

REPORT ON MACHINERY.

No. 40628

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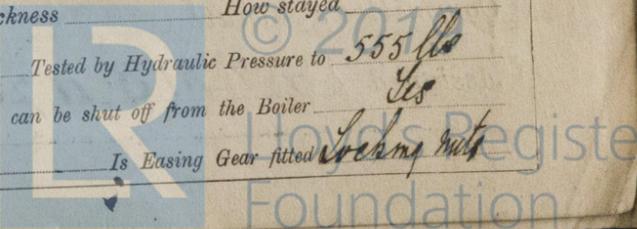
Date of writing Report 29. 11. 1920 When handed in at Local Office 29. 11. 1920 Port of Glasgow
 No. in Survey held at Glasgow Date, First Survey 29th March '20 Last Survey 20th Nov 1920
 Reg. Book. S.S. "Gallécier" (Number of Visits 60)
 Master Whiteinch Built at Whiteinch By whom built Lloyd Royal Belge 11016 When built 1920
 Engines made at Glasgow By whom made McKie Baxter 110945 when made 1920
 Boilers made at Paisley By whom made A. J. Craig 16 nos 662 & 663 when made 1920
 Registered Horse Power 99 Owners See Anonymous Lloyd's Reg. Port belonging to Antwerp.
 Nom. Horse Power as per Section 28 99 Is Refrigerating Machinery fitted for cargo purposes No Is Electric Light fitted No

ENGINES, &c.—Description of Engines Triple Expansion No. of Cylinders 3 No. of Cranks 3
 Dia. of Cylinders 15-25-40 Length of Stroke 27 Revs. per minute 84 Dia. of Screw shaft 10 1/2 Material of screw shaft Steel
 Is the screw shaft fitted with a continuous liner the whole length of the stern tube No liner Is the after end of the liner made water tight in the propeller boss ✓ If the liner is in more than one length are the joints burned ✓ If the liner does not fit tightly at the part between the bearings in the stern tube, is the space charged with a plastic material insoluble in water and non-corrosive ✓ If two liners are fitted, is the shaft lapped or protected between the liners ✓ Length of stern bush 42 1/2
 Dia. of Tunnel shaft 7 1/2 Dia. of Crank shaft journals 7 1/4 Dia. of Crank pin 8 Size of Crank webs 15 x 5 1/2 Dia. of thrust shaft under collars 8 Dia. of screw 12-6 Pitch of Screw 9-5 No. of Blades 4 State whether moveable No Total surface 50.59 sq. ft.
 No. of Feed pumps 2 Diameter of ditto 2 3/8 Stroke 13 1/2 Can one be overhauled while the other is at work Yes
 No. of Bilge pumps 2 Diameter of ditto 2 3/8 Stroke 13 1/2 Can one be overhauled while the other is at work Yes
 No. of Donkey Engines 1 Sizes of Pumps Ballast 6" x 4" x 6" No. and size of Suctions connected to both Bilge and Donkey pumps 6" x 7 1/2" x 6"
 In Engine Room 3-2 1/2 In Holds, &c. Fore hold 2-2 1/2 After Hold 2-2 1/2
 Tunnel hull 1-2 1/2
 No. of Bilge Injections 1 sizes 4 1/2 Connected to condenser, or circulating pump Yes Is a separate Donkey Suction fitted in Engine room & size Yes 2 1/2 dia
 Are all the bilge suction pipes fitted with roses Yes Are the roses in Engine room always accessible Yes Are the sluices on Engine room bulkheads always accessible Yes
 Are all connections with the sea direct on the skin of the ship Yes Are they Valves or Cocks Both
 Are they fixed sufficiently high on the ship's side to be seen without lifting the stokehold plates Yes Are the Discharge Pipes above or below the deep water line Yes
 Are they each fitted with a Discharge Valve always accessible on the plating of the vessel Yes Are the Blow Off Cocks fitted with a spigot and brass covering plate Yes
 What pipes are carried through the bunkers None How are they protected ✓
 Are all Pipes, Cocks, Valves, and Pumps in connection with the machinery and all boiler mountings accessible at all times Yes
 Are the Bilge Suction Pipes, Cocks, and Valves arranged so as to prevent any communication between the sea and the bilges Yes
 Is the Screw Shaft Tunnel watertight Yes Is it fitted with a watertight door Yes worked from Top Engine room platform

BOILERS, &c.—(Letter for record 8) Manufacturers of Steel See separate Report no 40616 attached hereto.
 Total Heating Surface of Boilers 1630 sq. ft. Is Forced Draft fitted No No. and Description of Boilers 1 no single end multitubular
 Working Pressure 185 Tested by hydraulic pressure to 190 lbs Date of test 11. 11. 20 No. of Certificate 555
 Can each boiler be worked separately Yes Area of fire grate in each boiler 24 sq. ft. No. and Description of Safety Valves to each boiler 1 no double spring Area of each valve 3 1/4 sq. in. Pressure to which they are adjusted 190 lbs Are they fitted with easing gear Yes
 Smallest distance between boilers or uptakes and bunkers or woodwork 18" Mean dia. of boilers 18" Length 18' Material of shell plates See separate Report no 40616 attached hereto.
 Thickness See separate Report no 40616 attached hereto. Range of tensile strength See separate Report no 40616 attached hereto. Are the shell plates welded or flanged See separate Report no 40616 attached hereto. Description of riveting: cir. seams See separate Report no 40616 attached hereto.
 long. seams See separate Report no 40616 attached hereto. Diameter of rivet holes in long. seams See separate Report no 40616 attached hereto. Pitch of rivets See separate Report no 40616 attached hereto. Lap of plates or width of butt straps See separate Report no 40616 attached hereto.
 Per centages of strength of longitudinal joint See separate Report no 40616 attached hereto. Working pressure of shell by rules See separate Report no 40616 attached hereto. Size of manhole in shell See separate Report no 40616 attached hereto.
 Size of compensating ring See separate Report no 40616 attached hereto. No. and Description of Furnaces in each boiler See separate Report no 40616 attached hereto. Material See separate Report no 40616 attached hereto. Outside diameter See separate Report no 40616 attached hereto.
 Length of plain part See separate Report no 40616 attached hereto. Thickness of plates See separate Report no 40616 attached hereto. Description of longitudinal joint See separate Report no 40616 attached hereto. No. of strengthening rings See separate Report no 40616 attached hereto.
 Working pressure of furnace by the rules See separate Report no 40616 attached hereto. Combustion chamber plates: Material See separate Report no 40616 attached hereto. Thickness: Sides See separate Report no 40616 attached hereto. Back See separate Report no 40616 attached hereto. Top See separate Report no 40616 attached hereto. Bottom See separate Report no 40616 attached hereto.
 Pitch of stays to ditto: Sides See separate Report no 40616 attached hereto. Back See separate Report no 40616 attached hereto. Top See separate Report no 40616 attached hereto. If stays are fitted with nuts or riveted heads See separate Report no 40616 attached hereto. Working pressure by rules See separate Report no 40616 attached hereto. End plates in steam space: See separate Report no 40616 attached hereto.
 Material of stays See separate Report no 40616 attached hereto. Area at smallest part See separate Report no 40616 attached hereto. Area supported by each stay See separate Report no 40616 attached hereto. Working pressure by rules See separate Report no 40616 attached hereto. Material of stays See separate Report no 40616 attached hereto.
 Material See separate Report no 40616 attached hereto. Thickness See separate Report no 40616 attached hereto. Pitch of stays See separate Report no 40616 attached hereto. How are stays secured See separate Report no 40616 attached hereto. Working pressure by rules See separate Report no 40616 attached hereto. Material of Front plates at bottom See separate Report no 40616 attached hereto.
 Area at smallest part See separate Report no 40616 attached hereto. Area supported by each stay See separate Report no 40616 attached hereto. Working pressure by rules See separate Report no 40616 attached hereto. Working pressure of plate by rules See separate Report no 40616 attached hereto.
 Thickness See separate Report no 40616 attached hereto. Material of Lower back plate See separate Report no 40616 attached hereto. Thickness See separate Report no 40616 attached hereto. Greatest pitch of stays See separate Report no 40616 attached hereto. Working pressure of plate by rules See separate Report no 40616 attached hereto.
 Diameter of tubes See separate Report no 40616 attached hereto. Pitch of tubes See separate Report no 40616 attached hereto. Material of tube plates See separate Report no 40616 attached hereto. Thickness: Front See separate Report no 40616 attached hereto. Back See separate Report no 40616 attached hereto. Mean pitch of stays See separate Report no 40616 attached hereto.
 Pitch across wide water spaces See separate Report no 40616 attached hereto. Working pressures by rules See separate Report no 40616 attached hereto. Girders to Chamber tops: Material See separate Report no 40616 attached hereto. Depth and thickness of girder at centre See separate Report no 40616 attached hereto. Length as per rule See separate Report no 40616 attached hereto. Distance apart See separate Report no 40616 attached hereto. Number and pitch of stays in each See separate Report no 40616 attached hereto. % of strength of joint See separate Report no 40616 attached hereto.
 Working pressure by rules See separate Report no 40616 attached hereto. Steam dome: description of joint to shell See separate Report no 40616 attached hereto. Diam. of rivet holes See separate Report no 40616 attached hereto.
 Diameter See separate Report no 40616 attached hereto. Thickness of shell plates See separate Report no 40616 attached hereto. Material See separate Report no 40616 attached hereto. Description of longitudinal joint See separate Report no 40616 attached hereto. How stayed See separate Report no 40616 attached hereto.
 Pitch of rivets See separate Report no 40616 attached hereto. Working pressure of shell by rules See separate Report no 40616 attached hereto. Crown plates See separate Report no 40616 attached hereto. Thickness See separate Report no 40616 attached hereto. Tested by Hydraulic Pressure to 555 lbs

SUPERHEATER. Type Schmidts Date of Approval of Plan 5-11-20 Is a Safety Valve fitted to each Section of the Superheater which can be shut off from the Boiler Yes
 Date of Test 5-11-20 Is Easing Gear fitted Yes
 Diameter of Safety Valve 1" Pressure to which each is adjusted 195 lbs

W421-0102



IS A DONKEY BOILER FITTED?

no

If so, is a report now forwarded?

SPARE GEAR. State the articles supplied:— 1 subeach of top bottom end, main bearing & coupling belts & nuts, 1 air pump rod, 1 valve spindle, 1 pair top end braces, 1 subeach of lead, air, circulating & bilge pump valves, assorted bar iron, bolts & nuts.

The foregoing is a correct description,

Mackie & Baxter

Manufacturer.

Dates of Survey while building: During progress of work in shops - 1920 Mar 29 Apr 6, 14, 21, 26, 27, 28, 29 May 4, 11, 20, 24, 31 Jun 7, 9, 14, 16, 17, 21, 22, 23, 28, 29, 30 Aug 3, 12, 16, 25, 26, 30, 31 Sep 1, 2, 9. During erection on board vessel - 13, 21 Oct 1, 4, 5, 11, 14, 18, 20, 21, 22, 23, 26, 30 Nov 1, 2, 3, 5, 8, 9, 10, 11, 16, 18, 19, 20. Total No. of visits 60.

Is the approved plan of main boiler forwarded herewith

" " " donkey " " "

Dates of Examination of principal parts—Cylinders 18-10-20 Slides 26/10/20 Covers 26/10/20 Pistons 26/10/20 Rods 26/10/20

Connecting rods 26/10/20 Crank shaft 18/10/20 Thrust shaft 11/10/20 Tunnel shafts 11/10/20 Screw shaft 21/9/20 Propeller 18/10/20

Stern tube 21/9/20 Steam pipes tested 9/11/20 Engine and boiler seatings 15/10/20 Engines holding down bolts 11-11-20

Completion of pumping arrangements 20-11-20 Boilers fixed 11-11-20 Engines tried under steam 20-11-20

Completion of fitting sea connections 15/10/20 Stern tube 25/10/20 Screw shaft and propeller 25/10/20, 27/10/20

Main boiler safety valves adjusted 16/11/20 Thickness of adjusting washers P. 3/8" 5/16" S. 3/8" 5/16"

Material of Crank shaft Steel Identification Mark on Do. 945 Lloyd's 18/10/20 Material of Thrust shaft Steel Identification Mark on Do. 945 Lloyd's 11/10/20

Material of Tunnel shafts Steel Identification Marks on Do. 945 Lloyd's 11/10/20 Material of Screw shafts Steel Identification Marks on Do. 945 Lloyd's 21/9/20

Material of Steam Pipes Solid drawn mild steel Test pressure 555 lbs per sq. inch.

Is an installation fitted for burning oil fuel no Is the flash point of the oil to be used over 150°F. ✓

Have the requirements of Section 49 of the Rules been complied with ✓

Is this machinery duplicate of a previous case Yes If so, state name of vessel S. S. "Syriet"

General Remarks (State quality of workmanship, opinions as to class, &c.)

The machinery has been built under special survey. The workmanship and material are of good quality. These engines & boilers have been fitted on board in an efficient manner, tried under working conditions and found satisfactory and are eligible in our opinion to be classed with record of + L.M.C. 11-20.

It is submitted that this vessel is eligible for THE RECORD, + L.M.C. 11-20

R.C.H. 6/12/20 G.P.R.

MACHINERY CERT WRITTEN 1-12-20

Table with 4 columns: Fee Type, Amount (£), When applied for, When received. Rows include Entry Fee, Special, Donkey Boiler Fee, and Travelling Expenses.

Signature of Engineer Surveyor to Lloyd's Register of Shipping.

Committee's Minute GLASGOW 30 NOV 1920

Assigned + L.M.C. 11-20



Glasgow Certificate (if required) to be sent to The Surveyors are requested not to write on or below the space for Committee's Minute.