

For the information of Surveyors and the Committee only.

Received at _____ Office, APR 13 1939

Lloyd's Register of Shipping.

(Report on Machinery, No. 60925 Port Glasgow)

No. F32034 ENGINE FORGINGS OR CASTINGS.

I have to report that the Forgings or Castings, as herein described, manufactured by **THOS. FIRTH & JOHN BROWN LTD.**, of **SHEFFIELD**, for the ^{Order} Engine No. S.O. 306/38 being constructed by Messrs. J. Brown & Co. Ltd., of **Clydebank**, for the Ship ^{S.S.} **NO. PORT BOWEN**, being built by _____ of _____

have been inspected by me as set forth below, and found to be, so far as can be seen, sound and free from defects. These have been despatched to _____

Forgings or Castings.

Lloyd's No. below S.P. 29-11-38

Chas. S. Porter

SHEFFIELD 5-12-38

4 2nd. Reduction Pinion Shafts

	CRANK SHAFT.		THRUST SHAFT.		INTERMEDIATE SHAFT.		TUBE SHAFT.	
	S. 8864		S. 8865		S. 8864		S. 8870	
	FLYWHEEL SHAFT.		Fitted Port		Fitted Port H.P.		SCREW SHAFT.	
	Fitted Star H.P. 2 nd Red pinion for aft end. JPC		S. M. STEEL 2 nd Red pinion for aft end. JPC		HEAT TREATED. 2 nd Red pinion for aft end. JPC		Fitted Star H.P. 2 nd Red pinion aft end. JPC	
Forgings	6-0-14		17 1/4" x 6-0-19		11 3/4" x 6-0-18		6-0-23	
Castings	ROUGH MACHINED.							
Standard Pieces.	L	T	L	T	L	T	L	T
Weight square inch	45.6	48.0	46.4	46.8	45.6	44.2	45.2	46.0
Weight per cent	22.5	22.5	22.5	20.0	22.5	22.0	26.5	23.5
Welding Test—	180°	180°	180°	180°	180°	180°	180°	180°
When Inspected	18-11-38				16		29-11-38	

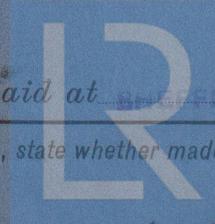
PARTICULARS OF OTHER TESTS APPLIED TO CASTINGS:—

51, 54 40, 43, 45 47, 59, 44, 42, 39, 45 50, 55, 47 57, 59, 55 48, 66 63, 44, 49

any chargeable) £2-00

To be paid at SHEFFIELD.

If wrought iron, state whether piled bars or scrap. If of steel, state whether made by the Open Hearth process.



Lloyd's Register of Shipping Foundation

W470-0123