

# Lloyd's Register of Shipping.

(Report on Vessel No. 92860 Port Wce)

## No. F2069 SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned ~~Iron or~~ Steel Forgings or Castings, manufactured by The Life Forge Co<sup>l</sup> of Wirbaleby for the Vessel No. 1507, being built by Swan Hunter & Wigham Richardson of Newcastle have been inspected by me as set forth below and found to be, so far as can be seen, sound & free from defects.

Master's Seat N1087

Mark on Forgings or Castings.

Lloyd's

No. 2069.2069A  
CRR 24/5/35

Chas R Roarcliffe  
Leith

### 2 TILLERS

	STERN FRAME.	RUDDER FRAME.	STEM.
Material*	<u>SM Ingot Steel</u>		
How made	<u>Forged</u>		
If annealed	<u>Yes</u>		
Dimensions	<u>-</u>		
Progress on Inspection	<u>Black</u>		
Date when Inspected	<u>24/5/35 28/5/35</u>		
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test— Tons per square inch	<u>30.8</u>		
Extension per cent. ...	<u>33%</u>		
Cold Bending Test— Angle before fracture	<u>180°</u>		
Drop Test— Height from ground ...	<u>-</u>		
Hammering Test— If made according to Rules and found satisfactory ...	<u>-</u>		

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Tillers examined after machining & found good  
6/6/35.

Fee (if any chargeable) £ ✓ :

To be paid at ✓

\* If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open-Hearth process.



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