



ENDS TO BE MACHINED WHERE MARKED RED.

NOTE:- ALL DIMENSIONS & THICKNESSES GIVEN
ARE FINISHED SIZES (AFTER MACHINING)
& MUST BE STRICTLY ADHERED TO.

ENG NOS & SYMBOLS TO BE CLEARLY
MARKED ON EACH END.

TENSILE STRENGTH OF MATERIAL = 26 TO 30 TONS / 0"

TEST PRESSURE OF TANKS = 691 LBS / 0"

BORE TO BE CONCENTRIC WITH OUTSIDE DIR. SO
AS TO GIVE AN EVEN THICKNESS ALL ROUND
FLANGE (TO BE MACHINED IF NECESSARY)

PLAIN END.

ENCLOSURE
No 407

Lloyds

DISHEID ENDS FOR STARTING AIR TANKS.

SWAN, HUNTER, &
WICHAM RICHARDSON LTD
ENGINEERING DEPARTMENT
NEPTUNE WORKS
NEWCASTLE-ON-TYNE
DATE: / /

ENGINE N°	SYMBOL	SURVEY	N° OFF		DATE.
			MANHOLE END.	PLAIN END.	
1484	31 H1-4	BOARD OF TRADE & LLOYDS	—	ONE	
1484	31 H1-5		ONE	—	
1484	31 H2-4		—	ONE	
1484	31 H2-5		ONE	—	

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Foundation

14475-0152

G.L.E.
N.S. & H.M.
30/7/24

ROTATION 2

19

Swan Hunter &
Wigham & Rison
Ld.

Ship No 1504
Eng. No 1484

Air Receiver
End plates.

ms "JOSEPH MADILL"
NEWCASTLE ON TYNE.
Report No. 92860.

W475-0152



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