joint

Thickness of shell plates Material Description of longitudinal joint Diam. of rivet holes

Working pressure of shell by rules Crown plates Thickness How stayed

Tested by Hydraulic Pressure to

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Is Easing Gear fitted

Pressure to which each is adjusted

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IS A DONKEY BOILER FITTED?

Yes

If so, is a report now forwarded? Yes

SPARE GEAR. State the articles supplied:— 1 section of crank shaft, 1 propeller, 1 stern bearing, 1 eccentric strap complete, 2 pin connecting rod brasses, 1 set of crank pin brasses, 1 circulating pump rod, 1 valve spindle for main engine, 1 set of link brasses, 20 condenser tubes, 50 ferrules, 1 main cylinder piston rod, 1 set of safety valve springs, 1 cylinder and escape valve complete, 2 circulating rod top end brasses, bolts, and nuts, 2 connecting rod bottom end bolts and nuts, 2 main bearing bolts and nuts, 1 set of main bearings, 1 set of coupling bolts, 1 set of valves, springs, studs, for each size pump aboard including bilge, feed, fire and ballast and fuel oil pumps. Large assortment of bolts, nuts, washers, rods, packing, tools, plates, studs, 1 set of piston rings for each main engine piston, 1 air pump rod, 1 bilge or feed pump plunger, 100 boiler tubes.

The foregoing is a correct description,

Union Construction Co by H.G. Peake v.p. Manufacturer.

Dates of Survey while building: During progress of work in shops -- Apr. 8, 21. June 1. July 12. August 19, 23, 24. During erection on board vessel -- June 17, 24. July 11. August 8-11, 19. Sept. 3, 13, 14, 15, 21, 22, 24. Oct. 3. Total No. of visits 21

Is the approved plan of main boiler forwarded herewith Yes

" " " donkey " " " Yes

Dates of Examination of principal parts: Cylinders Slides Covers Pistons Rods Connecting rods Crank shaft Thrust shaft 15-9-21 Tunnel shafts - Screw shaft 1-6-21 Propeller 1-6-21 Stern tube 12-7-21 Steam pipes tested 24-8-21 Engine and boiler seatings 11-7-21 Engines holding down bolts 15-9-21 Completion of pumping arrangements 22-9-21 Boilers fixed 15-9-21 Engines tried under steam 24-9-21 Completion of fitting sea connections 22-9-21 Stern tube 22-9-21 Screw shaft and propeller 22-9-21 Main boiler safety valves adjusted 3-10-21 Thickness of adjusting washers P.B. 25/64 31/64 C.B. 31/64 S.B. 31/64 P.F. 7/8-11 Lloyd's 4898-29-12-1046-15-2. A.W.I.

Material of Crank shaft Identification Mark on Do. Material of Thrust shaft Steel Identification Mark on Do. Lloyd's 4898-29-12-1046-15-2. A.W.I. Material of Tunnel shafts Identification Marks on Do. Material of Screw shafts do Identification Marks on Do. Lloyd's 1046-15-2. A.W.I. Material of Steam Pipes Steel Test pressure 540

Is an installation fitted for burning oil fuel Yes Is the flash point of the oil to be used over 150°F. Yes

Have the requirements of Section 49 of the Rules been complied with Yes

Is this machinery duplicate of a previous case Yes If so, state name of vessel "AMPULLARIA", Hull No. 22.

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery and boilers of this vessel were constructed under special survey of materials tested to Rule Requirements and the workmanship was found good throughout. On completion the machinery was thoroughly tested under working conditions with satisfactory results and, in the opinion of the undersigned, the machinery is eligible to be classed in the Register Book * LMC 10-21 Fitted for Oil Fuel 10-21. F.P. above 150°F. Electric Light.

It is submitted that this vessel is eligible for THE RECORD.

+ L.M.C. - 10.21. F.D. C.L.

Fitted for Oil Fuel, 10.21, F.P. above 150° F.

MACHINERY CERT. WRITTEN 14.12.21 (dated 18.11.21)

2/5 Mach. fee (or 205.50) plus \$92.55 expense to be credited Cleveland, then Eng Rpt. No. 158.

The amount of Entry Fee ... \$ 30.00 When applied for, Special ... \$ 513.75 10.13.19.21 Donkey Boiler Fee ... 25.00 When received, Travelling Expenses (if any) \$ 12.60 3.11.22 Cleveland \$ 92.55

Committee's Minute New York NOV - 1 1921

Assigned + LMC - 10.21

H.P. Archbolds Engineer Surveyor to Lloyd's Register of Shipping.

FRI. 9 DEC. 1921

Lloyd's Register Foundation