

Lloyd's Register of Shipping.

(Report on Vessel No. _____ Port _____)

No. 220 SHIP ~~FORGINGS OR~~ CASTINGS.

I have to report that the undermentioned ~~Iron or Steel Forgings or~~ Castings, manufactured by The Steel Coy of Scotland Ltd of Hallside Works Newton for the Vessel No 1480 ¹⁴⁸⁰ NE 220 being built by Messrs Harland & Wolff Ltd of Belfast have been inspected by me as set forth below and found to be, so far as can be seen, Satisfactory.

Mark on ~~Castings~~ Castings.

Lloyd's
No 220
13/6/14 MMA.

Matthew Mc Andrews

June 22nd 1914.

Material*	STEM. Castings <u>Past Steel.</u> <u>Siemens Open Hearth.</u>
How made	<u>Continuous.</u>
Dimensions	<u>9/6/14 to 13/6/14.</u>
Progress on Inspection	<u>No. 645.</u>
Date when Inspected	
CASTINGS.			
Tests on Standard Test Pieces.	
Tensile Test—	<u>31.6.</u>
Tons per square inch	<u>28.0 in 3"</u>
Extension per cent.	<u>180 W.F.</u>
Cold Bending Test—	<u>10 to 12 Feet.</u>
Angle before fracture	
Drop Test—	<u>Yes.</u>
Height from ground	
Hammering Test—	
If made according to Rules and found satisfactory	

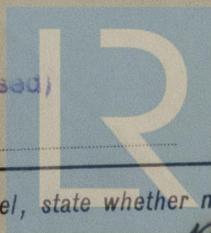
SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

1 Stem Casting 7 C
1. 8. 0. 14.

Fee (if any chargeable) ± Nil. (Vessel Classed)

To be paid at _____

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.



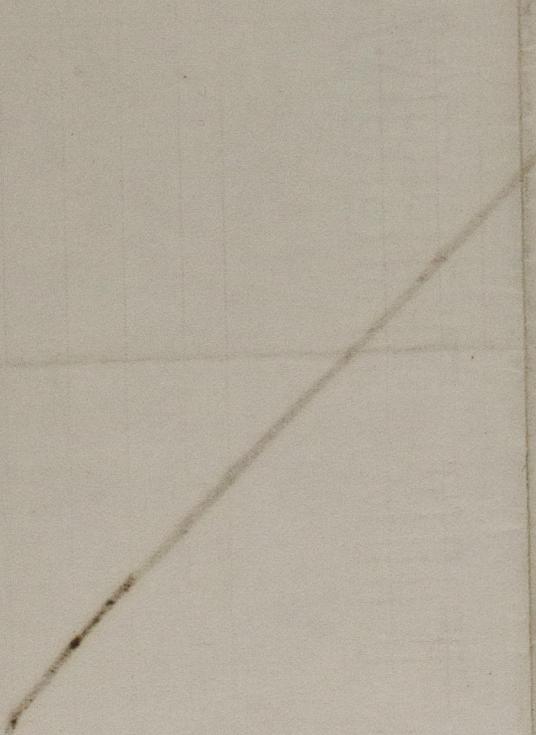
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Lloyd's Register Foundation

Belfast.

Nov. No 520

Stem Casting
for Towing Paravane,



AMMAM



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