

REPORT ON BOILERS.

No. 44006

24 SEP 1924

Received at London Office

Date of writing Report 22nd Sept. 1924 When handed in at Local Office 22nd Sept. 1924 Port of GlasgowNo. in Survey held at Glasgow Date, First Survey 8. 8. 23 Last Survey 22. 9. 1924Reg. Book. 3.9026 on the S.S. "PENTIRION" (Number of Visits 55) Tons {Gross 2473.87
Net 1493.61Master Built at Burntisland By whom built Burntisland S.B. Co. Ltd. Yard No. 130 When built 1924Engines made at Glasgow By whom made D. Rowan & Co. Ltd. Engine No. 787 When made 1924Boilers made at Glasgow By whom made D. Rowan & Co. Ltd. Boiler No. 787 When made 1924Nominal Horse Power - Owners The Pentwyn Steamship Co. Ltd. Port belonging to CardiffMULTITUBULAR BOILERS ~~MAIN~~, ~~AUXILIARY~~, OR DONKEY.Manufacturers of Steel The Steel Company of Scotland Ltd., The Lanarkshire Steel Co. Ltd. (Letter for Record S.)Total Heating Surface of Boilers 805 Is forced draught fitted No. Coal or Oil fired Coal.No. and Description of Boilers One Single Ended Working Pressure 100 lbs./sq. in.Tested by hydraulic pressure to 200 lbs./sq. in. Date of test 7.5.24 No. of Certificate 16492 Can each boiler be worked separately YesArea of Firegrate in each Boiler 30 No. and Description of safety valves to each boiler Two Spring loadedArea of each set of valves per boiler {per Rule 8.69
as fitted 9.82 Pressure to which they are adjusted -100 LBS Are they fitted with easing gear Yes.In case of donkey boilers, state whether steam from main boilers can enter the donkey boiler No.Smallest distance between boilers and bunkers - 14" Is oil fuel carried in the double bottom under boilers No.Smallest distance between shell of boiler and tank top plating - Is the bottom of the boiler insulated - YesLargest internal dia. of boilers 10'-0" Length 9'-6" Shell plates: Material Steel Tensile strength 26/32 tons/sq. in.Thickness 19/32 Are the shell plates welded or flanged No. Description of riveting: circ. seams {end D.R. LAP.
inter. -long. seams T.R. LAP. Diameter of rivet holes in {circ. seams 15/16
long. seams 15/16 Pitch of rivets {2.71"
3 1/16"Percentage of strength of circ. end seams {plate 65.4
rivets 70.6 Percentage of strength of circ. intermediate seam {plate -
rivets -Percentage of strength of longitudinal joint {plate 74.6
rivets 77.6 Working pressure of shell by Rules 104 lbs./sq. in.Thickness of butt straps {outer -
inner - No. and Description of Furnaces in each Boiler Two plainMaterial Steel Tensile strength 26/30 tons/sq. in. Smallest outside diameter 2'-11 9/16"Length of plain part {top 5'-11 3/4"
bottom 6'-6 3/8" Thickness of plates {crown 17/32
bottom 17/32 Description of longitudinal joint Weld.Dimensions of stiffening rings on furnace or c.c. bottom None Working pressure of furnace by Rules 102 lbs./sq. in.End plates in steam space: Material Steel Tensile strength 26/30 tons/sq. in. Thickness 7/8 Pitch of stays 21 3/4" x 13"How are stays secured Auto Working pressure by Rules 109 lbs./sq. in.Tube plates: Material {front Steel
back Steel Tensile strength {26/30 tons/sq. in. Thickness {2 1/32"Mean pitch of stay tubes in nests 12.3" Pitch across wide water spaces 13 1/4" Working pressure {front 150 lbs./sq. in.
back 100 lbs./sq. in.Girders to combustion chamber tops: Material Steel Tensile strength 28/32 tons/sq. in. Depth and thickness of girder -at centre 6 1/2" x 20 9/16" Length as per Rule 2'-1 25/32" Distance apart 12" No. and pitch of stays -in each 20 8 1/4" Working pressure by Rules 104 lbs./sq. in. Combustion chamber plates: Material SteelTensile strength 26/30 tons/sq. in. Thickness: Sides 9/16 Back 9/16 Top 9/16 Bottom 3/4Pitch of stays to ditto: Sides 12" x 8 1/4" Back 10 3/4" x 9 1/4" Top 12" x 8 1/4" Are stays fitted with nuts or riveted over Nuts.Working pressure by Rules 102 lbs./sq. in. Front plate at bottom: Material Steel Tensile strength 26/30 tons/sq. in.Thickness 7/8 Lower back plate: Material Steel Tensile strength 26/30 tons/sq. in. Thickness 7/8Pitch of stays at wide water space 12" x 9 1/4" Are stays fitted with nuts or riveted over NutsWorking Pressure 272 lbs./sq. in. Main stays: Material Steel Tensile strength 28/32 tons/sq. in.Diameter {At body of stay, 2"
or - No. of threads per inch 6 Area supported by each stay 283Working pressure by Rules 118 lbs./sq. in. Screw stays: Material Steel Tensile strength 26/30 tons/sq. in.Diameter {At turned off part, -
or 1 3/8" No. of threads per inch 10 Area supported by each stay 99.4

Working pressure by Rules 101 lbs/sq Are the stays drilled at the outer ends No Margin stays: Diameter { At turned off part, 1 1/2" Over threads 1 1/2"
No. of threads per inch 10 Area supported by each stay 105.2 sq Working pressure by Rules 119 lbs/sq
Tubes; Material L.W.W. IRON External diameter { Plain 3 1/2" Stay 3 1/4" Thickness { 9 W.G. 1/4" x 5/16" No. of threads per inch 9
Pitch of tubes 4 1/2" x 4 3/8" Working pressure by Rules 180 lbs/sq Manhole compensation: Size of opening
shell plate 19 1/2" x 15 1/2" Section of compensating ring 6 1/2" x 7/8" No. of rivets and diameter of rivet holes 32 R. 15/16" holes
Outer row rivet pitch at ends 4.75" Depth of flange if manhole flanged Comp. Ring flanged 3" 16" x 12" M. HOLE. Steam Dome: Material None
Tensile strength - Thickness of shell - Description of longitudinal joint -
Diameter of rivet holes - Pitch of rivets - Percentage of strength of joint { Plate - Rivets -
Internal diameter - Working pressure by Rules - Thickness of crown - No. and diameter of stays -
Inner radius of crown - Working pressure by Rules -
How connected to shell - Size of doubling plate under dome - Diameter of rivet holes and pitch of rivets in outer row in dome connection to shell -

Type of Superheater None Manufacturers of { Tubes - Steel castings -
Number of elements - Material of tubes - Internal diameter and thickness of tubes -
Material of headers - Tensile strength - Thickness - Can the superheater be shut off and the boiler be worked separately -
Is a safety valve fitted to every part of the superheater which can be shut off from the boiler -
Area of each safety valve - Are the safety valves fitted with easing gear - Working pressure as per Rules -
Pressure to which the safety valves are adjusted - Hydraulic test pressure -
tubes -, castings - and after assembly in place - Are drain cocks or valves fitted to free the superheater from water where necessary -
Have all the requirements of Sections 14 to 23 inclusive for boilers been complied with Yes

The foregoing is a correct description,
For David Rowan & Co. Ld.
Arch. H. Grierson. Manufacture

Dates of Survey { During progress of work in shops - See Machinery Report attached Are the approved plans of boiler and superheater forwarded herewith (If not state date of approval.) Forwarded 26.9.24 No. 43
while building { During erection on board vessel - Total No. of visits 55

GENERAL REMARKS (State quality of workmanship, opinions as to class, &c.) This donkey boiler has been constructed under Special Survey in accordance with the Rules and Approved Plan; the material and workmanship are good; the boiler has been forwarded to Keith to be fitted on board the vessel.

This boiler has been securely fitted on board & found satisfactory
Safety valves adjusted under steam to 100 lbs per sq inch. Weathers $\frac{F}{32}$ $\frac{A}{32}$
Please see machinery report for record.

Survey Fee ... £ 4 : 4 : 0 } When applied for 23/9/24 1924
Travelling Expenses (if any) £ : : } When received 29/9/24 1924

A.B. Forster & R.F. As thepe
Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute GLASGOW 23 SEP 1924

Assigned Deferred.

TUES. 14 OCT 1924 © 2020

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Foundation