

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 220. SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by The Steel Coy of Scotland Ltd of Hallside Works Newton for the Vessel No Standard, being built by Messrs Harland & Wolff Ltd of Belfast have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory.

Mark on ~~Forgings~~ Castings.

Lloyd's

No 220

13/6/14. MMA.

Matthew M Andrews

June 22nd 1914.

Material*	STEM. Castings
How made	Cast Steel.
Dimensions	Siemens Open Hearth.
Progress on Inspection	Continuous.
Date when Inspected	9/6/14 to 13/6/14.
CASTINGS.			No 645.
Tests on Standard Test Pieces.			31.6.
Tensile Test—			28.0 in 3"
Tons per square inch			180 W.F.
Extension per cent. ...			10 to 12 Feet.
Cold Bending Test—			Yes.
Angle before fracture			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 Stem Casting T C 1. 8. 0. 14.

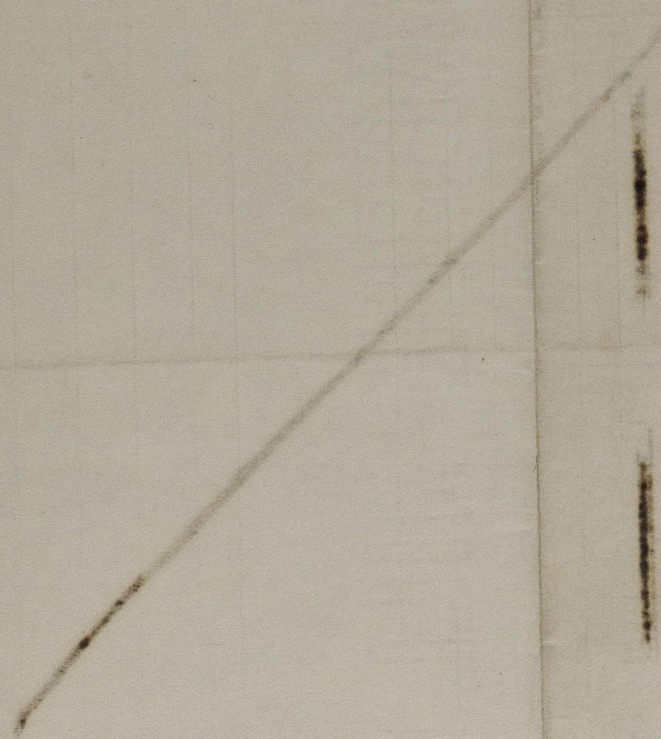
Fee (if any chargeable) £ Nil (Vessel Classed)

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

Draw. N^o 520

Stem Casting
for Towing Paravane,



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Lloyd's Register
Foundation