

RECEIVED

MAR 19 1914

LLOYD'S REGISTER
MIDDLANDS

Lloyd's Register of British & Foreign Shipping.

(Report on Vessel No. _____ Port _____)

No. 6914

SHIP FORGINGS OR CASTINGS.

I have to report that the undermentioned Iron or Steel Forgings or Castings, manufactured by Portland Forge Co Limited of Kilmarock for the Vessel No. 659, being built by Richardson Duck & Co of Stockton-on-Tees have been inspected by me as set forth below and found to be, so far as can be seen, Sound

Mark on Forgings or Castings.

Lloyd's

No. 6914
A.F.Alexander Fletcher
Glasgow 18/3/1914

	STERN FRAME.	RUDDER FRAME.	STEM.
Material* ...		Scrap Iron	
How made ...		Forged.	
Dimensions ...		8 1/2 x 6 1/2 in	
Progress on Inspection ...		Enging & Machining	
Date when Inspected ...		11/12/13 & 17/3/1914	
CASTINGS.			
Tests on Standard Test Pieces.			
Tensile Test—			
Tons per square inch ...			
Extension per cent. ...			
Cold Bending Test—			
Angle before fracture ...			
Drop Test—			
Height from ground ...			
Hammering Test—			
If made according to Rules and found satisfactory ...			

SKETCHES OF FRAMES SHOWING POSITION AND DESCRIPTION OF WELDS OF FORGINGS.

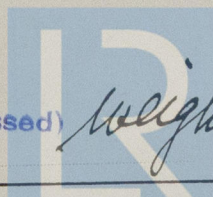
As per plan

Fee (if any chargeable) £NIL (Vessel Classed)

To be paid at

* If of Iron, state whether scrap or puddled Iron. If of steel, state whether made on the Open Hearth process.

N 421-0244



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Lloyd's Register

Foundation

Messrs R^o. Buck & Co

No 639

Rudder Frame

St. Pontwelen

Mod. Rpt. No. 8476



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