

# Lloyd's Register of Shipping.

(Report on Vessel No. 92860 Port Wce)

## No. F2069 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by The Life Forge Co. Ld. of Stirkeachy for the Vessel No. 1507, being built by Swan Hunter & Wigham Richardson of Newcastle have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects.

Master's Seat N°1087

Mark on Forgings or Castings.

Lloyd's

No. 2069.2069A  
CRR 24/5/35

Chas R Roachcliffe  
Leith

### 2 TILLERS

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>SM Ingot Steel</u>		
How made	<u>Forged</u>		
If annealed	<u>Yes</u>		
Dimensions	<u>Black</u>		
Progress on Inspection			
Date when Inspected	<u>24/5/35 28/5/35</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch	<u>30.8</u>		
Extension per cent. ...	<u>33 1/2</u>		
Cold Bending Test—			
Angle before fracture	<u>180°</u>		
Drop Test—			
Height from ground ...	<u>✓</u>		
Hammering Test—	<u>✓</u>		
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Tillers examined after machining & found good  
6/6/35.

Fee (if any chargeable) £ ✓ :

To be paid at ✓

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.