

For the information of Surveyors and the Committee only.

Received at

Office

19

Lloyd's Register of Shipping.

No. 78011.

(Report on Vessel No. 11839

Port

Amst.

No. 3603.

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~xxxxx~~ Steel ~~xxxxx~~ Castings, manufactured by Messrs. Bochumer Verein of Bochum for the Vessel No. "Simon Bolivar" being built by Messrs. Amsterdamsche Droogdok Myf of Amsterdam have been inspected by me as set forth below and found to be, so far as can be seen, 1 rudder frame sound and free from surface defects.-

Forgings or Castings.

Lloyd's
No. 122.
K. 21.1.30.

Düsseldorf 22nd January 1930.

W. Kellner

1 rudder frame

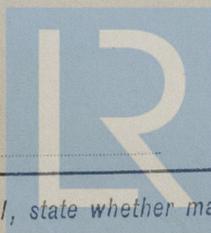
| | RUDDER FRAME | RUDDER FRAME. | STEM. |
|------------------------|--------------------------------|---------------|-------|
| Material | Annealed Stm. Mart. Cast Steel | | |
| Cast | cast | | |
| Yes | Yes | | |
| Inspection | rough turned | | |
| Inspected | 21.1.30. | | |
| ASTINGS. | .798 3" | | |
| Standard Test Pieces. | | | |
| Test— | | | |
| per square inch | 28,5 28,9 | | |
| ion per cent. ... | 37,8 32,6 | | |
| nding Test— | | | |
| before fracture | 120 degr. good | | |
| st— | | | |
| from ground ... | 7. feet | | |
| ing Test— | | | |
| according to Rules | satisfactory | | |
| found satisfactory ... | | | |

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £ : :

To be paid at Düsseldorf.

of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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