

MESSRS VAN OMMEREN LTD ROTTERDAM.

FOR MAIL STEAMER SLIEDRECHT. DETAIL OF VERTICAL BOILER & POSITION OF MOUNTINGS FOR D 9 SPENCER-BONECOURT KIRKE PATENT WASTE HEAT BOILER

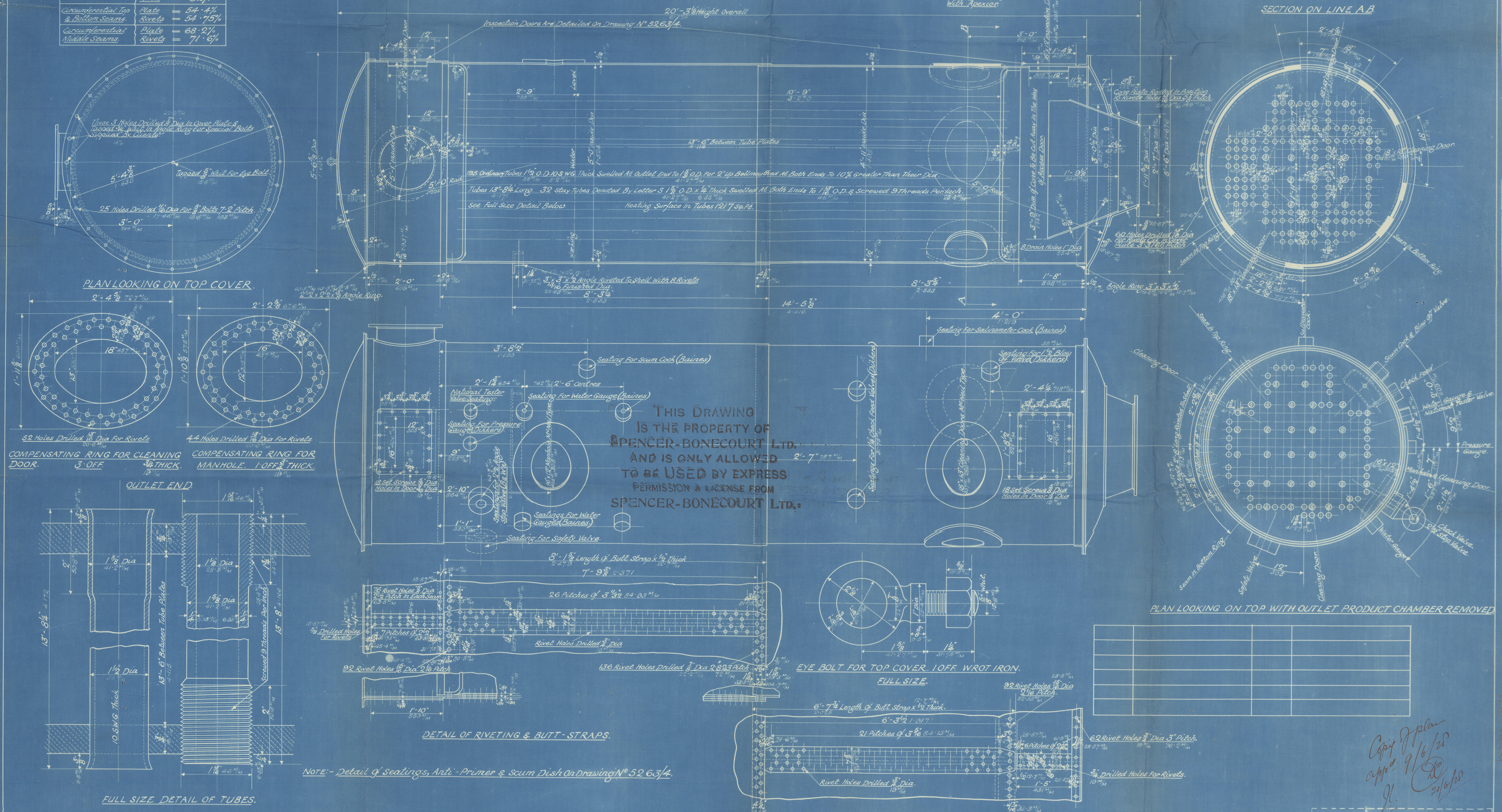
SCALE: 1" = 1'-0"  
25.4 mm = 305 mm

TO LLOYDS & DUTCH LAW REQUIREMENTS

WORKING PRESSURE 142 LBS. PER SQ. IN.  
10 KILOS PER SQ. CM.

Percentages of Riveting	
Vertical Seams	Plate = 77.5% Rivets = 82%
Circumferential Top & Bottom Seams	Plate = 54.4% Rivets = 54.75%
Circumferential Middle Seams	Plate = 68.2% Rivets = 71.6%

Notes: Top & Bottom Gas Chambers To Be Tested To Ensure Same Are Gas Tight. The Studs of Manhole & Cleaning Doors Should Be Screwed Through The Plate & Be Fitted With Nuts On The Inside Or Bolts May Be Used Screwed Through The Plate With The Heads Inside. The Studs Or Bolts To Be Kept As Short As Possible. Inside of Boiler Shell & if Possible The Tubes Also To Be Coated With Apexion.



SPENCER-BONECOURT LTD.  
BROADWAY BUILDINGS.  
WESTMINSTER, S.W.1.

Print N°   
Job N° 69/126  
Drawing N° 5263/4  
16-6-28.

Drawn by   
Traced by   
Checked by   
Approved by

Copy of plan  
app'd 9/6/28  
2/6/28



RETAIN

W446 - 0196

1'-11 5/8" 600 M/L  
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