

For the information of Surveyors and the Committee only.

Received at

Office

19

# Lloyd's Register of Shipping.

der: 7593.

(Report on Vessel No. \_\_\_\_\_ Port \_\_\_\_\_)

## SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~xxxxxx~~ Steel Forgings or ~~xxxxxx~~ manufactured by Messrs. Dortmunder Union for the Vessel No. 138, being built by Messrs. Rotterdamsche Droogdok My of Rotterdam have been inspected by me as set forth below and found to be, so far as can be seen, 1 built up rudder without rudder plate, sound and free from surface defects.-

Forgings or Castings.

Lloyd's  
No. 233.  
Date 20.5.26.

Düsseldorf 21st May 1926.

*Jul. Quark*  
Surveyor to Lloyd's Register

	2 rudder arms <del>xxxxxx</del>	2 rudder arms <del>xxxxxx</del>	1 rudder shaft <del>xxxxxx</del>	1 rudder spindle <del>xxxxxx</del>
Material	Annealed	Siemens Martin	Ingot	Steel
Condition	forged	forged	forged	forged
Dimensions			343mmØ	343/282mmØ
Inspection	rough turned and finished	rough turned and finished	rough turned and finished	rough turned and finished
Date Inspected	20.5.26.	20.5.26.	20.5.26.	20.5.26.
Weight	.798	.798	.798	.798
Thickness	3"	3"	3"	3"
Test—				
square inch	31,0	30,9	31,7	30,6
per cent. ...	32,9	32,9	30,3	31,6
ing Test—	180 degr. good	180 degr. good	180 degr. good	180 degr. good
fore fracture				
rom ground ...				
ng Test—				
according to Rules				
und satisfactory ...				

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

(if any chargeable) £

To be paid at Düsseldorf.

Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.

Is it annealed Yes

Travelling Expenses, if any £

97.00

11.4.19

W478 -0015

250/157