

W446-0203

Rpt. 6.

For the information of Surveyors and the Committee only.

Received at

Office

29 SEP 1923

Lloyd's Register of Shipping.

(Report on Vessel No. Port)

No. 235 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~
Castings, manufactured by Wm. Pearson & Co
of Glasgow for the Vessel No. Q2, being built
by Pollendam Drydock Co. of Pollendam
have been inspected by me as set forth below and found to be, so far as can
be seen, Sound

Report on Forgings or Castings.

Lloyd's

No. 235

[R] 28.3.23

L. P. P. P.
Glasgow 2.10.23

	STERN FRAME.	RUDDER FRAME.	STEM.
Material	Siemens-Martin Acid, Open Hearth Steel		
Where made	Glasgow		
Dimensions	Top plates		
Progress on Inspection	Rough turning, rough machining, drilling.		
When Inspected	4.9.23	28.9.23	
CASTINGS.			
Tests on Standard Test Pieces.	Top	Bottom	
Plate Test—	30.8	30.8	
Tons per square inch	31	35	
Extension per cent.			
Bending Test—	180° 7	180° Wt	
Angle before fracture			
Drop Test—	3 drops	450	
Height from ground			
Numbering Test—	Yes		
If made according to Rules and found satisfactory			

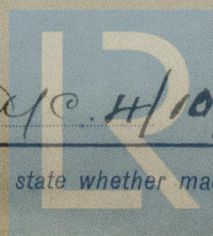
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

Wt. 10.3.1.14

Fee (if any chargeable) £ 5-0-0

To be paid at Glasgow Acc. 4/10/23.

If of Iron, state whether scrap or puddled Iron. If of Steel, state whether made on the Open Hearth process.



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Foundation